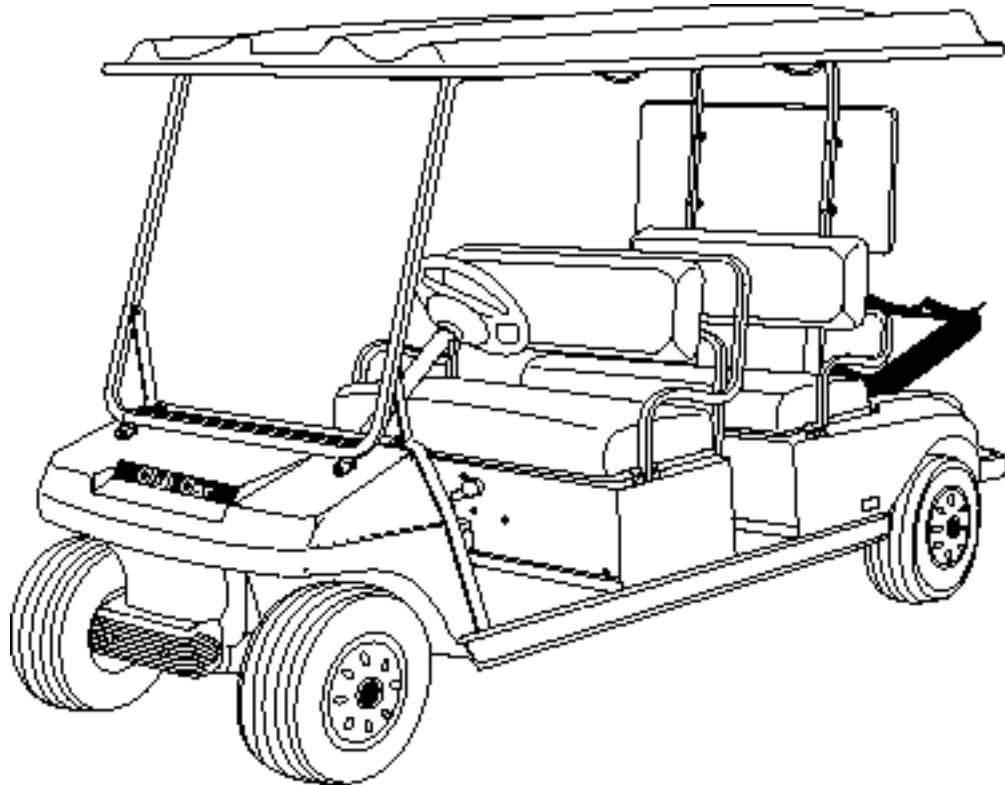




1997
ILLUSTRATED
PARTS LIST



DS LIMO GOLF CARS
GASOLINE/ELECTRIC

MANUAL NUMBER 1019285-06
PRINT CODE 1096B0898A

USING THE ILLUSTRATED PARTS LIST

WARNING

- **THIS MANUAL IS TO BE USED ONLY FOR IDENTIFICATION AND ORDERING OF SERVICE PARTS. BE SURE TO READ AND USE THE MAINTENANCE AND SERVICE MANUAL BEFORE ATTEMPTING ANY VEHICLE REPAIRS.**

This manual covers the 1997 Club Car Limo vehicle. See Important Notice on the following page.

The manual is divided into 23 sections. Sections 1 through 5 pertain to both gasoline and PowerDrive® electric vehicles, sections 6 through 11 pertain to gasoline vehicles only, sections 12 through 15 pertain to PowerDrive electric vehicles only, and sections 16 - 23 pertain to gasoline vehicles produced early in the model year (See Important Notice on the following page). Note that there are two or three flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flag (or flags) contains either the letter *G* or *E*, signifying that the page pertains to either the gasoline or PowerDrive electric vehicle only, or to both the gasoline and PowerDrive electric vehicles.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section titles and numbers, and under them, the individual page titles and numbers to be found in that section.

You will also find vehicle models and serial numbers specified within the listings for individual page titles. These model and serial number specifications identify the vehicles on which parts usage as described on a particular page either began or ended. Have the serial number(s) of your vehicle(s) at hand and read the listings carefully when using the table of contents.

Typically, there is a two-page spread for each individual page title in the Table of Contents (however, some titles required several spreads). On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used. Some item numbers have more than one part number because several models and/or configurations of a component are represented together on one spread.

Note that a part description may be indented. This indentation corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part *is the quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

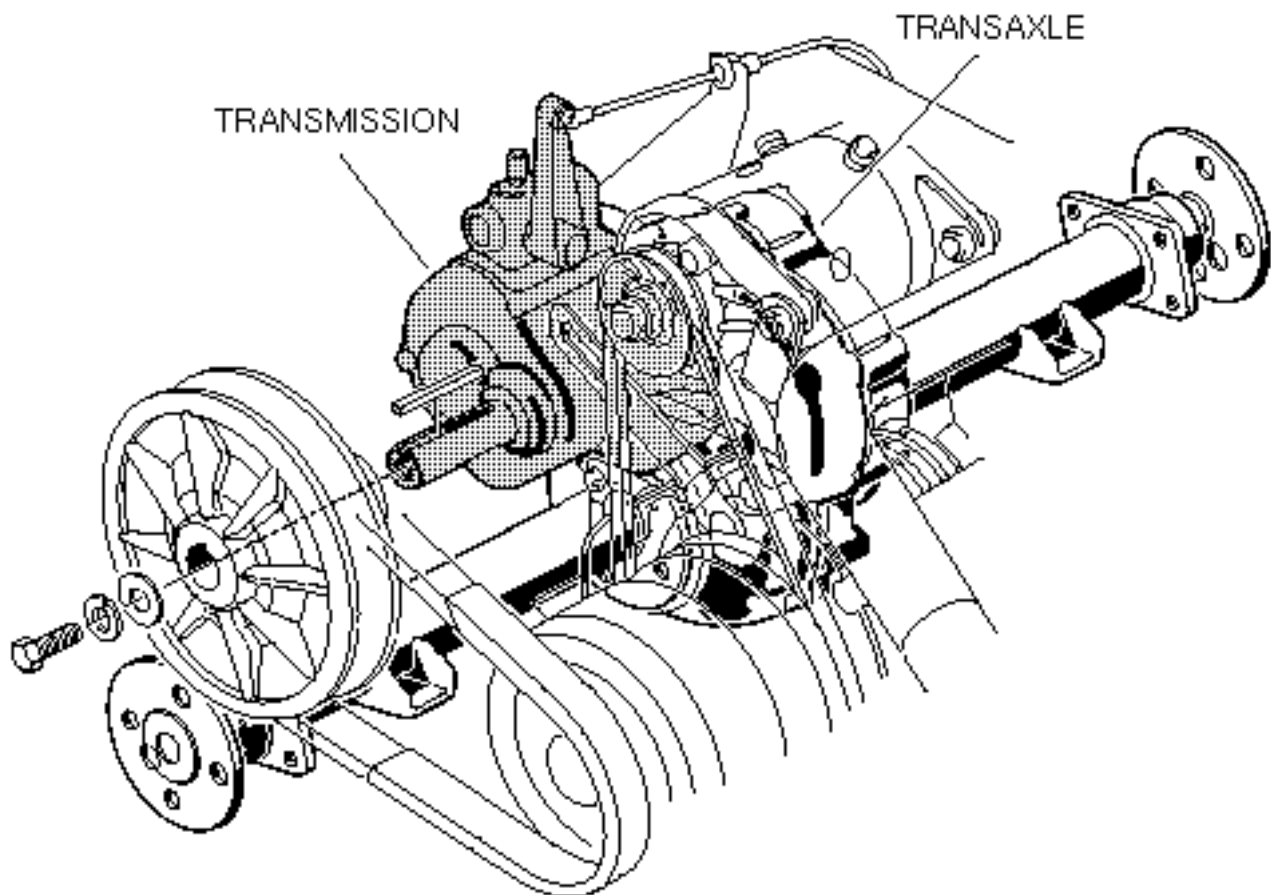


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⚠ IMPORTANT NOTICE!

- ALL EARLY 1997 CLUB CAR LIMOS WITH 350 ENGINES (SERIAL NUMBER 9710-563082 AND EARLIER) MAINTAINED THE 1996 POWERTRAIN CONFIGURATION UTILIZING SEPARATE TRANSMISSION AND TRANSAXLE UNITS. IF YOUR VEHICLE HAS SEPARATE TRANSMISSION AND TRANSAXLE UNITS AS SHOWN BELOW, USE SECTIONS 1 THROUGH 4 AND 16 THROUGH 23 WHEN ORDERING PARTS.
- GASOLINE LIMOS PRODUCED LATER IN 1997 (SERIAL NUMBER 9710-563083 AND LATER) UTILIZED THE UNITIZED TRANSAXLE POWERTRAIN THAT IS ILLUSTRATED IN SECTION 11 OF THIS MANUAL. IF YOUR VEHICLE HAS THE UNITIZED TRANSAXLE ILLUSTRATED ON PAGES 11-2 THROUGH 11-7, USE SECTIONS 1 THROUGH 11 WHEN ORDERING PARTS.



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MAINTENANCE AND SERVICE TOOLS

1

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MAINTENANCE AND SERVICE TOOLS

DESCRIPTION	PART NUMBER
ACCELERATOR PEDAL ADJUSTMENT TOOL	1018710-01
ADAPTER PLUG ASSEMBLY	1018945-01
ADHESION PROMOTER - ARMORFLEX®	1016985
ADHESIVE, GUIDE RING, 3 GRAM TUBE	1018132-02
ARMORFLEX REPAIR KIT	1017295
BATTERY DISCHARGE MACHINE, 36/48 VOLT	1018319-01
BATTERY TERMINAL PROTECTOR SPRAY	1014305
BATTERY THERMOMETER	1011767
BEARING AND OIL SEAL REMOVER ASSEMBLY	1016417
BEARING DRIVER SET	1016416
BEARING PULLER	1012811
BEARING PULLER WEDGE ATTACHMENT	1012812
CALIBRATION TEST MODULE	1018871-01
CAM INSTALLATION TOOL	1018084-01
CLUTCH TOOL KIT	1014510
CLUTCH ALIGNMENT TOOL (USED ON EARLY 1997 MODEL VEHICLES)	1014498
DRIVE CLUTCH PULLER	1014496
CLUTCH DRIVE HUB PULLER	1014497
DRIVEN CLUTCH CAM PULLER	1014508
DRIVEN CLUTCH PULLER PLUG	1014507
DRIVEN CLUTCH HOLDER TOOL ASSEMBLY	1015524
PRESS WELDMENT	1018091-01
COMMUNICATION DISPLAY MODULE	1018318-01
COMPRESSION GAUGE WITH ADAPTER	1016410-02
CONTINUITY TESTER	1011273
DRY MOLY LUBRICANT	1012151
FLY WHEEL PULLER KIT	1016627
GEAR YOKE	1016418
GOVERNOR SHAFT INSTALLATION TOOL	1019331-01
HEAT SINK COMPOUND	1018367-02
HYDROMETER	1011478
INTERNAL RETAINING RING PLIERS	1013593
LIQUID GASKET (TRANSAXLE CASE)	1019287-01
PISTON RING COMPRESSOR KIT	1016414
PISTON RING PLIERS	1016415
RETAINING RING PLIERS - 45° EXTERNAL	1012549
RETAINING RING PLIERS - 90° INTERNAL	1012560
SAFETY FIRST CARD (50 PER PACK)	1018231-01
SEAL PULLER	1012809
STARTER/GENERATOR BELT TENSION TOOL	1016867
STEERING COLUMN BEARING PRESS TOOL	1014264
STEERING COLUMN RETAINING RING TOOL	1014259
TACHOMETER	1016112

MAINTENANCE AND SERVICE TOOLS

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DESCRIPTION	PART NUMBER
TOUCH-UP PAINT, LACQUER - WHITE	1017097-02
TRANSAXLE PINION SEAL TOOL	1014161
TRANSAXLE AXLE SEAL TOOL	1014162
TUNE-UP KIT (FE 350)	1016110-03
VALVE CLEARANCE ADJUSTER SCREW HOLDER	1016413
VALVE GUIDE REAMER	1016412-01
ARBOR	1016412-02
VALVE SEAT CUTTER HOLDER BAR	1016551
VALVE SEAT CUTTER HOLDER	1016552
VALVE SEAT CUTTER 45° (32MM DIAMETER)	1016553
VALVE SEAT CUTTER 45° (35MM DIAMETER)	1016554
VALVE SEAT CUTTER 32° (35MM DIAMETER)	1016555
VALVE SPRING COMPRESSOR	1016411-01
VOLT OHM METER	1011480

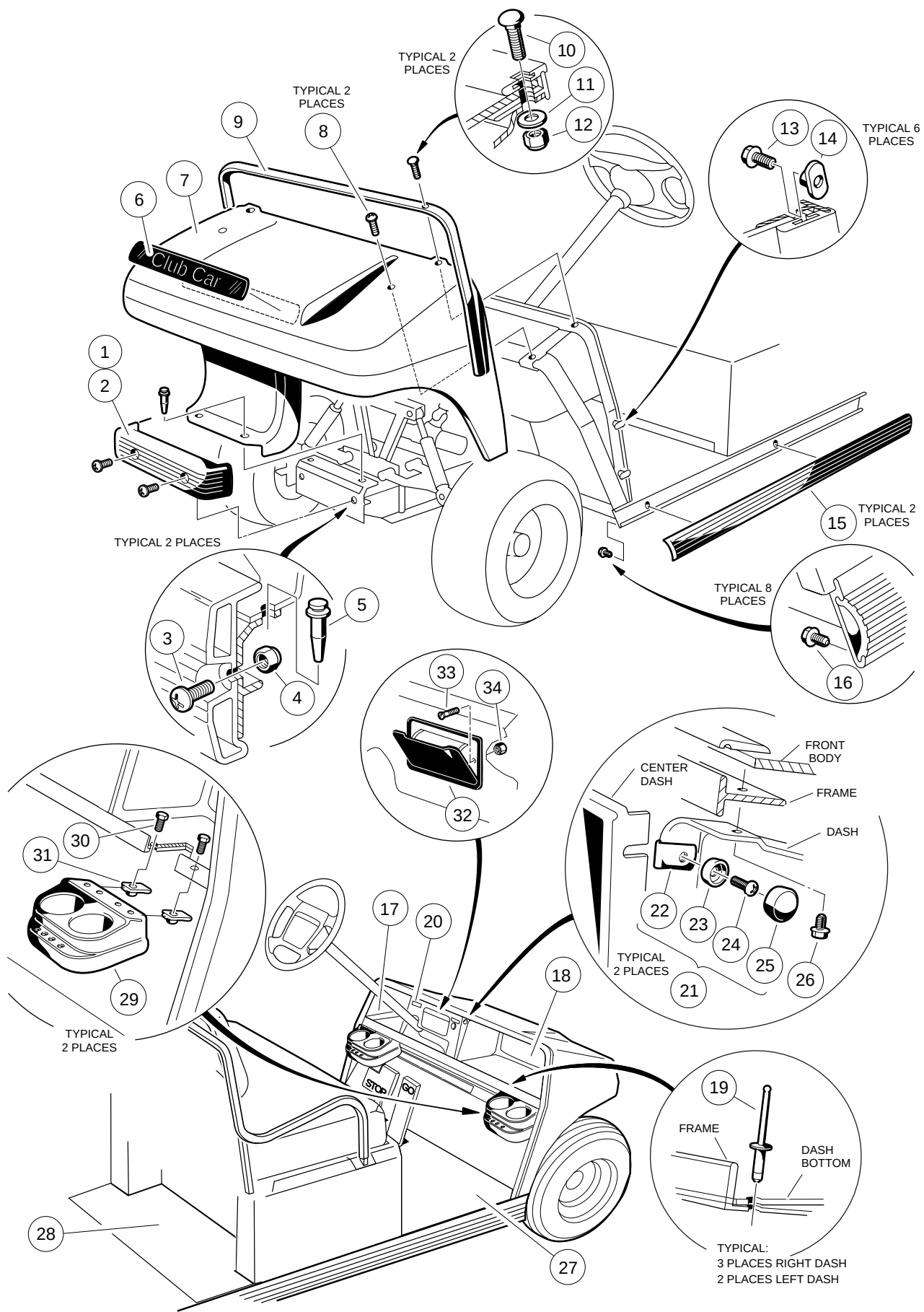
PLEASE REFER TO THE MAINTENANCE AND SERVICE MANUAL FOR PROPER TOOL APPLICATION.

BODY AND TRIM

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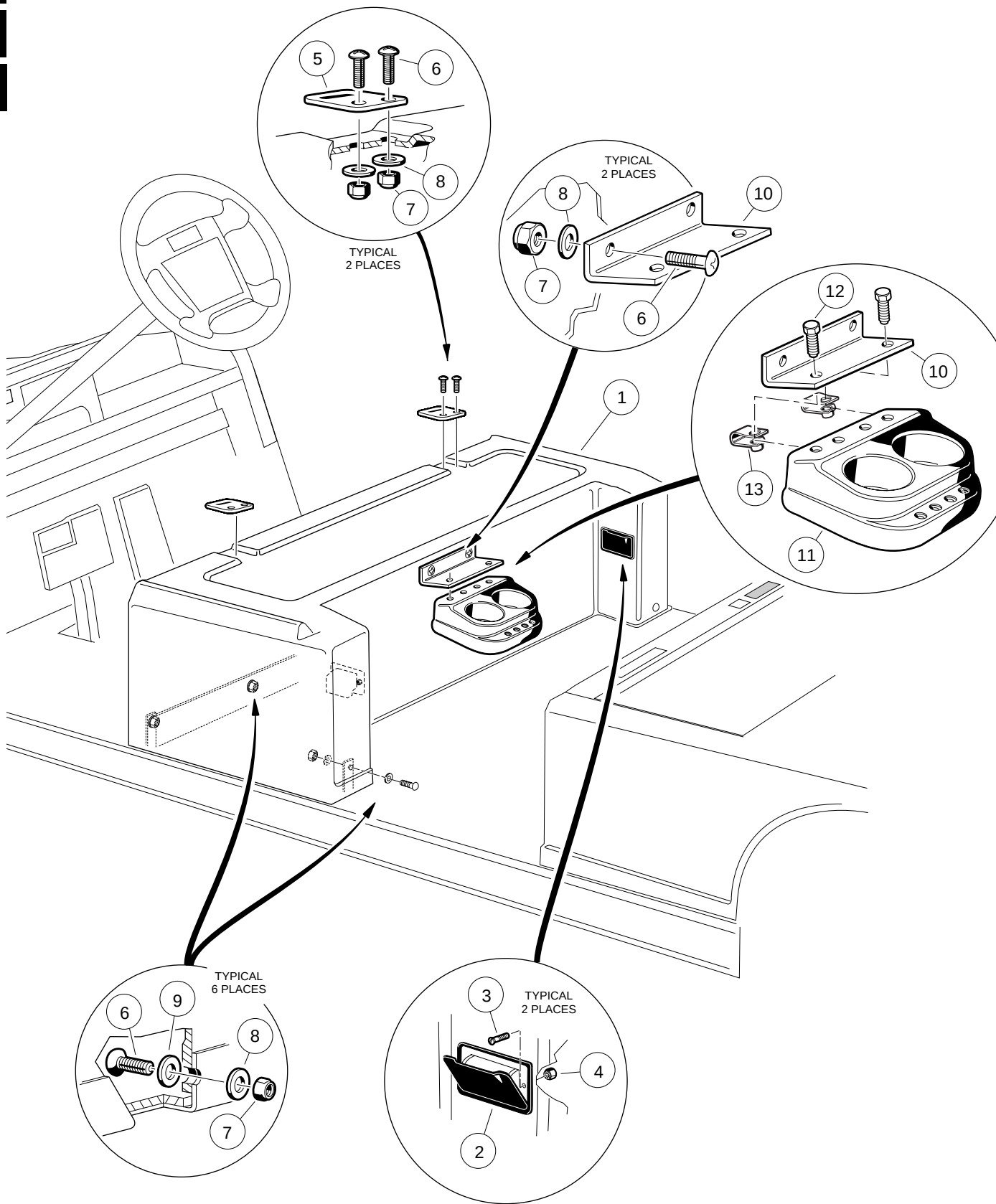
FRONT BODY

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1017080	KIT, FRONT BUMPER (INCLUDES ITEMS 2 - 5)	1	1
2	1016868	BUMPER, FRONT	1	1
3	0007251	SCREW, PHILLIPS TRUSS HEAD, 5/16 - 18 x 1	2	2
4	0007473	NUT, NYLON LOCK, 5/16 - 18	2	2
5	1016967	RIVET, BLIND PUSH TYPE	2	2
6	1014198	NAMEPLATE - GOLD	1	1
7	1016925-02	BODY, FRONT - WHITE	1	1
8	0007251	SCREW, PHILLIPS TRUSS HEAD, 5/16 - 18 x 1	2	2
9	1011014	TRIM, FRONT BODY	1	1
10	1010435	BOLT, CARRIAGE, 5/16 - 18 x 1	2	2
11	0001241	WASHER, FLAT, 5/16	2	2
12	0007473	NUT, NYLON LOCK, 5/16 - 18	2	2
13	1011017	SCREW, FLANGE LOCK, 8 - 32 x 3/8	6	6
14	1011394	NUT, SLAB BASE "T" (PACKAGE OF 4 PIECES)	1	1
15	1016711	TRIM, SIDE BUMPER GUARD	2	2
16	1012047	SCREW, SELF-TAPPING, #8 - 32 x 3/8	8	8
17	1013344	COMPONENT, LEFT DASH, BLACK	1	1
18	1013343	COMPONENT, RIGHT DASH, BLACK	1	1
19	0007973	RIVET, ALUMINUM POP, 3/16	5	5
20	1016604-04	PANEL, CENTER DASH	1	1
21	1014645	KIT, SNAP WASHER, BLACK (INCLUDES ITEMS 22 - 26)	1	1
22	N/A	NUT, SPEED, #10 - 32	1	1
23	N/A	WASHER, CUP, #10	1	1
24	N/A	SCREW, SHEET METAL, #10 x 3/4	1	1
25	N/A	COVER, SCREW HEAD	1	1
26	1011017	SCREW, FLANGE LOCK	2	2
27	1015032	MAT, FLOOR, FRONT	1	1
28	1017289	MAT, FLOOR, REAR	1	1
29	1017083-01	KIT, DRINK HOLDER (INCLUDES ITEMS 30 AND 31)	2	2
30	0007847	BOLT, HEX HEAD, 1/4 - 20 x 3/4	2	2
31	1016952	NUT, "U", 1/4 - 20	2	2
32	1011230	KIT, ASHTRAY (INCLUDES ITEMS 33 AND 34)	1	1
33	1011226	SCREW, OVAL COUNTERSUNK HEAD, #6 - 32 x 5/8	2	2
34	1011229	NUT, "K" LOCK, #6 - 32	2	2



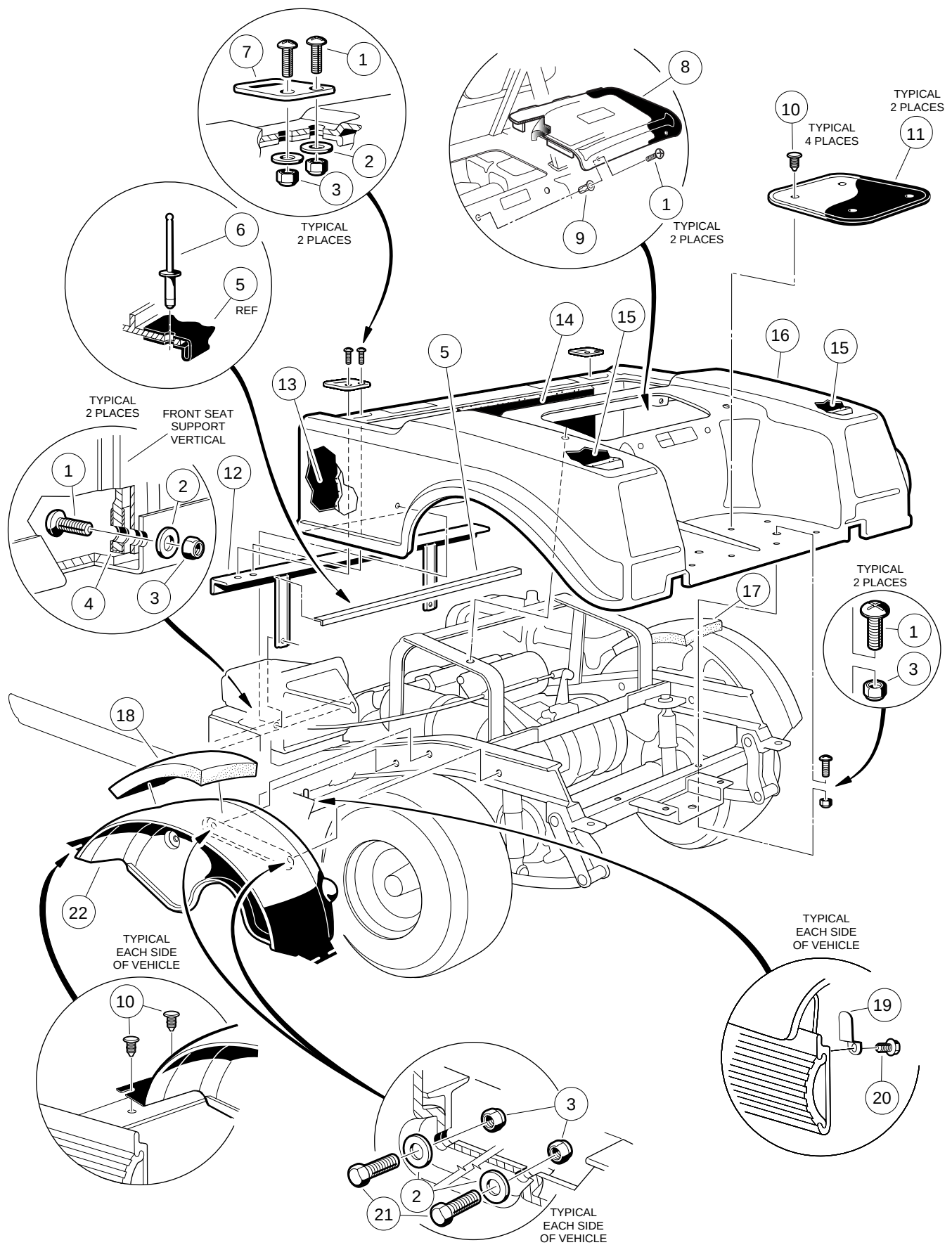
CENTER BODY AND TRIM

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1017316-02	BODY, CENTER, WHITE	1	1
2	1011230	KIT, ASHTRAY (INCLUDES ITEMS 3 AND 4)	2	2
3	1011226	SCREW, OVAL COUNTERSUNK HEAD, #6 - 32 x 5/8	2	2
4	1011229	NUT, "K" LOCK, #6 - 32	2	2
5	1012412	PLATE, SEAT HINGE	2	2
6	0008251	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 1	12	12
7	0008233	NUT, NYLON LOCK, 1/4 - 20	12	12
8	0000332	WASHER, FLAT, 1/4	12	12
9	1014528	WASHER, FLAT, PLASTIC, 1/4	6	6
10	1017832	PLATE, DRINK HOLDER MOUNTING	1	1
11	1017083-01	KIT, DRINK HOLDER INCLUDES ITEMS 12 AND 13)	1	1
12	0007847	BOLT, HEX HEAD, 1/4 - 20 x 3/4	2	2
13	1016952	NUT, "U"	2	2



REAR BODY AND FENDER

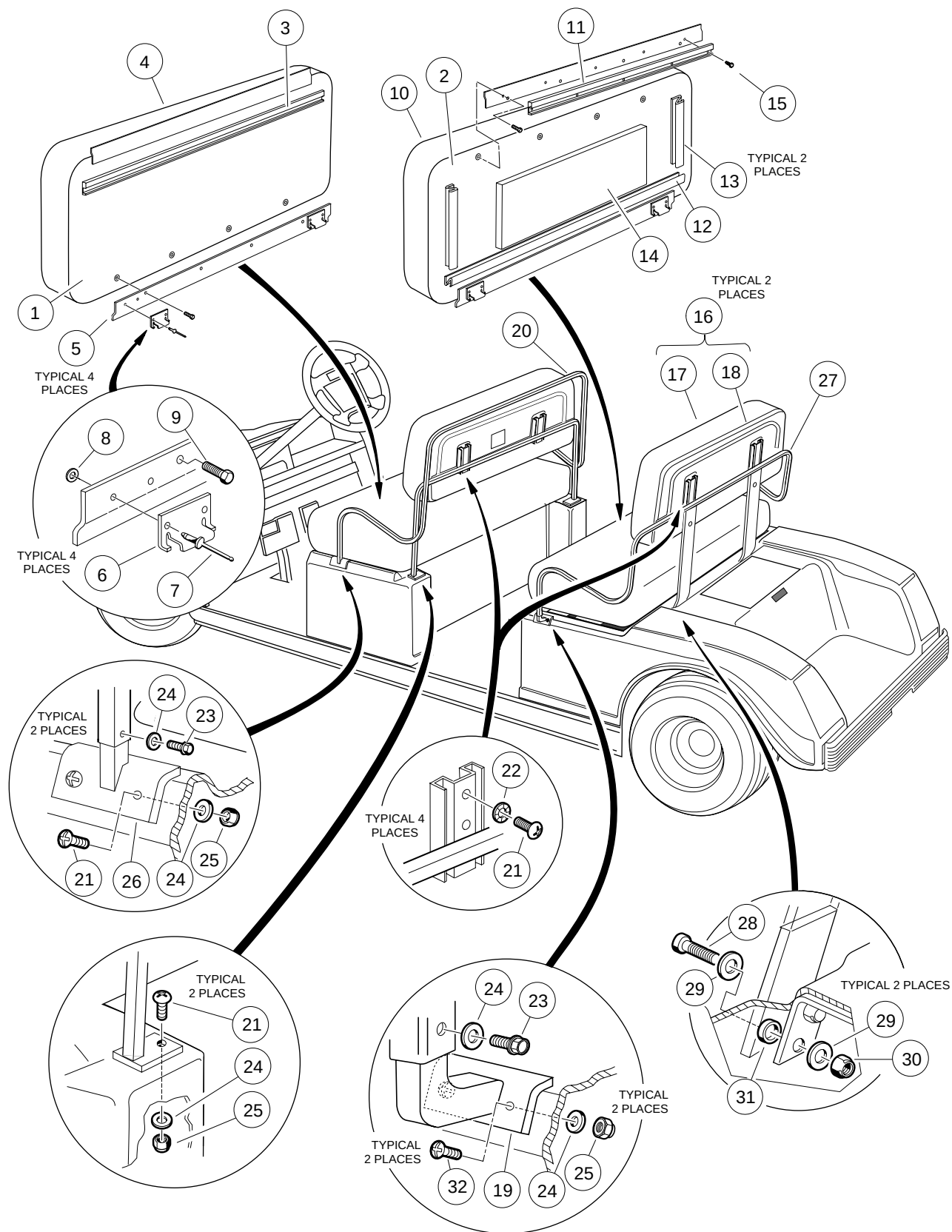
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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	0008251	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 1	10	10
2	0000332	WASHER, FLAT, 1/4	10	10
3	0008233	NUT, NYLON LOCK, 1/4 - 20	12	12
4	1019041-01	PLATE, BODY KICK	1	1
5	1018370-01	INSULATOR, BATTERY (ELECTRIC VEHICLE ONLY)		1
6	1013357	RIVET, POP (ELECTRIC VEHICLE ONLY)		2
7	1012412	PLATE, BODY HINGE	2	2
8	1015829-02	ASSEMBLY, ACCESS DOOR (BLACK) (GASOLINE VEHICLE ONLY)	1	
8	1013032	DOOR, ACCESS (BLACK) (ELECTRIC VEHICLE ONLY)		1
9	1015525	NUT, BLIND, 1/4 - 20	2	2
10	1010434	BARREL, PLASTIC	12	12
11	1014392	MAT, BAG REST	2	2
12	1017141	SUPPORT, FRONT BODY	1	1
13	1017113	INSULATION, SOUND, LEFT SIDE BODY (GASOLINE VEHICLE ONLY)	1	
14	1016963	INSULATION, SOUND, FRONT (GASOLINE VEHICLE ONLY)	1	
15	1015420	INSULATION, SOUND, BODY LEFT/RIGHT FENDER (GASOLINE VEHICLE ONLY)	2	
16	1017287-02	BODY, WHITE (GASOLINE VEHICLE AND ELECTRIC VEHICLE WITHOUT OPENING FOR CHARGER RECEPTACLE)	1	1
17	1015422	INSULATION, SOUND, RIGHT SIDE FENDER, SHORT (GASOLINE VEHICLE ONLY)	1	
18	1015421	INSULATION, SOUND, LEFT SIDE FENDER, LONG (GASOLINE VEHICLE ONLY)	1	
19	1017748	CLIP, BODY KEEPER	2	2
20	1012047	SCREW, SELF-TAPPING, #8 - 32 x 3/8	2	2
21	0007847	SCREW, HEX WASHER HEAD, 1/4 - 20 x 3/4	4	4
22	1017936	FENDER, INNER	2	2

SEATS VIEWED FROM THE BOTTOM



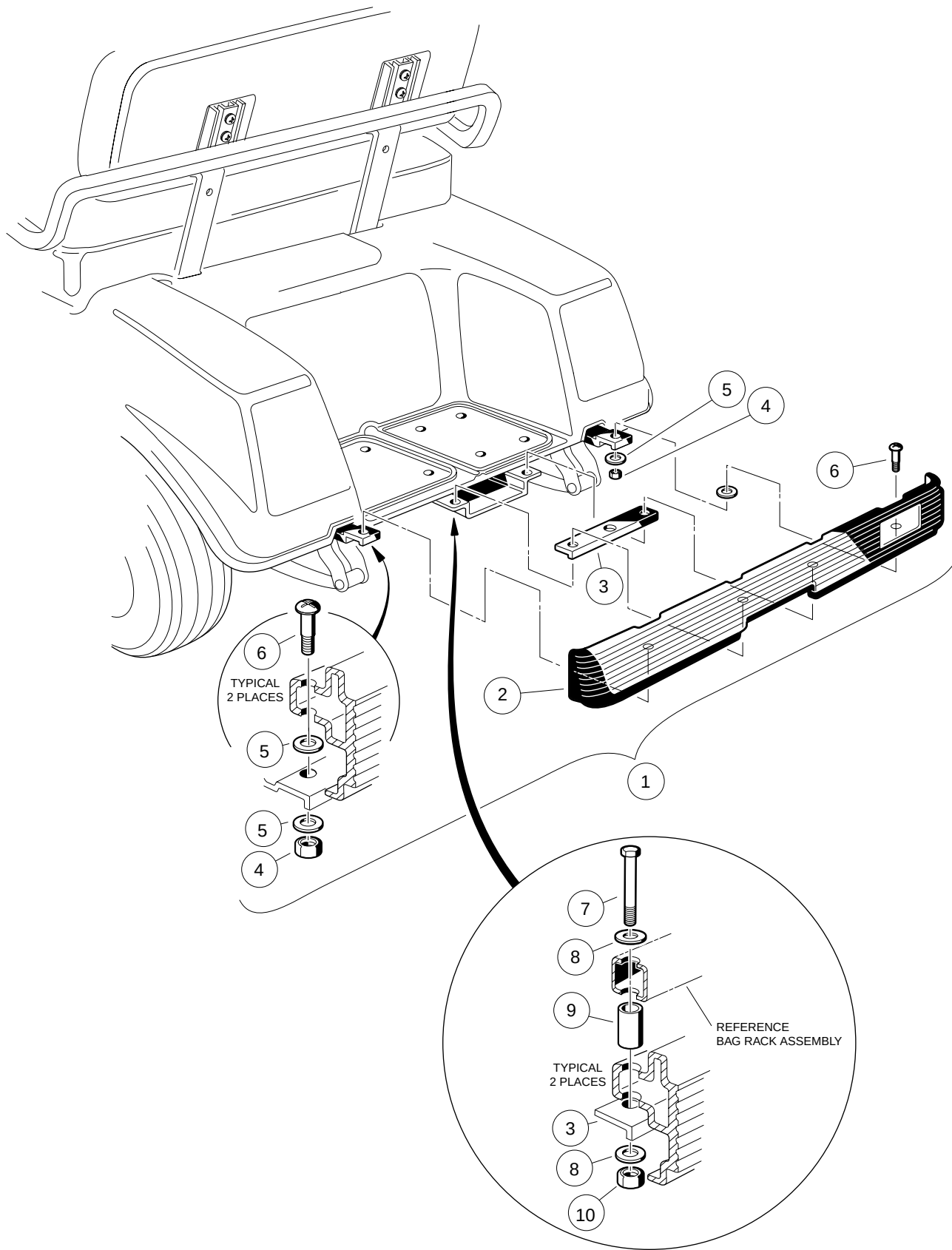
SEATS AND SUPPORT STRUCTURES

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1017282-01	ASSEMBLY, FIRST SEAT BOTTOM, WHITE (INCLUDES ITEMS 3 - 9)	1	1
2	1017282-05	ASSEMBLY, SECOND SEAT BOTTOM, WHITE (INCLUDES ITEMS 5 - 15)	1	1
3	1013312	BUMPER, SEAT, LONG (FIRST SEAT ONLY)	1	1
4	1015627-02	COVER, VINYL SEAT BOTTOM, WHITE (FIRST SEAT ONLY)	1	1
5	1017695	BRACKET, SEAT SUPPORT	2	2
6	1011652	PLATE, SEAT HINGE	2	2
7	1018809-01	RIVET, POP, STAINLESS STEEL, 3/16	4	4
8	1018817-01	WASHER, FLAT, STAINLESS STEEL, #8	4	4
9	0000304	SCREW, HEX HEAD CAP, 1/4 - 20 x 1	8	8
10	1015627-05	COVER, VINYL SEAT BOTTOM, WHITE (SECOND SEAT ONLY)	1	1
11	1012597	BUMPER, SEAT (SECOND SEAT ONLY)	1	1
12	1012657	GASKET, SEAT, LONG (SECOND SEAT ONLY)	1	1
13	1012656	GASKET, SEAT, SHORT (SECOND SEAT ONLY)	2	2
14	1017283	INSULATION, SOUND (SECOND SEAT ONLY)	1	1
15	1017384	SCREW, WASHER HEAD TAP, #12 (SECOND SEAT ONLY)	5	5
16	1016777-01	ASSEMBLY, SEAT BACK, WHITE (INCLUDES ITEMS 17 AND 18)	2	2
17	1016755-02	COVER, VINYL SEAT BACK, WHITE	1	1
18	1016751	CAP, SEAT BACK, BLACK	1	1
19	1018507-01	WELDMENT, ARMREST MOUNTING (SECOND SEAT ONLY)	2	2
20	1017259	WELDMENT, FRONT ARMREST	1	1
21	1015902	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 1 1/4	10	10
22	0008304	WASHER, LOCK, 1/4	8	8
23	1012285	SCREW, THREAD-ROLLING, 1/4 - 20 x 5/8	4	4
24	0000332	WASHER, FLAT, 1/4	14	14
25	0008233	NUT, NYLON LOCK, 1/4 - 20	10	10
26	1017310	WELDMENT, ARMREST MOUNTING (FIRST SEAT ONLY)	2	2
27	1018509-01	WELDMENT, REAR ARMREST (WIDE)	1	1
28	0001218	SCREW, HEX HEAD CAP, 5/16 - 18 x 1 1/4	4	4
29	0001241	WASHER, FLAT, 5/16	8	8
30	0007473	NUT, NYLON LOCK, 5/16 - 18	4	4
31	1017774	SPACER, BODY	4	4
32	0008251	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 1	4	4



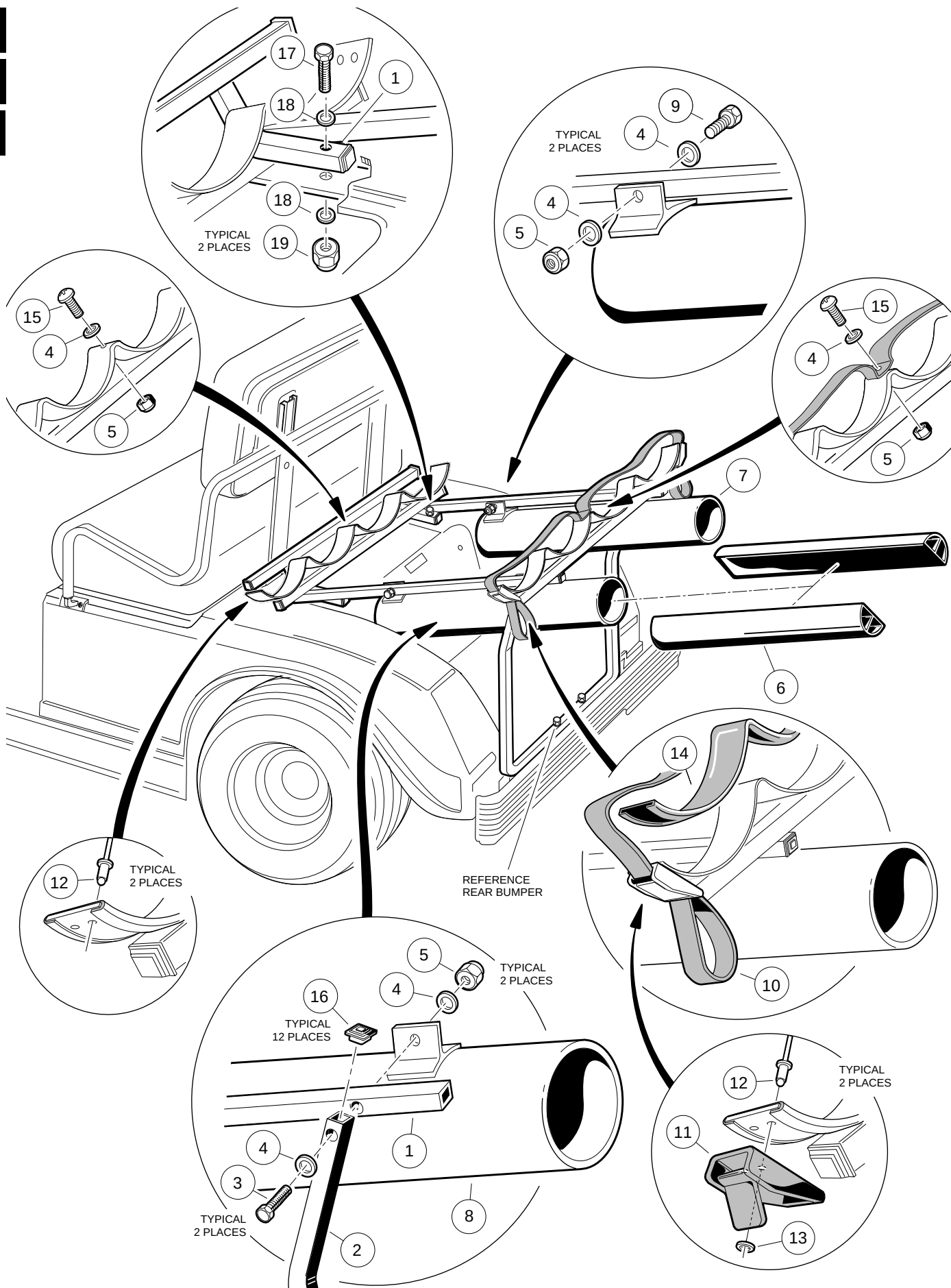
REAR BUMPER

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1017079	KIT, REAR BUMPER (INCLUDES ITEMS 2 - 6)	1	1
2	1016379	BUMPER, REAR	1	1
3	1016875	PLATE, MOUNTING, LONG	1	1
4	0007473	NUT, NYLON LOCK, 5/16 - 18	2	2
5	1011697	WASHER, SPECIAL, 5/16	4	4
6	1016876	BOLT, PHILLIPS TRUSS HEAD SHOULDER, 3/8 - 18 x 2	2	2
7	0000343	SCREW, HEX HEAD CAP, 1/4 - 20 x 3	2	2
8	0000332	WASHER, FLAT, 1/4	4	4
9	1017841	SPACER, STEEL	2	2
10	0008233	NUT, NYLON LOCK, 1/4 - 20	2	2



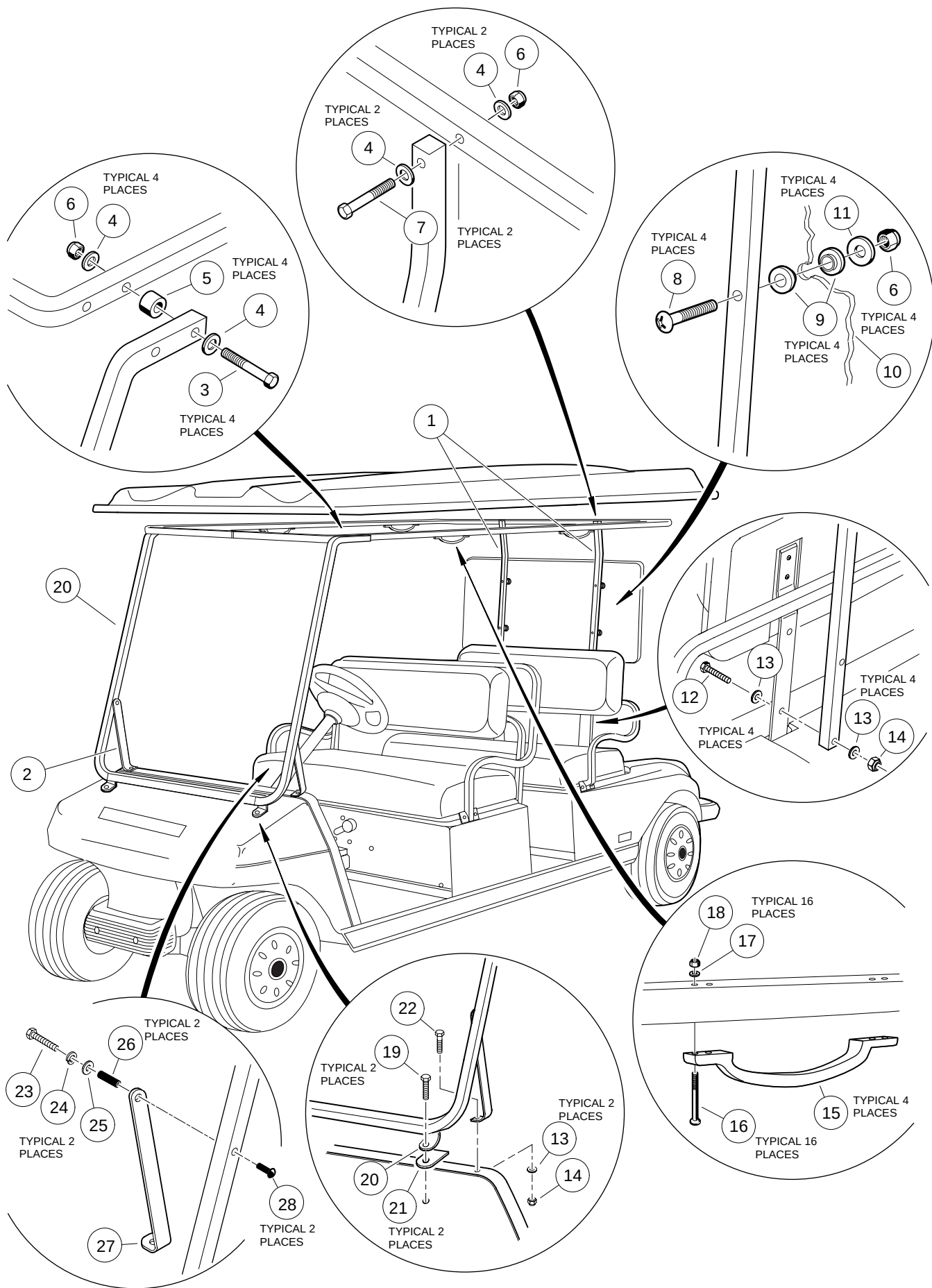
BAG RACK ASSEMBLY

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1017298-01	ASSEMBLY, BAG RACK (INCLUDES ITEMS 1 - 16)	1	1
1	1017249	WELDMENT, BAG RACK	1	1
2	1017672	SUPPORT, BAG RACK	1	1
3	1012159	SCREW, HEX HEAD CAP, 1/4 - 20 x 2 3/4	2	2
4	0000332	WASHER, FLAT, 1/4	10	10
5	0008233	NUT, NYLON LOCK, 1/4 - 20	6	6
6	1017292	TUBE, PUTTER DIVIDER	2	2
7	1017294-01	WELDMENT, PUTTER TUBE, RIGHT HAND	1	1
8	1017294-02	WELDMENT, PUTTER TUBE, LEFT HAND	1	1
9	1013509	SCREW, HEX HEAD CAP, 1/4 - 20 x 1 3/4	2	2
10	1017299	STRAP, BAG	1	1
11	1017284	BUCKLE, BAG STRAP	2	2
12	0001606	POP RIVET, 3/16	8	8
13	0000183	WASHER, FLAT, #10	4	4
14	1017281	COVER, VINYL RACK	2	2
15	0008248	SCREW, TRUSS HEAD, 1/4 - 20 x 3/4	2	2
16	1017271	PLUG, TUBE FINISHING	12	12
17	1010921	SCREW, HEX HEAD, 5/16 - 18 x 2 1/2	2	2
18	0001241	WASHER, FLAT, 1/4	4	4
19	0007473	NUT, NYLON LOCK, 5/16 - 18	2	2



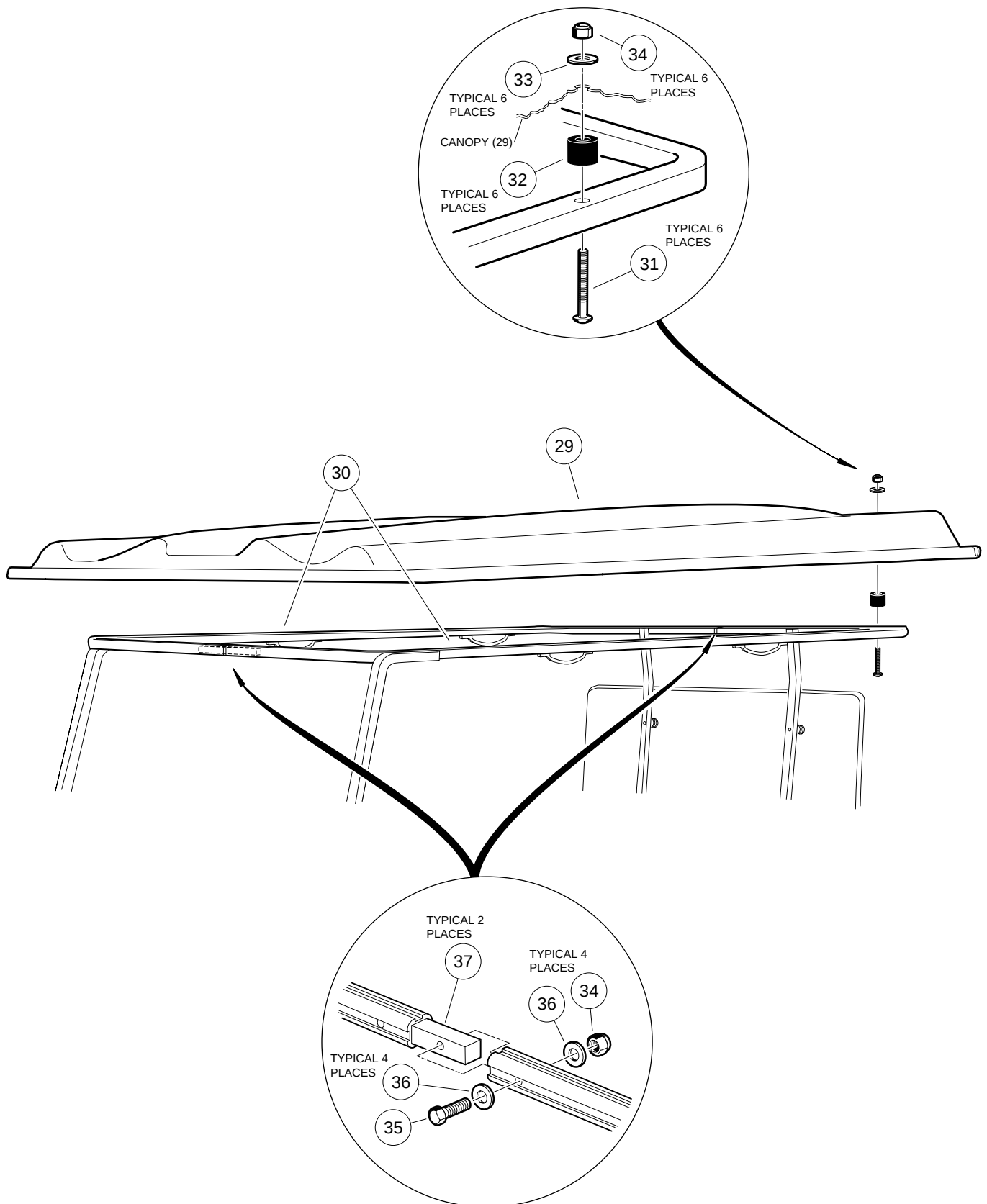
CANOPY KIT

2

G

E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1017357-01	KIT, CANOPY (INCLUDES ITEMS 1 - 37. SEE ALSO PAGE 2-17)	1	1
1	1017351	SUPPORT, REAR CANOPY	2	2
2	1011862	BRACE, KNEE, RIGHT	1	1
3	1012462	SCREW, HEX HEAD CAP, 1/4 - 20 x 3 1/2	4	4
4	0000332	WASHER, FLAT, 1/4	12	12
5	1016848	SPACER	4	4
6	0008233	NUT, NYLON LOCK, 1/4 - 20	10	10
7	0000324	SCREW, HEX HEAD CAP, 1/4 - 20 x 2 1/2	2	2
8	1011988	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 2	4	4
9	1015453	MOUNT, COMPRESSION	8	8
10	1017417	WINDOW, REAR	1	1
11	1014306	WASHER, WIDE FLAT, 1/4	4	4
12	0008963	SCREW, HEX CAP, 5/16 - 18 x 1 3/4	4	4
13	0001241	WASHER, FLAT, 5/16	10	10
14	0007473	NUT, NYLON LOCK, 5/16 - 18	6	6
15	1017420	HANDLE, CANOPY	4	4
16	1017789	SCREW, ROUND HEAD, #10 - 24 x 1 1/2	16	16
17	0000183	WASHER, FLAT, #10	16	16
18	1012438	NUT, NYLON LOCK, #10 - 24	16	16
19	1011937	SCREW, HEX HEAD, 5/16 - 18 x 1 1/4 (WITH THREAD-LOCKING COMPOUND)	2	2
20	1011868	ASSEMBLY, WINDSHIELD FRAME	1	1
21	1011883	PAD, FRAME MOUNTING	2	2
22	0001218	SCREW, HEX HEAD CAP, 5/16 - 18	2	2
23	0001703	SCREW, HEX HEAD, 1/4 - 20 x 1 1/2	2	2
24	1011965	WASHER, LOCK, 1/4	2	2
25	1011964	WASHER, FLAT, 1/4	2	2
26	1010237	BUSHING	2	2
27	1011865	BRACE, KNEE, LEFT	1	1
28	1011878	NUT, "T" CAPPED, 1/4 - 20	2	2



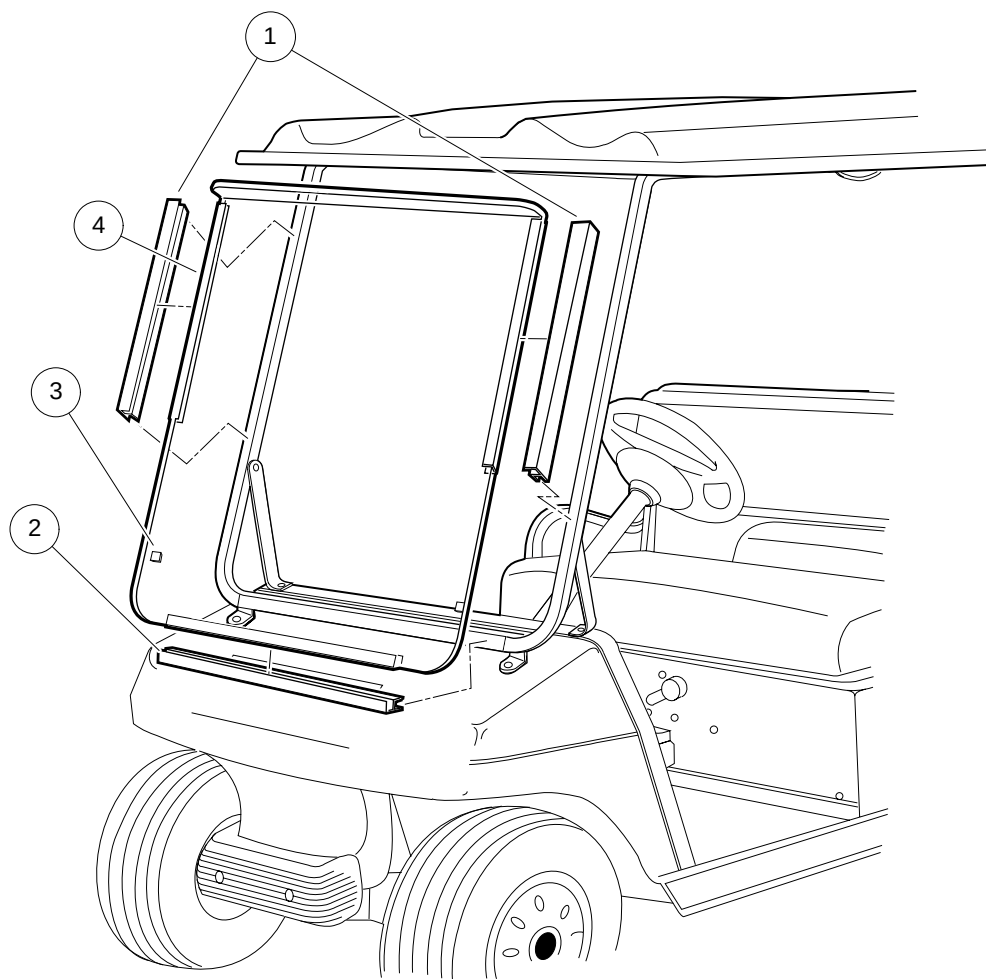
CANOPY KIT

2

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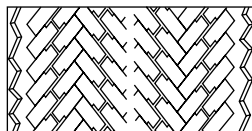
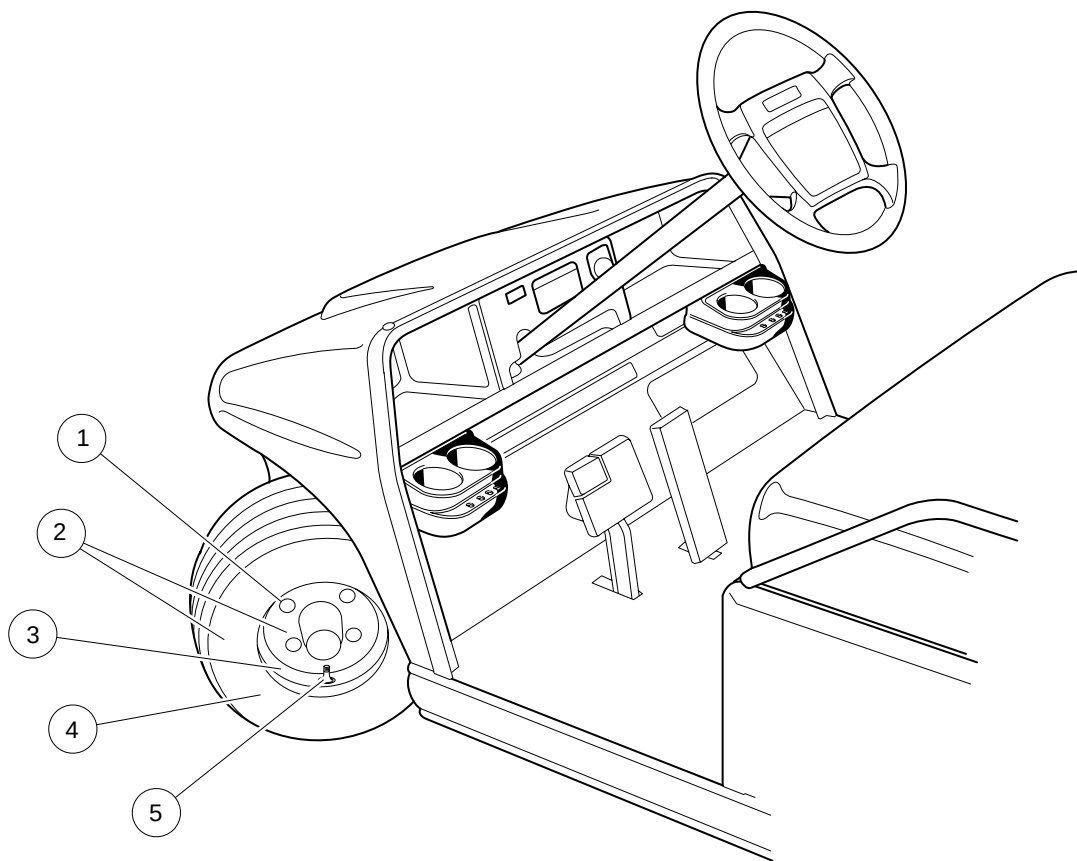
ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
		CANOPY KIT, CONTINUED		
29	1017356-01	CANOPY - WHITE	1	1
30	1017350	CANOPY, FRAME HALF	2	2
31	1016845	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 2 1/8	6	6
32	1010142	CUSHION, SHOCK ABSORBER	6	6
33	1014306	WASHER, WIDE FLAT, 1/4	6	6
34	0008233	NUT, NYLON LOCK, 1/4 - 20	10	10
35	0001703	SCREW, HEX HEAD, 1/4 - 20 x 1 1/2	4	4
36	0000332	WASHER, FLAT, 1/4	8	8
37	1016795	BAR, SPLICE	2	2



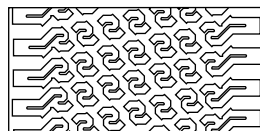
WINDSHIELD KIT

2
G
E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1017333	KIT, WINDSHIELD (INCLUDES ITEMS 1 - 4).....	1	1
1	1014441	CHANNEL, WINDSHIELD (SIDES)	2	2
2	1014437	CHANNEL, WINDSHIELD (BOTTOM)	1	1
3	1011897	BUMPER, PROTECTIVE	2	2
4	1014436	SEALANT, VINYL	A/R	A/R



POWER RIB



SOFTRAC

WHEELS AND TIRES

2

G

E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1010984	NUT, LUG	16	16
2	1016514-06	ASSEMBLY, WHITE TIRE AND WHEEL, POWER RIB, SIX PLY, 18 x 8.5 (REAR ONLY)	2	2
2	1016514-09	ASSEMBLY, WHITE TIRE AND WHEEL, POWER RIB, SIX PLY, 18 x 6.5 (FRONT ONLY)	2	2
2	1016514-07	ASSEMBLY, WHITE TIRE AND WHEEL, SOFTRAC, SIX PLY, 18 x 8.5 (REAR ONLY)	2	2
3	1014771	WHEEL, WHITE, 8.5 WIDE TIRE (REAR ONLY)	2	2
3	1019184-02	WHEEL, WHITE, 6.5 WIDE TIRE (FRONT ONLY)	2	2
4	1017370	TIRE, UNMOUNTED, POWER RIB, SIX PLY, 18 x 8.5 (REAR ONLY)	2	2
4	1018849-01	TIRE, UNMOUNTED, POWER RIB, SIX PLY, 18 x 6.5 (FRONT ONLY)	2	2
4	1017693	TIRE, UNMOUNTED, SOFTRAC, SIX PLY, 18 x 8.5 (REAR ONLY)	2	2
5	0007310	STEM, VALVE	4	4

SAFETY DECALS

3

G

E

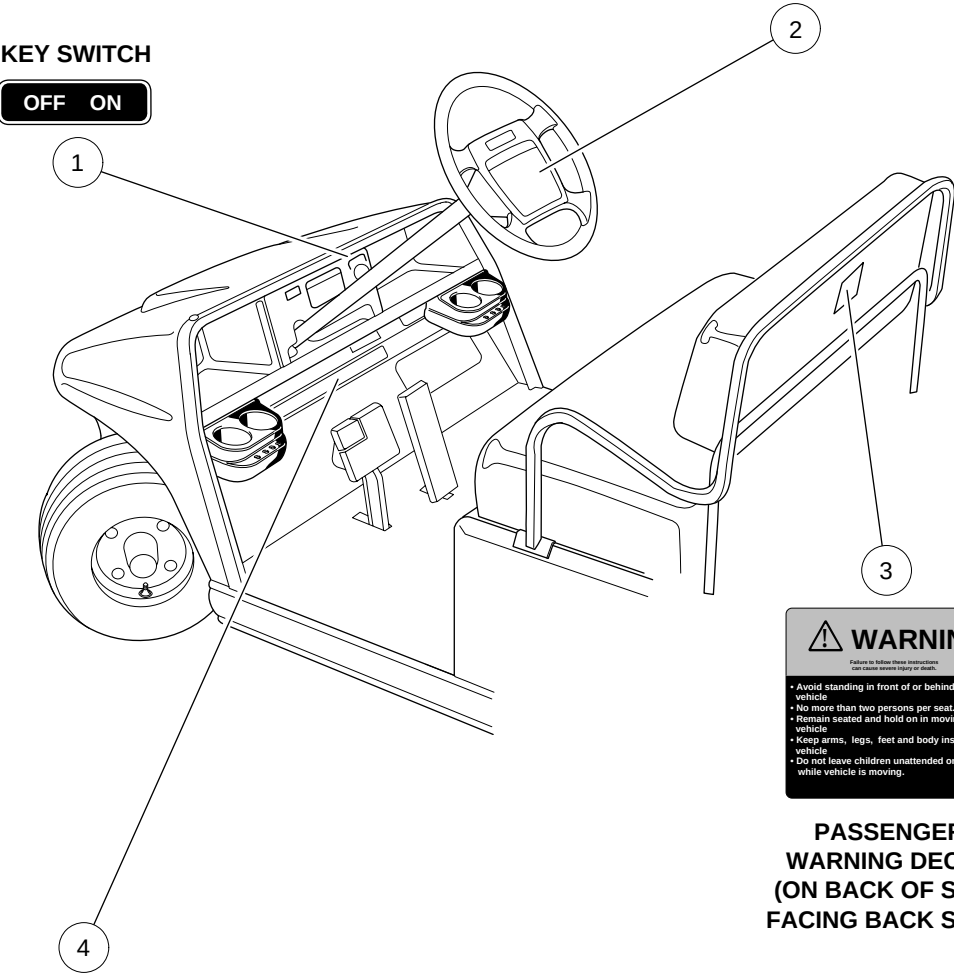
OPERATING
INSTRUCTIONS

OPERATING INSTRUCTIONS

- Read owner's manual prior to operation.
- Study and understand controls. Be sure everyone is seated.
- Before driving, read safety warnings located above pedals.
- Make sure wheels are turned in desired direction.
- Turn key to "ON" position and be sure nothing is in your path.
- Select direction by placing shift lever in desired position:
 - F - Forward N - Neutral R - Reverse
- Vehicle will start moving when accelerator pedal is depressed.
- Slowly depress accelerator pedal to increase speed. Park brake will release when accelerator pedal is depressed.
- To stop, release accelerator pedal and depress brake pedal.
- After stopping, firmly depress park brake until it locks.
- Place forward and reverse switch in neutral position.
- Turn key "OFF" and remove key when not in use.

KEY SWITCH

OFF ON



 WARNING

Failure to follow these instructions can cause severe injury or death.

- Avoid standing in front of or behind vehicle
- No more than two persons per seat.
- Remain seated and hold on in moving vehicle
- Keep arms, legs, feet and body inside vehicle
- Do not leave children unattended on seat while vehicle is moving.

**PASSENGER
WARNING DECAL
(ON BACK OF SEAT
FACING BACK SEAT)**

 WARNING

Failure to follow these instructions can cause severe injury or death.

- | | | | |
|--|---|--|--|
| <ul style="list-style-type: none">• Read operating instructions before using vehicle.• Never stand in front or behind vehicle.• Vehicle should be driven only in specified areas by trained persons. | <ul style="list-style-type: none">• Do not use on public roads.• Only two persons per front seat.• Operate vehicle from driver's side only.• Do not start vehicle until all people are seated. | <ul style="list-style-type: none">• Remain seated and hold on in moving vehicle.• Keep arms, legs, feet and body inside vehicle.• Stop vehicle before changing direction.• Buzzer will sound in reverse.• Drive slowly in turns. | <ul style="list-style-type: none">• Drive slowly straight up and down slopes.• Set park brake before leaving vehicle.• Remove key when vehicle is not in use.• Place shift lever in neutral when vehicle is not in use. |
|--|---|--|--|

SAFETY WARNING DECAL

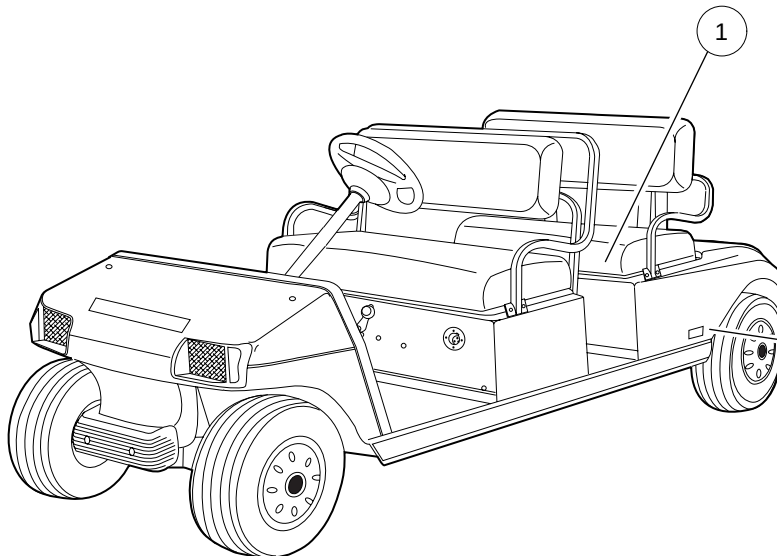
3

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E

3-3

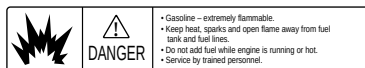
**DANGER DECAL
(ON BODY UNDER SEAT)**



**ELECTRIC
VEHICLE**

**INGERSOLL-RAND DECAL
(ON BODY PANEL)**

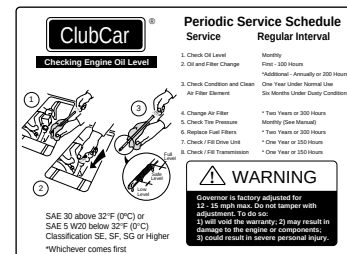
**GASOLINE TANK
DANGER DECAL
(ON BODY ADJACENT TO
FUEL TANK)**



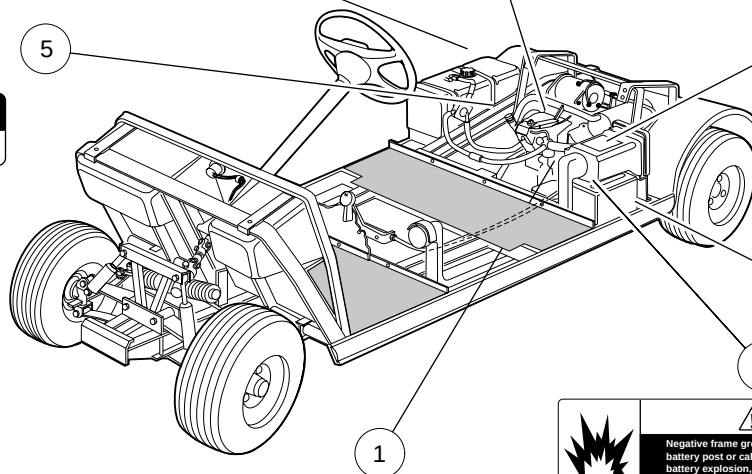
**HOT MANIFOLD AND
MUFFLER DECAL
(ON ENGINE)**



**PERIODIC SERVICE
SCHEDULE DECAL
(ON AIR INTAKE BOX)**

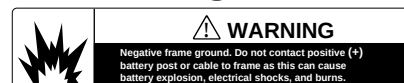


**MOVING PARTS
DECAL
(ON FRAME)**



**GASOLINE
VEHICLE**

**INGERSOLL-RAND DECAL
(ON BODY PANEL)**



**FRAME GROUND
WARNING DECAL
(ON FRAME)**

**DANGER DECAL
(ON BODY UNDER SEAT)**



3

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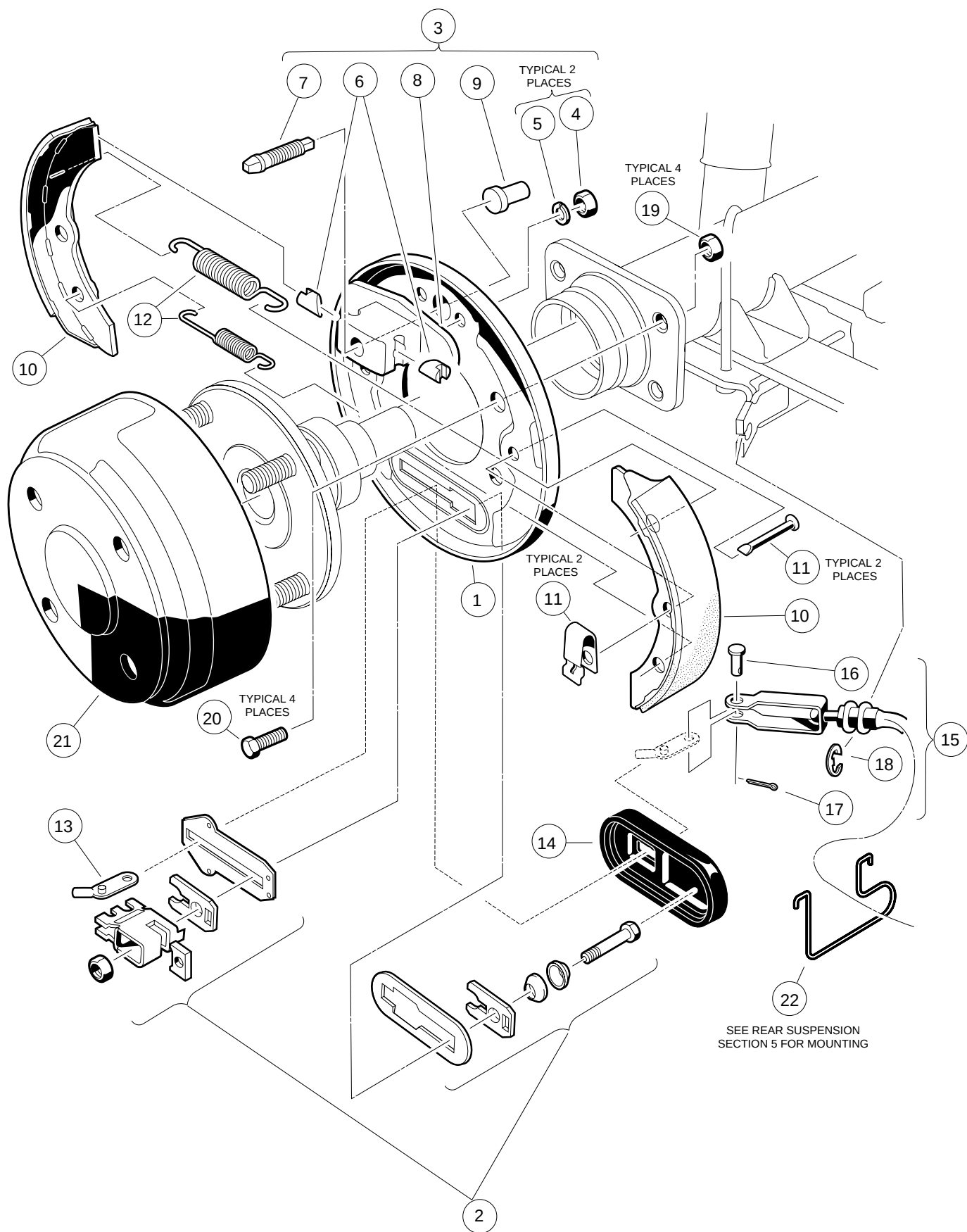
3-5

BRAKES, PEDAL, AND CABLE ASSEMBLIES

4

G

E



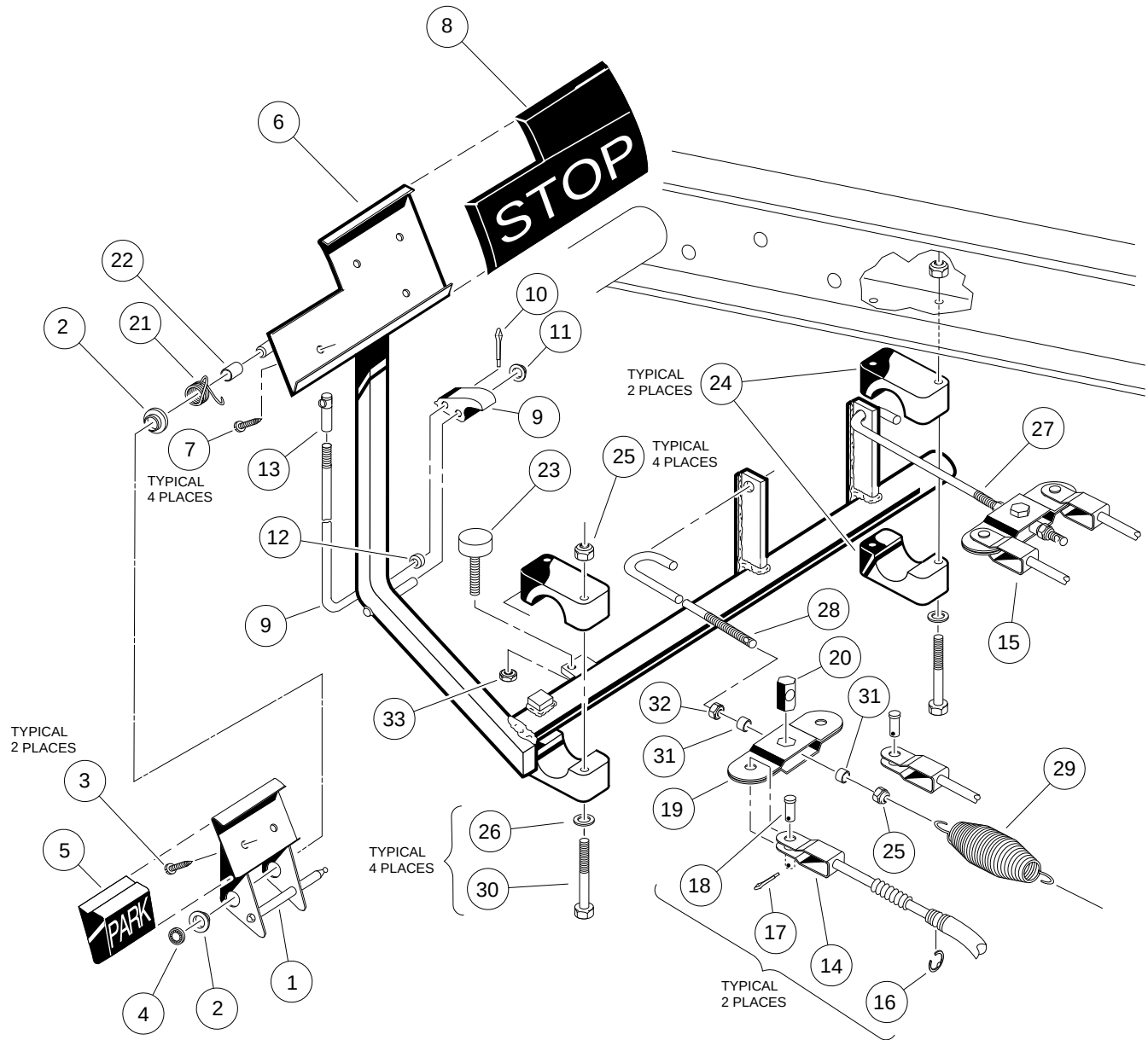
REAR BRAKE ASSEMBLY

4

G

E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1016573	CLUSTER, RIGHT BRAKE, WITHOUT BRAKE DRUM (INCLUDES ITEMS 1 - 14)	1	1
	1016557	CLUSTER, LEFT BRAKE, WITHOUT BRAKE DRUM (INCLUDES ITEMS 1 - 14)	1	1
1	1011494	PLATE, BACKING, LEFT SIDE	1	1
1	1011154	PLATE, BACKING, RIGHT SIDE	1	1
2	1011465	KIT, BRAKE ACTUATOR	1	1
3	1011467	KIT, ANCHOR BODY (INCLUDES ITEMS 4 - 9)	1	1
4	1011114	NUT, M6 x 1	2	2
5	0000451	WASHER, LOCK, 1/4	2	2
6	N/A	PISTON, ANCHOR	2	2
7	N/A	BOLT, ADJUSTMENT	1	1
8	N/A	BODY, ANCHOR	1	1
9	1011303	CAP, ADJUSTMENT BOLT	1	1
10	1011463-02	PACKAGE, BRAKE SHOE (FOUR PIECES) (NON-ASBESTOS).....	1	1
11	1011466	KIT, SHOE RETAINER (FOUR PIECES)	1	1
12	1011464	PACKAGE, BRAKE SPRING (FOUR PIECES)	1	1
13	N/A	ARM, BRAKE LEVER	1	1
14	1010850	COVER, DUST	1	1
15	1011403	KIT, BRAKE CABLE (INCLUDES ITEMS 16, 17 AND 18).....	2	2
16	1010829	PIN, CLEVIS, 5/16	2	2
17	0001035	PIN, COTTER, 3/32 x 1	2	2
18	1011779	CLIP, "E", 1/2	2	2
19	1013924	NUT, CONE LOCK, GRADE 8, 5/16 - 24	8	8
20	1014153	BOLT, BRAKE CLUSTER MOUNTING	8	8
21	1017911-01	DRUM, BRAKE	2	2
22	1013207	HANGER, BRAKE CABLE	2	2



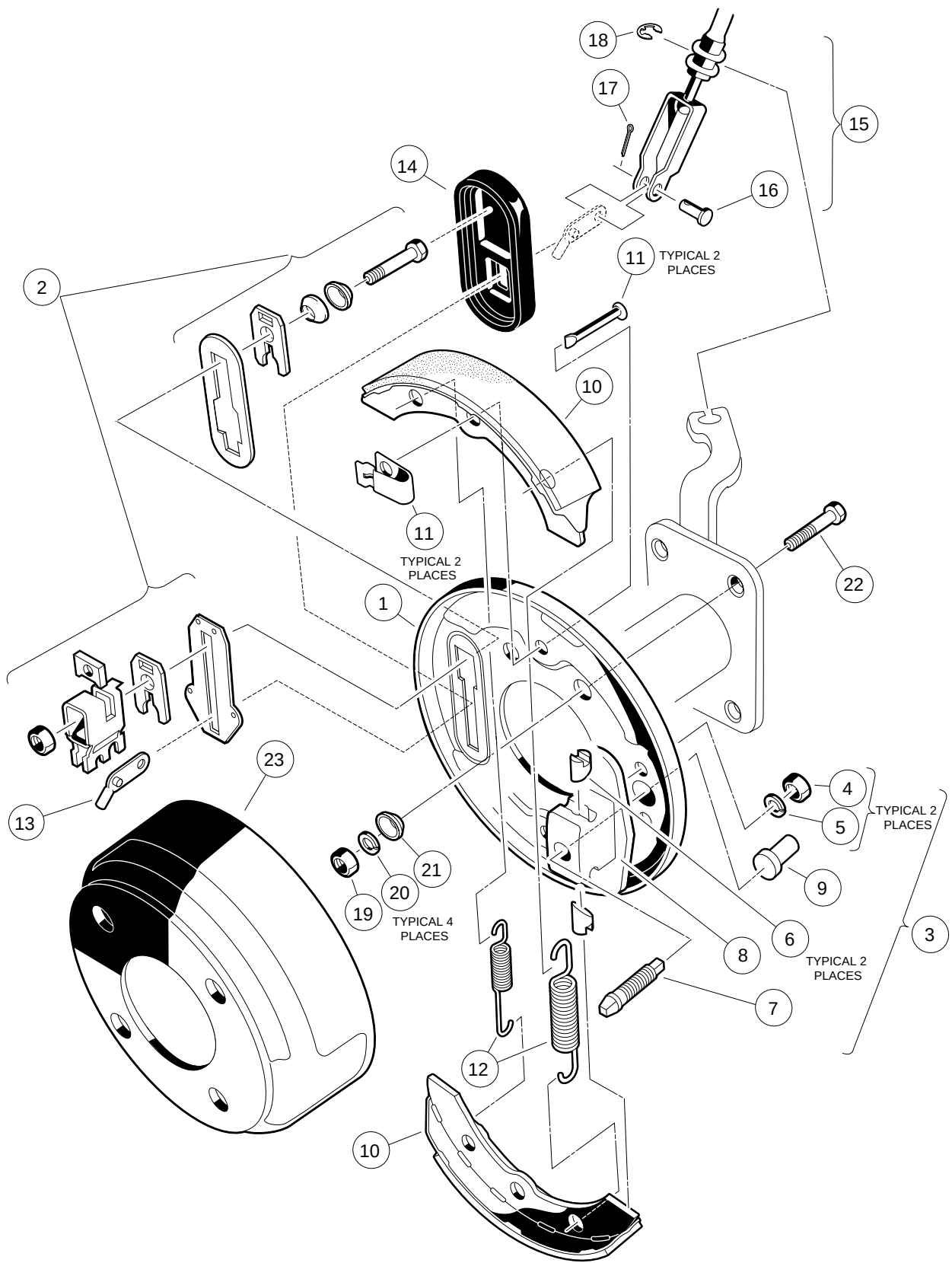
BRAKE PEDAL AND CABLE ASSEMBLY

4

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E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1011418	KIT, PARK BRAKE PEDAL (INCLUDES ITEMS 2 - 5)	1	1
2	0001032	BUSHING, NYLON	2	2
3	0007716	SCREW, SLOTTED HEX WASHER HEAD, #10 -16 x 1/2	2	2
4	1013876	NUT, PUSH, 3/8	1	1
5	1013870	PAD, PARK BRAKE	1	1
6	1018782-01	KIT, BRAKE PEDAL (INCLUDES ITEMS 7 AND 8)	1	1
7	0007716	SCREW, SLOTTED HEX WASHER HEAD, #10 - 16 x 1/2	4	4
8	1013869	PAD, BRAKE PEDAL	1	1
9	1016173	KIT, PARK BRAKE ROD AND PAWL (INCLUDES ITEMS 10 - 13)	1	1
10	1017029	PIN, COTTER, 7/64 x 1/2	1	1
11	1010877	NUT, PUSH, 5/16	1	1
12	1010805	SLEEVE, PARK BRAKE ROD	1	1
13	1010932	JOINT, BALL, 1/4 - 28	1	1
14	1011403	KIT, BRAKE CABLE, REAR (INCLUDES ITEMS 16, 17 AND 18)	2	2
15	1018746-01	KIT, BRAKE CABLE, FRONT (INCLUDES ITEMS 16, 17 AND 18)	2	2
16	1011779	CLIP, "E", 1/2	2	2
17	0001035	PIN, COTTER, 3/32 x 1	2	2
18	1010829	PIN, CLEVIS, 5/16	2	2
19	1017211	KIT, EQUALIZER AND PIVOT LIMITER (INCLUDES ITEM 20)	2	2
20	N/A	PIN, EQUALIZER PIVOT	1	1
21	1010933	SPRING, PARK BRAKE TORSION	1	1
22	1010927	SPACER, PARK BRAKE	1	1
23	1010878	STOP, BRAKE	1	1
24	1011402	PACKAGE, BRAKE MOUNTING BLOCK (CONTAINS UPPER AND LOWER FOR LEFT AND RIGHT SIDES)	1	1
25	0007473	NUT, NYLON LOCK, 5/16 - 18	6	6
26	0001241	WASHER, FLAT, 5/16	4	4
27	1018687-01	ROD, EQUALIZER, FRONT	1	1
28	1016708-01	ROD, EQUALIZER, REAR	1	1
29	1013532	SPRING, BRAKE RETURN	1	1
30	1010921	SCREW, HEX HEAD CAP, 5/16 - 18 x 2 1/2	4	4
31	1018653-01	SPACER, EQUALIZER	4	4
32	0001242	NUT, HEX, 5/16 - 18	2	2
33	0001028	NUT, HEX, 1/4 - 20	1	1



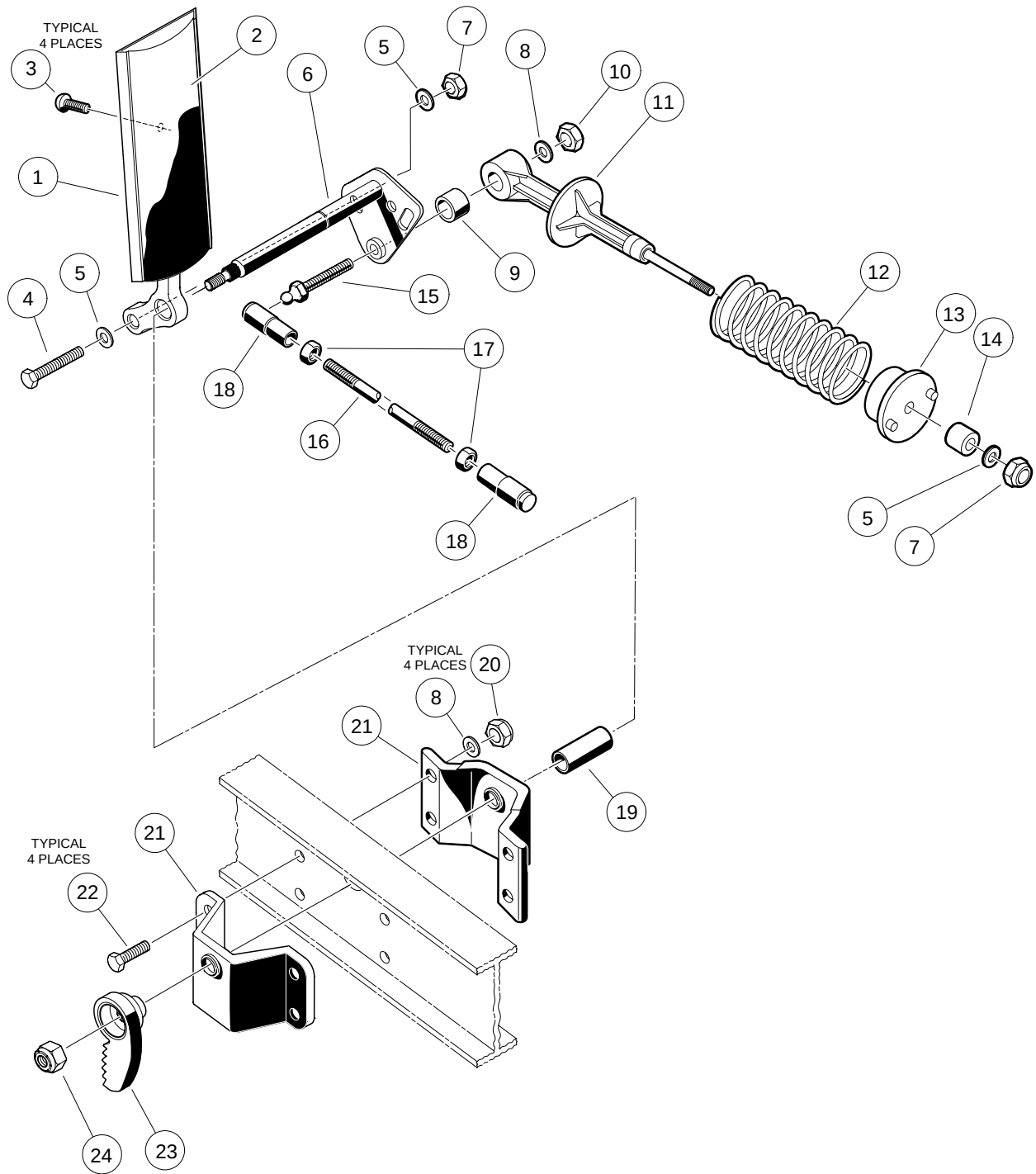
FRONT BRAKE ASSEMBLY

4

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E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1016573	CLUSTER, RIGHT BRAKE, WITHOUT BRAKE DRUM (INCLUDES ITEMS 1 - 14)	1	1
	1016557	CLUSTER, LEFT BRAKE, WITHOUT BRAKE DRUM (INCLUDES ITEMS 1 - 14)	1	1
1	1011154	PLATE, BACKING, RIGHT SIDE	1	1
1	1011494	PLATE, BACKING, LEFT SIDE	1	1
2	1011465	KIT, BRAKE ACTUATOR	1	1
3	1011467	KIT, ANCHOR BODY (INCLUDES ITEMS 4 - 9)	1	1
4	1011114	NUT, M6 x 1	2	2
5	0000451	WASHER, LOCK, 1/4	2	2
6	N/A	PISTON, ANCHOR	2	2
7	N/A	BOLT, ADJUSTMENT	1	1
8	N/A	BODY, ANCHOR	1	1
9	1011303	CAP, ADJUSTMENT BOLT	1	1
10	1011463-02	PACKAGE, BRAKE SHOE (FOUR PIECES) (NON-ASBESTOS)	1	1
11	1011466	KIT, SHOE RETAINER (FOUR PIECE)	1	1
12	1011464	PACKAGE, BRAKE SPRING (FOUR PIECES)	1	1
13	N/A	ARM, BRAKE LEVER	1	1
14	1010850	COVER, DUST	1	1
15	1018746-01	KIT, BRAKE CABLE, FRONT (INCLUDES ITEMS 16, 17 AND 18)	2	2
16	1010829	PIN, CLEVIS, 5/16	2	2
17	0001035	PIN, COTTER, 3/32 x 1	2	2
18	1011779	CLIP, "E", 1/2	2	2
19	1018727-01	NUT, HEX, 5/16 - 24	8	8
20	0007174	WASHER, LOCK, 5/16 x 24	8	8
21	1018690-01	WASHER, CONE	8	8
22	1017232	BOLT, HEX HEAD, 5/16 - 24 x 1	8	8
23	1011137	DRUM, BRAKE	2	2



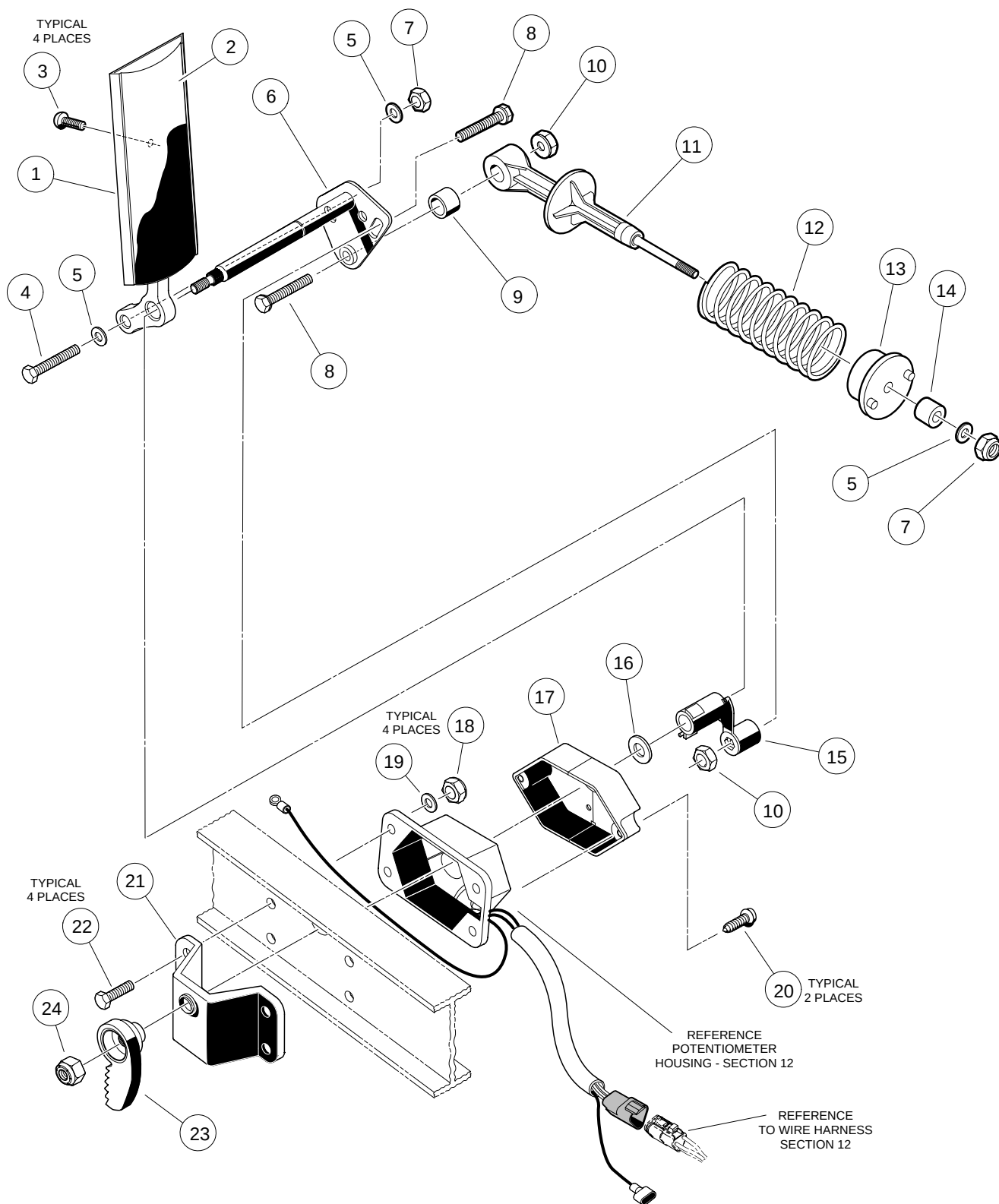
ACCELERATOR PEDAL ASSEMBLY GASOLINE VEHICLE

4

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1017696	SUB-ASSEMBLY, ACCELERATOR PEDAL (INCLUDES ITEMS 2 AND 3)	1	
2	1013871	PAD, PEDAL	1	
3	0007716	SCREW, SLOTTED HEX WASHER HEAD, #10 - 16 x 1/2	4	
4	0001218	SCREW, HEX CAP, 5/16 - 18 x 1 1/4	1	
5	0001241	WASHER, FLAT, 5/16	3	
6	1017325	ASSEMBLY, ACCELERATOR PIVOT ROD	1	
7	0007473	NUT, NYLON LOCK, 5/16 - 18	2	
8	0000332	WASHER, FLAT, 1/4	5	
9	1017424	BEARING, PIVOT SUPPORT	1	
10	0008717	NUT, NYLON LOCK, 1/4 - 28	1	
11	1018174-01	RETAINER, SPRING	1	
12	1017962-01	SPRING, RETURN	1	
13	1017378	CUP, SPRING	1	
14	1017380	BUMPER, RETURN SPRING	1	
15	1018188-01	STUD, BALL	1	
16	1016747-02	ASSEMBLY, ACCELERATOR ROD (INCLUDES ITEMS 17 AND 18)	1	
17	1011084	NUT, UNF HEX JAM, 1/4 - 28	2	
18	1011734	JOINT, SPRING-LOADED BALL	2	
19	1011700	SPACER	1	
20	0008233	NUT, NYLON LOCK, 1/4 - 20	4	
21	1011694	SUPPORT, ACCELERATOR PIVOT ROD	2	
22	1018619-01	SCREW, HEX CAP, 1/4 - 20 x 1 1/8	4	
23	1017322	RATCHET, PARK BRAKE	1	
24	0008754	NUT, NYLON LOCK, 3/8 x 16	1	



ACCELERATOR PEDAL ASSEMBLY POWERDRIVE ELECTRIC VEHICLE

4

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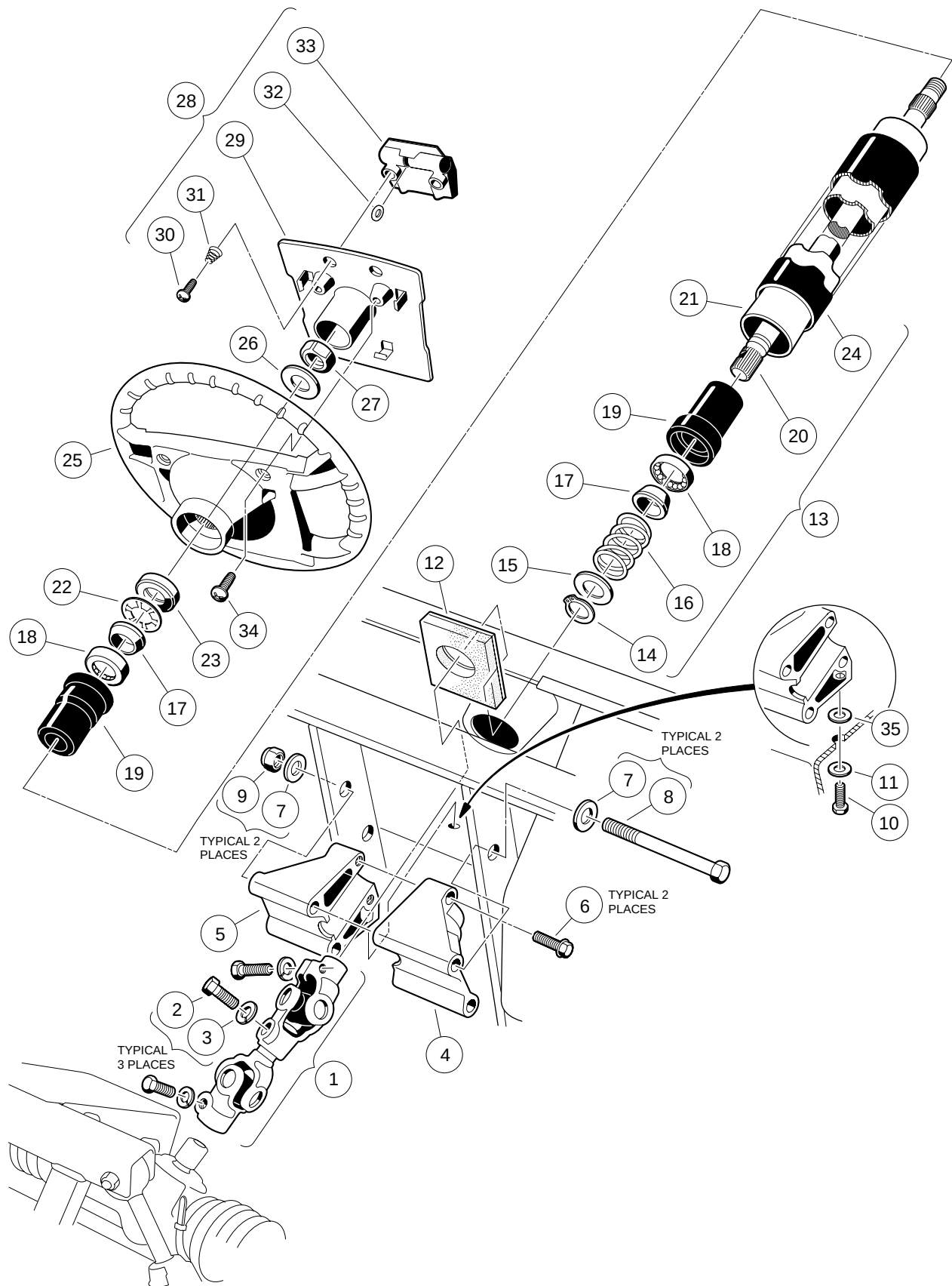
ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1017696	SUB-ASSEMBLY, ACCELERATOR PEDAL (INCLUDES ITEMS 2 AND 3)		1
2	1013871	PAD, PEDAL		1
3	0007716	SCREW, SLOTTED HEX WASHER HEAD, #10 - 16 x 1/2		4
4	0001218	SCREW, HEX CAP, 5/16 - 18 x 1 1/4		1
5	0001241	WASHER, FLAT, 5/16		3
6	1017325	ASSEMBLY, ACCELERATOR PIVOT ROD		1
7	0007473	NUT, NYLON LOCK, 5/16 - 18		2
8	1018620-01	SCREW, HEX HEAD CAP, 1/4 - 20 x 1 3/8		2
9	1017424	BEARING, PIVOT SUPPORT		1
10	1015661	NUT, FLANGE LOCK, 1/4 - 20		2
11	1018174-01	RETAINER, SPRING		1
12	1017962-01	SPRING, RETURN		1
13	1017378	CUP, SPRING		1
14	1017380	BUMPER, RETURN SPRING		1
15	1017400	LEVER, ACTUATOR		1
16	1018042-01	WASHER, PLASTIC, 1/2		1
17	1017743	COVER, ACCELERATOR		1
18	0008233	NUT, NYLON LOCK, 1/4 - 20		4
19	0000332	WASHER, FLAT, 1/4		4
20	1018043-01	SCREW, HI-LO HEX HEAD, #8 - 18 x 1/2		2
21	1011694	SUPPORT, ACCELERATOR PIVOT ROD		1
22	1018619-01	SCREW, HEX CAP, 1/4 - 20 x 1 1/8		4
23	1017322	RATCHET, PARK BRAKE		1
24	0008754	NUT, NYLON LOCK, 3/8 x 16		1

STEERING, FRONT AND REAR SUSPENSION

5

G

E



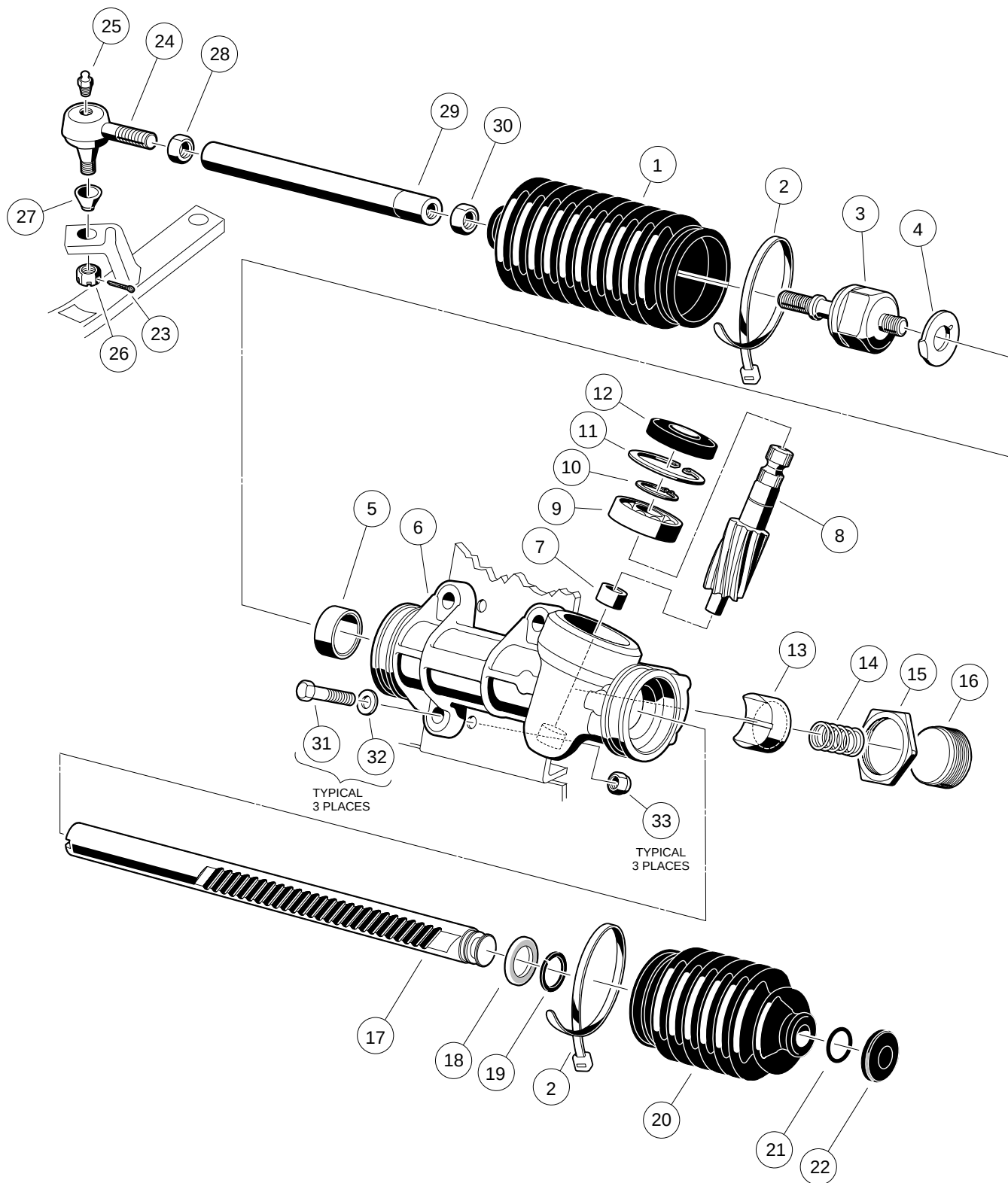
STEERING COLUMN

5

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E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1013861	JOINT, COMPOUND STEERING (INCLUDES ITEMS 2 AND 3)	1	1
2	1017226	SCREW, HEX HEAD CAP, M8 x 1.25 x 30MM	3	3
3	0007174	WASHER, LOCK, 5/16	3	3
4	1016185	MOUNT, STEERING COLUMN, LEFT HAND	1	1
5	1016184	MOUNT, STEERING COLUMN, RIGHT HAND	1	1
6	1016269	SCREW, HEX WASHER HEAD THREAD-FORMING, 5/16 - 18 x 2	2	2
7	0000334	WASHER, FLAT, 3/8	4	4
8	1016183	SCREW, HEX HEAD CAP, 3/8 - 16 x 6 3/4	2	2
9	0008754	NUT, NYLON LOCK, 3/8 - 16	2	2
10	1014288	SCREW, HEX WASHER HEAD THREAD-FORMING, 5/16 - 18 x 3/4	1	1
11	1011697	WASHER, FLAT, 5/16	1	1
12	1012499	BOOT, STEERING COLUMN	1	1
13	1017313	ASSEMBLY, STEERING COLUMN (INCLUDES ITEMS 14 - 23)	1	1
14	1012605	RING, RETAINING	1	1
15	1012604	WASHER, STEEL, 5/8	1	1
16	1014217	SPRING, COMPRESSION	1	1
17	1014125	WEDGE	2	2
18	1014213	ASSEMBLY, BEARING	2	2
19	1014126	SEAT, BEARING	2	2
20	1017315	SHAFT, STEERING COLUMN	1	1
21	1017314	COLUMN, ALUMINUM STEERING	1	1
22	1014214	RING, RETAINING	1	1
23	1014211	SEAL, BEARING	1	1
24	1016263	COVER, STEERING COLUMN	1	1
25	1016156	WHEEL, STEERING	1	1
26	1012604	WASHER, STEEL, 5/8	1	1
27	1017273	NUT, NYLON LOCK, 5/8 - 18	1	1
28	1016219	ASSEMBLY, SCORECARD PLATE (INCLUDES ITEMS 29 - 33)	1	1
29	N/A	PLATE, STEERING WHEEL	1	1
30	1012565	SCREW, ROUND HEAD, #12 - 14 x 1	2	2
31	1012566	SPRING, TAPERED COMPRESSION	2	2
32	1016214	GRIP, PENCIL	2	2
33	1016154	CLIP, SCORE CARD	1	1
34	1016663	SCREW, TYPE A PHILLIPS, #12 - 11 x 5/8	2	2
35	1011578	WASHER, TYPE B FLAT, 5/16	1	1



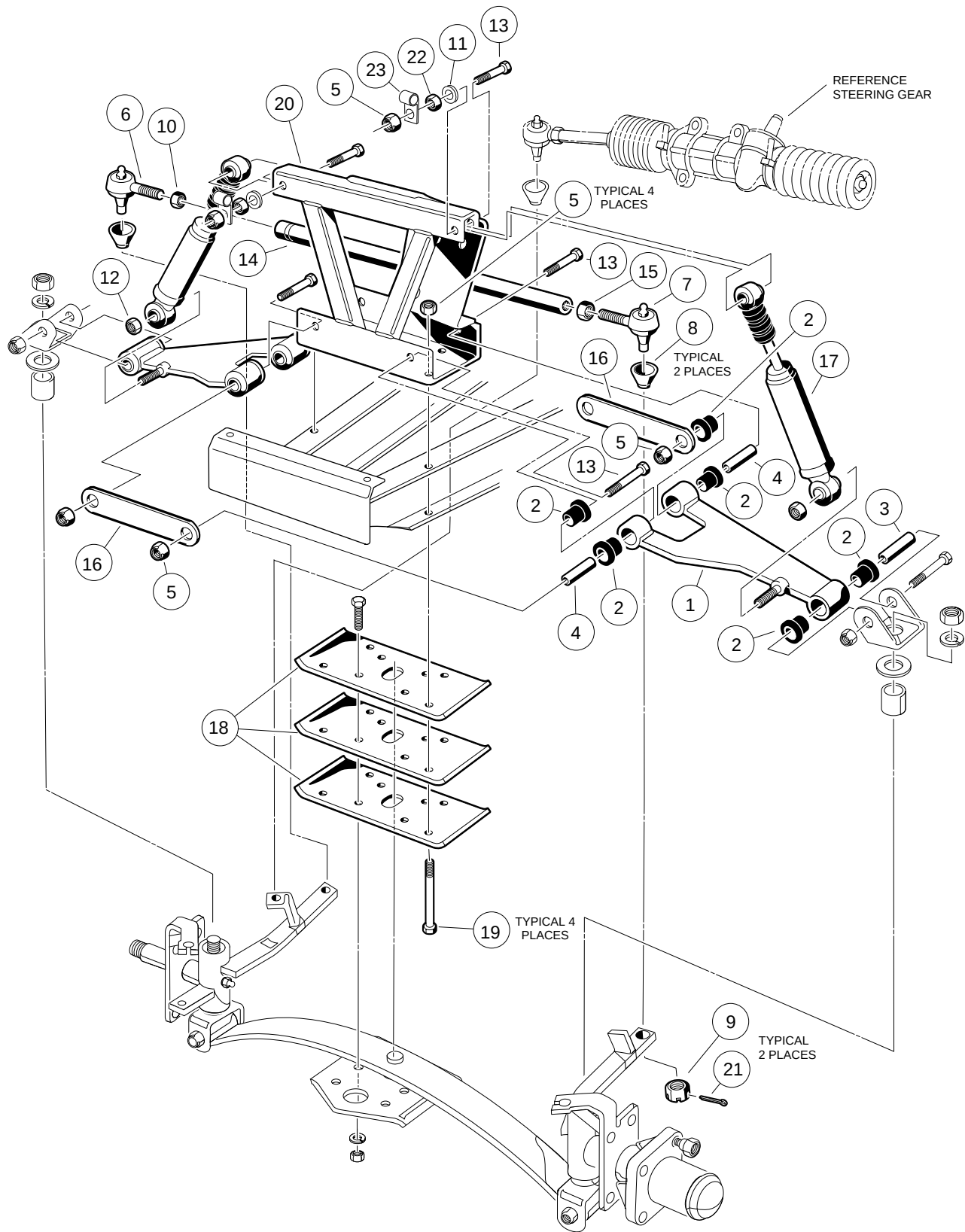
STEERING GEAR ASSEMBLY

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1018783-02	ASSEMBLY, STEERING GEAR BOX (INCLUDES ITEMS 1 - 22)	1	1
1	1013035	SEAL, DUST, LONG	1	1
2	0008990	WRAP, TIE	2	2
3	1018802-01	ASSEMBLY, INNER BALL JOINT	1	1
4	1018803-01	WASHER, TAB	2	2
5	N/A	BUSHING, RACK	1	1
6	N/A	BOX, STEERING GEAR	1	1
7	N/A	BEARING, LOWER PINION	1	1
8	N/A	PINION, STEERING	1	1
9	1018794-01	BEARING, UPPER PINION	1	1
10	1018799-01	RING, C-TYPE STOP	1	1
11	1013051	RING, SNAP	1	1
12	1013052	SEAL, DUST, STEERING PINION	1	1
13	1018797-01	GUIDE, STEERING RACK	1	1
14	1018798-01	SPRING, YOKE	1	1
15	1013044	NUT, LOCK, RACK SCREW	1	1
16	N/A	SCREW, RACK GUIDE	1	1
17	N/A	RACK, STEERING	1	1
18	1018795-01	WASHER, STOP	2	2
19	1018796-01	RING, C-TYPE STOP	1	1
20	1018800-	SEAL, DUST, SHORT	1	1
21	1018801-01	O-RING, DUST SEAL RETAINING	1	1
22	1019260-01	CAP, RACK END DUST	1	1
23	0001035	PIN, COTTER, 3/32 x 1	1	1
24	0007540	BALL JOINT, LEFT HAND THREAD (INCLUDES ITEMS 25, 26 AND 27)	1	1
25	1015597	FITTING, THREAD FORM GREASE, 1/4 - 28	1	1
26	0007602	NUT, HEX SLOTTED, 3/8 - 24	1	1
27	1011930	BOOT, DUST	1	1
28	0007555	NUT, HEX, LEFT HAND THREAD, 1/2 - 20	1	1
29	1012467	LINK, RACK AND PINION DRAG	1	1
30	1013042	NUT, HEX, M12 x 1.75	1	1
31	0001624	BOLT, HEX HEAD, 3/8 - 16 x 1 1/2	3	3
32	0000334	WASHER, FLAT, 3/8	3	3
33	1010138	NUT, DIMPLED LOCK, 3/8 - 16	3	3



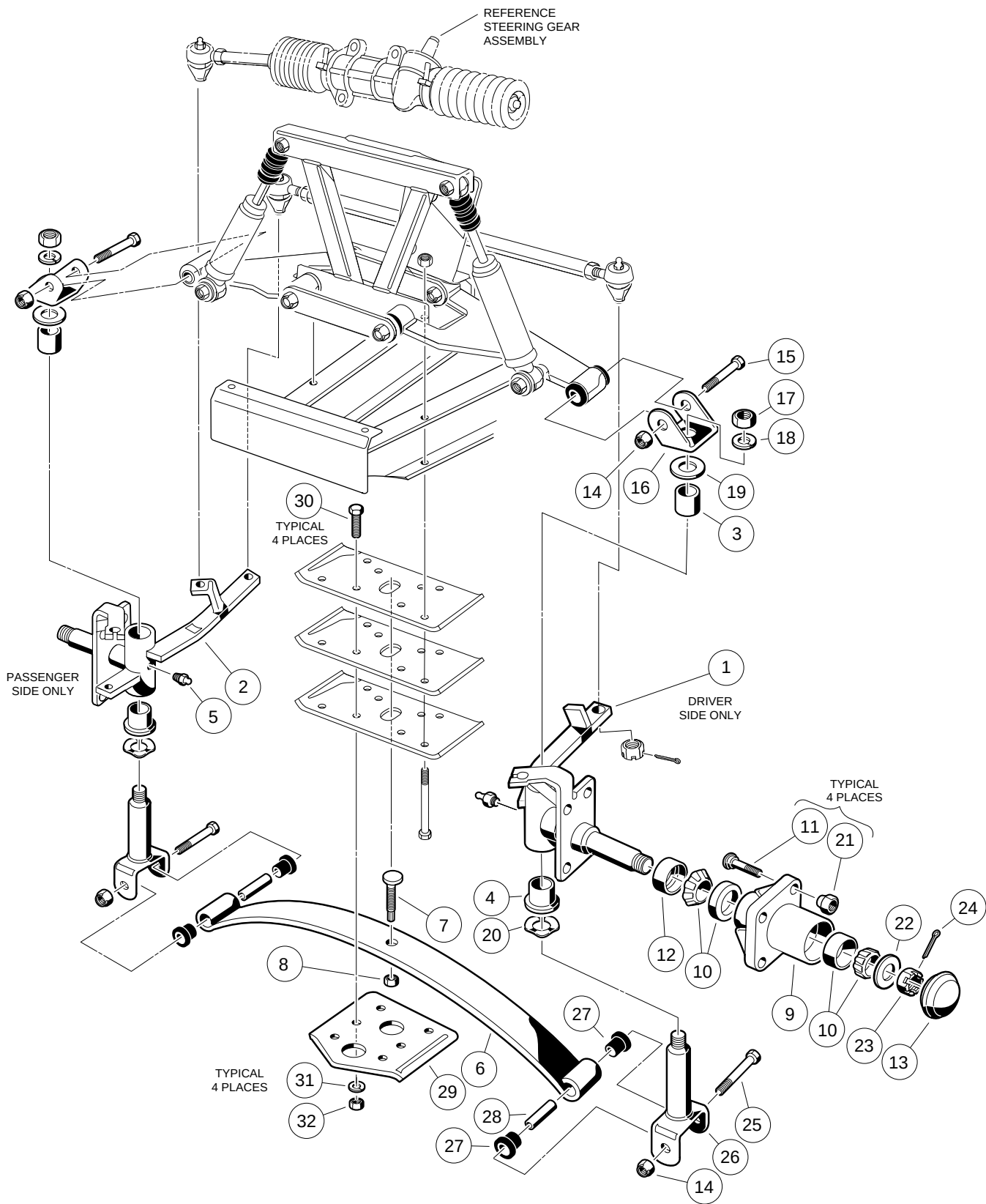
FRONT SUSPENSION, UPPER

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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1016353	ASSEMBLY, DELTA A-PLATE (INCLUDES ITEMS 2, 3 AND 4)	2	2
2	1016346	BUSHING, URETHANE	6	6
3	1016350	SLEEVE, DELTA OUTER	1	1
4	1016349	SLEEVE, DELTA INNER	2	2
5	0008754	NUT, NYLON LOCK, 3/8 - 16	10	10
6	0007539	BALL JOINT (INCLUDES ITEMS 8 AND 9)	1	1
7	0007540	BALL JOINT, LEFT HAND THREAD (INCLUDES ITEMS 8 AND 9)	1	1
8	1011930	SEAL, DUST	1	1
9	0007602	NUT, SLOTTED HEX, 3/8 - 24	1	1
10	0001308	NUT, HEX, 1/2 - 20	1	1
11	0000334	WASHER, FLAT, 3/8	2	2
12	1010138	NUT, DIMPLED LOCK, 3/8 - 16	2	2
13	0002402	BOLT, HEX HEAD, 3/8 - 16 x 2 1/4	6	6
14	1010219	ROD, TIE	1	1
15	0007555	NUT, HEX, LEFT HAND THREAD, 1/2 - 20	1	1
16	1017266	STRAP, A-PLATE	2	2
17	1018706-01	SHOCK ABSORBER, FRONT	2	2
18	1010124	PLATE, SPRING MOUNTING	3	3
19	1018705-01	BOLT, HEX HEAD, 3/8 - 16 x 4 3/4	4	4
20	1016385	ASSEMBLY, DELTA SHOCK AND GEAR SUPPORT	1	1
21	0001035	PIN, COTTER, 3/32 x 1	2	2
22	0000706	NUT, HEX, 3/8 - 16	2	2
23	1019353-01	CLAMP, BRAKE CABLE (PART OF BRAKE CABLE ASSEMBLY)	2	2



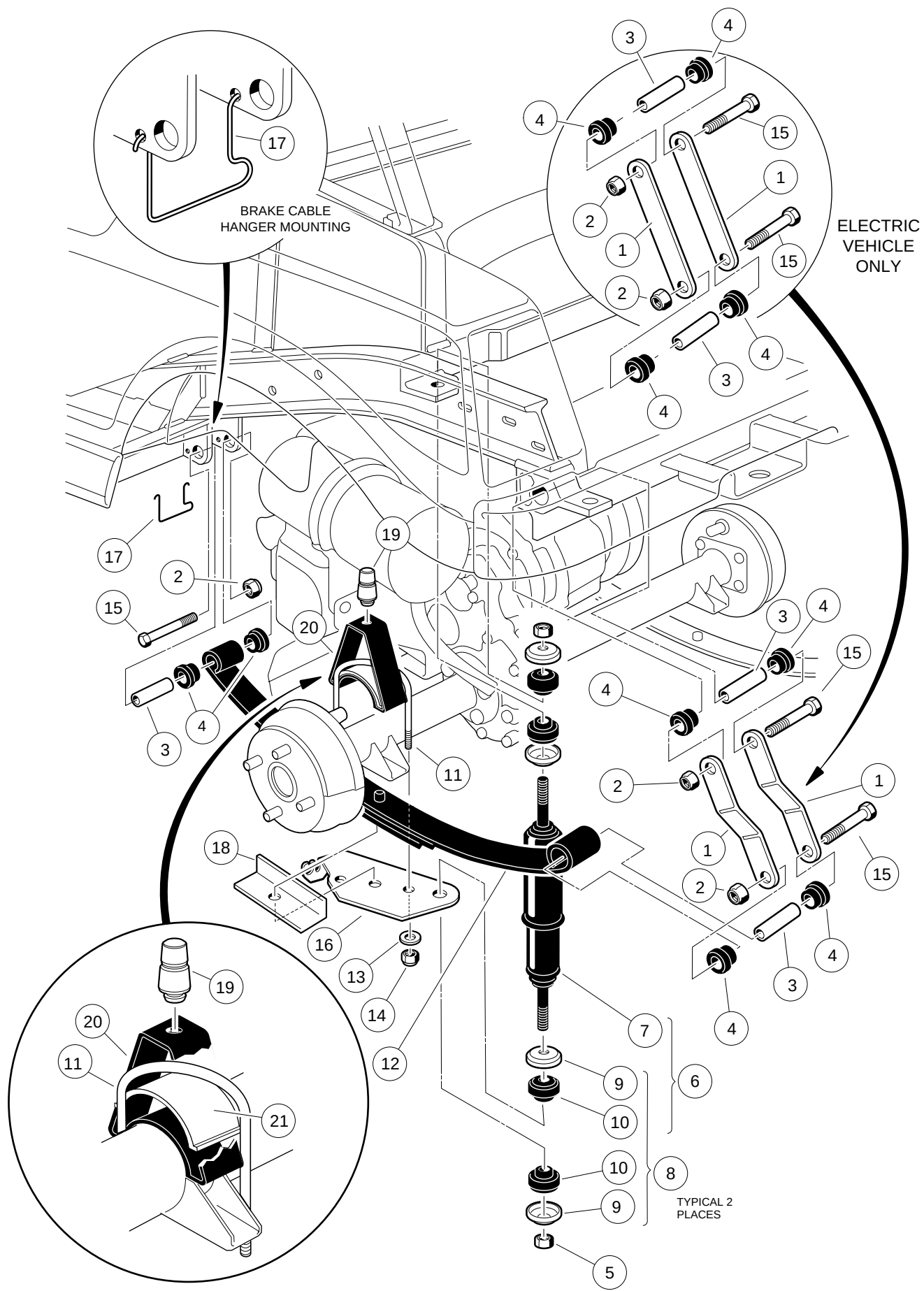
FRONT SUSPENSION, LOWER

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E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
1	1018769-01	ASSEMBLY, LEFT SPINDLE (INCLUDES ITEMS 3, 4 AND 5)	1	1
2	1018770-01	ASSEMBLY, RIGHT SPINDLE (INCLUDES ITEMS 3, 4 AND 5)	1	1
3	0008067	BUSHING, BRONZE SPINDLE	1	1
4	0007048	BUSHING, BRONZE	1	1
5	1015597	FITTING, GREASE, 1/4 - 28	1	1
6	1012030	SPRING, TAPERED LEAF	1	1
7	0008745	ASSEMBLY, ECCENTRIC	1	1
8	0000706	NUT, HEX, 3/8 - 16	1	1
9	1011892	ASSEMBLY, HUB (INCLUDES ITEMS 10 - 13)	2	2
10	1011393	PACKAGE, HUB BEARING	2	2
11	1011304	STUD, LUG, 1/2 - 20	4	4
12	1013135	SEAL, DOUBLE LIP	1	1
13	1011887	COVER, DUST	1	1
14	0008754	NUT, NYLON LOCK, 3/8 - 16	4	4
15	1016387	SCREW, HEX HEAD CAP, 3/8 - 16 x 2 3/4	2	2
16	1016384	CLEVIS, UPPER DELTA	2	2
17	0001308	NUT, HEX, 1/2 - 20	2	2
18	0000209	WASHER, SPLIT LOCK, 1/2	2	2
19	1010150	BEARING, THRUST	2	2
20	1016389	WASHER, KINGPIN WAVE	2	2
21	1010984	NUT, LUG	8	8
22	1010005	WASHER, FLAT, 3/4	2	2
23	0007840	NUT, HEX SLOTTED, 3/4 - 16	2	2
24	0007910	PIN, COTTER, 5/32 x 1	2	2
25	0008755	SCREW, HEX HEAD CAP, 3/8 - 16 x 3 3/8	2	2
26	1016386	KINGPIN	2	2
27	1015583	BUSHING, URETHANE	4	4
28	1012303	BUSHING, STEEL	2	2
29	1014276	PLATE, FRONT SPRING RETAINER	1	1
30	1010177	SCREW, HEX HEAD CAP, 3/8 - 16 x 2	4	4
31	0000357	WASHER, LOCK, 3/8	4	4
32	0000706	NUT, HEX, 3/8 - 16	4	4



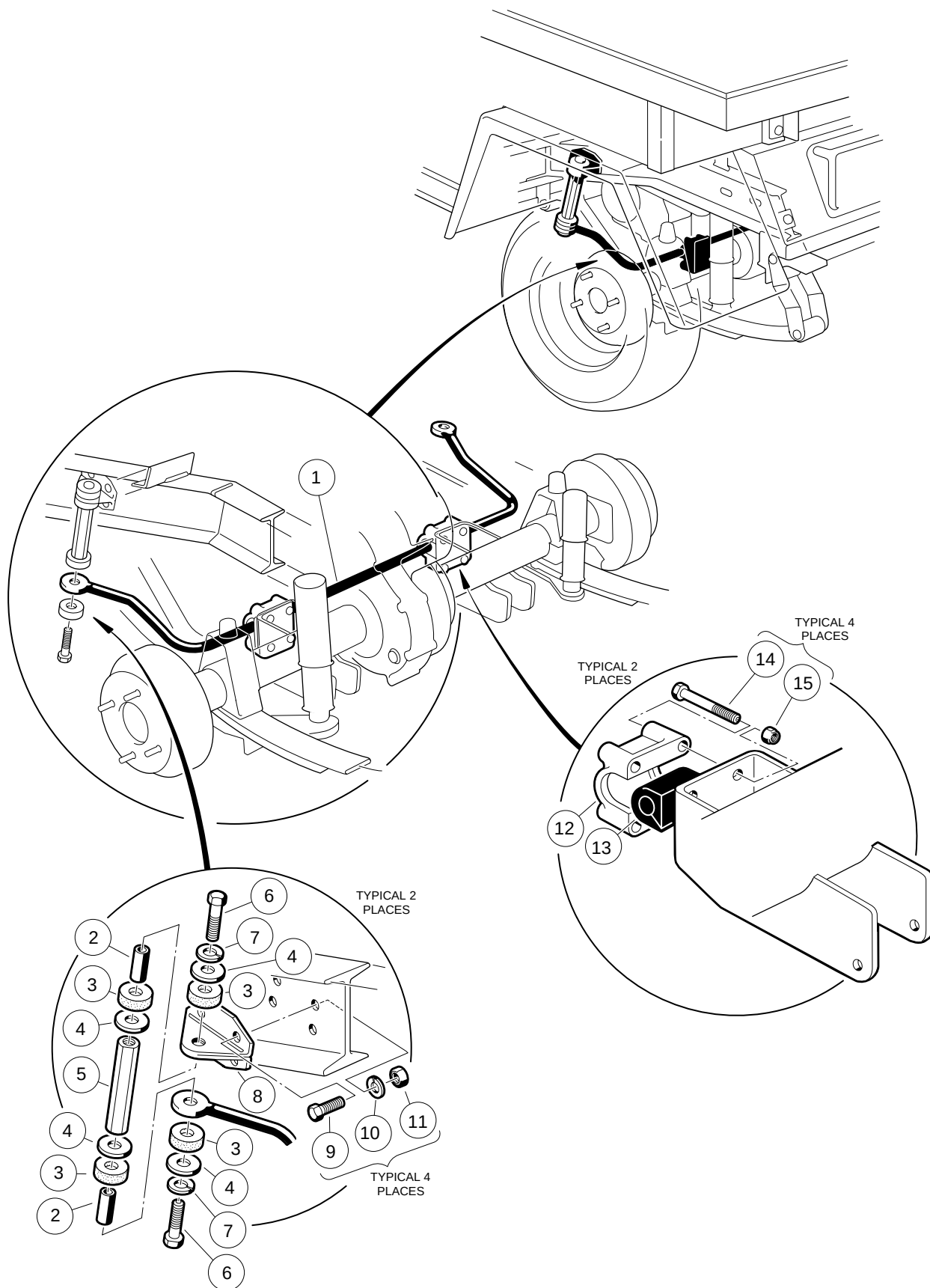
REAR SUSPENSION

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E

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE ii AT THE BEGINNING OF THIS MANUAL.		
1	1012304	SHACKLE, REAR SPRING (GASOLINE VEHICLE ONLY)	4	
1	0007569	SHACKLE, REAR SPRING (POWERDRIVE ELECTRIC VEHICLE ONLY)		4
2	0008754	NUT, NYLON LOCK, 3/8 - 16	6	6
3	1012303	BUSHING, STEEL	6	6
4	1015583	BUSHING, URETHANE	12	12
5	1010145	NUT, UNF HEX, 3/8 - 24	4	4
6	1013164	KIT, SHOCK ABSORBER (INCLUDES ITEMS 7, 9 AND 10)	1	1
7	1014236	SHOCK ABSORBER, REAR	2	2
8	1011415	KIT, SHOCK ABSORBER CUSHION (INCLUDES ITEMS 9 AND 10)	4	4
9	N/A	RETAINER, SHOCK ABSORBER CUSHION	8	8
10	N/A	CUSHION, SHOCK ABSORBER	8	8
11	1014902	BOLT, "U"	2	2
12	1014675	SPRING, REAR LEAF	2	2
13	1014557	WASHER, FLAT, 7/16	4	4
14	1014555	NUT, NYLON LOCK, 7/16 - 24	4	4
15	0008755	SCREW, HEX HEAD CAP, 3/8 - 16 x 3 3/8	6	6
16	1012182	BRACKET, SHOCK MOUNT, LEFT	1	1
16	1012181	BRACKET, SHOCK MOUNT, RIGHT	1	1
17	1013207	HANGER, BRAKE CABLE	2	2
18	1014573	RETAINER, SPRING	2	2
19	1017235	BUMPER, JOUNCE	2	2
20	1014546-02	MOUNT, BUMPER (GASOLINE VEHICLE ONLY)	2	
20	1014549-02	MOUNT, BUMPER (POWERDRIVE ELECTRIC VEHICLE ONLY)		2
21	1014901	SPACER, OVERLOAD BUMPER	2	2



STABILIZER BAR - GASOLINE VEHICLE

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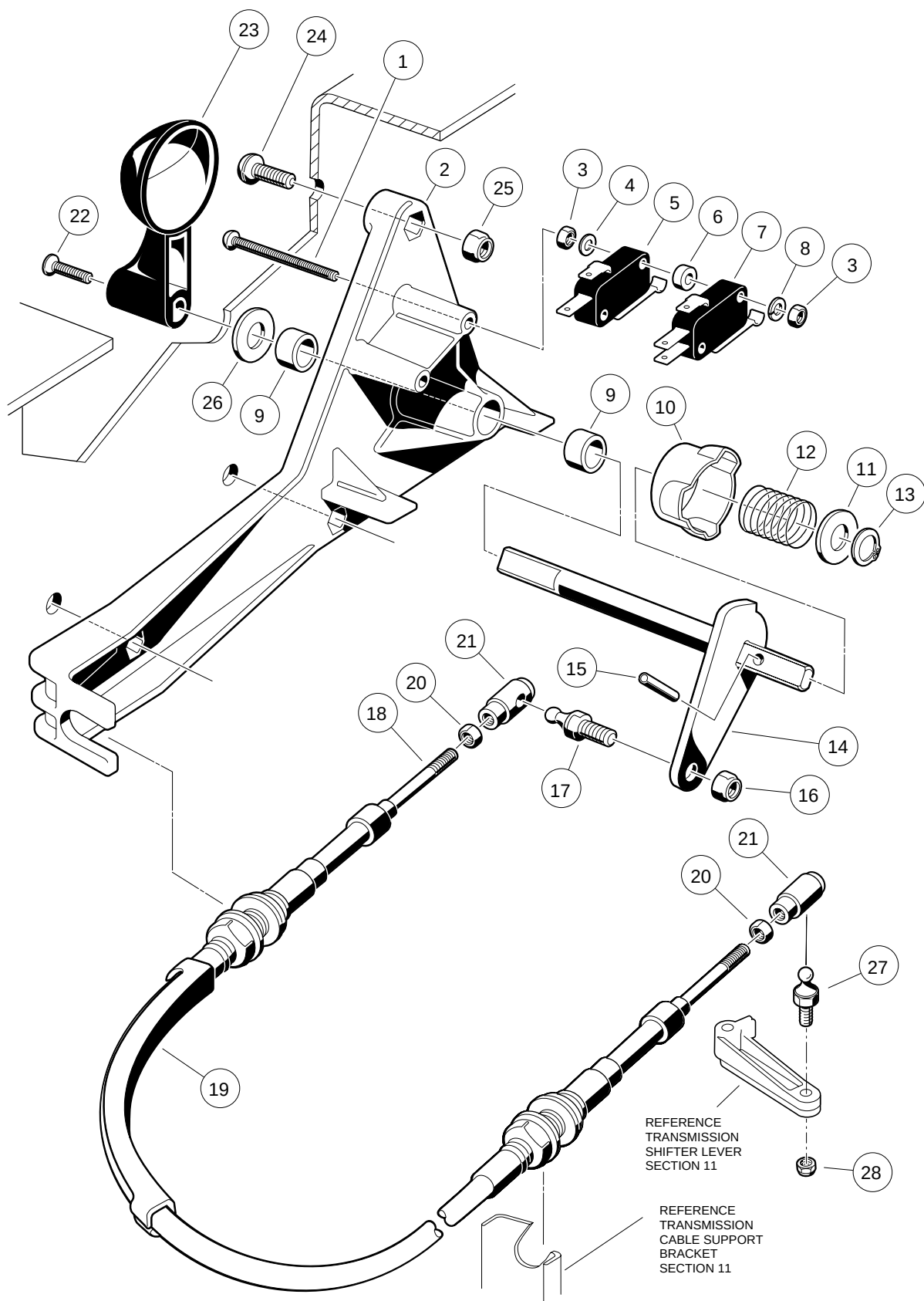
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ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.		
1	1015760	BAR, STABILIZER, 3/4 DIAMETER	1	
2	1015457	SPACER	4	
3	1015453	MOUNT, COMPRESSION	8	
4	0000808	WASHER, FLAT, 3/8	8	
5	1016814	LINK, STABILIZER BAR	2	
6	0008861	SCREW, HEX HEAD CAP, 3/8 - 16 x 1 3/4	4	
7	0000357	WASHER, LOCK, 3/8	4	
8	1016813	BRACKET, STABILIZER BAR MOUNTING	2	
9	0007173	SCREW, HEX HEAD CAP, 5/16 - 18 x 3/4	8	
10	0007174	WASHER, LOCK, 3/8	8	
11	0001242	NUT, HEX, 5/16 - 18	8	
12	1015614	SUPPORT, STABILIZER BAR BUSHING	2	
13	1015613	BUSHING, STABILIZER BAR	2	
14	0007311	SCREW, HEX HEAD CAP, 1/4 - 20 x 2	8	
15	0008233	NUT, NYLON LOCK, 1/4 - 20	8	

ELECTRICAL SYSTEM GASOLINE VEHICLE

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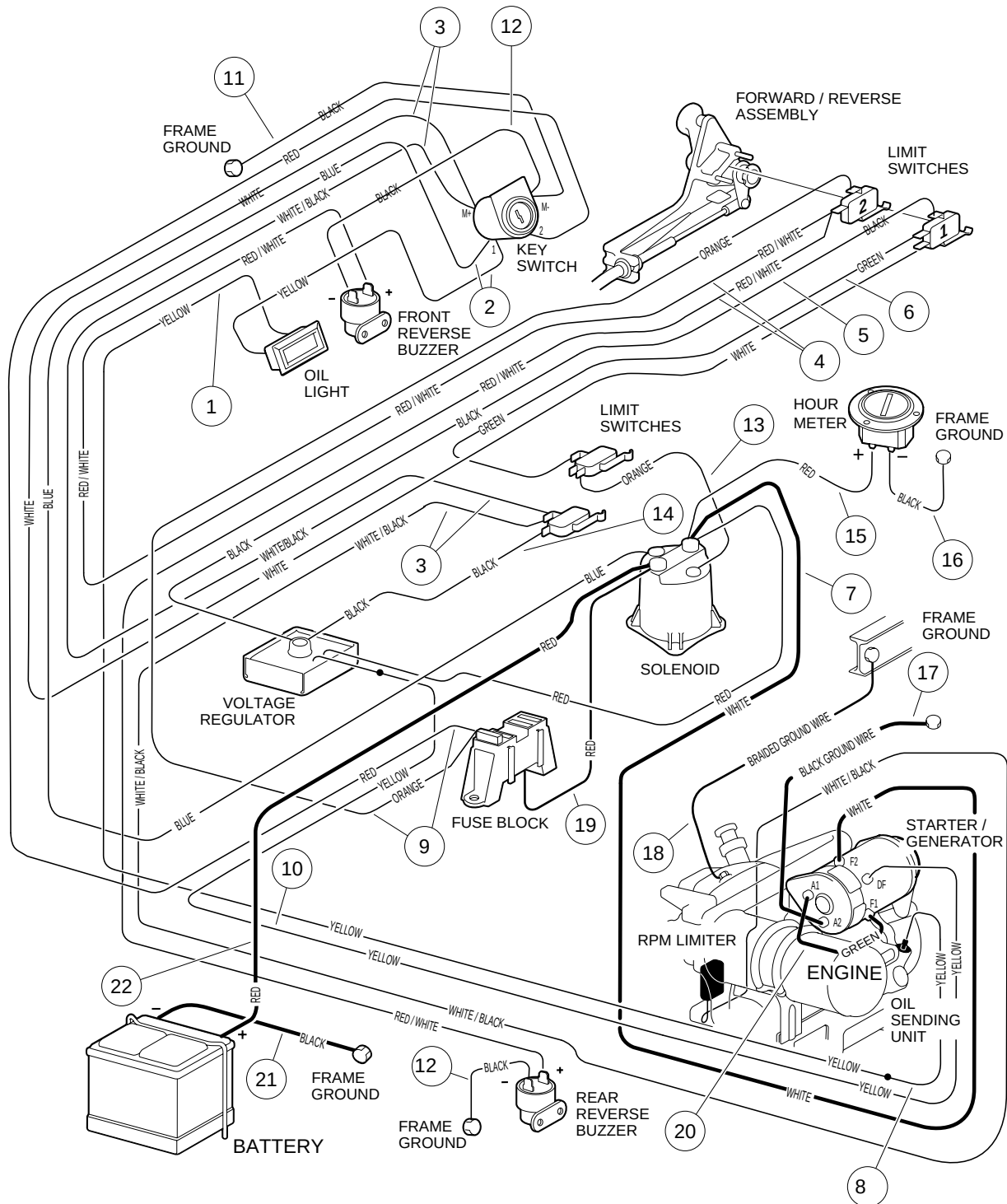


FORWARD AND REVERSE SHIFTER ASSEMBLY GASOLINE VEHICLE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE ii AT THE BEGINNING OF THIS MANUAL.	
	1016947	ASSEMBLY, FORWARD AND REVERSE SHIFTER (INCLUDES ITEMS 1 - 17)	1
1	1012594	SCREW, MACHINE, #4 - 40 x 1 1/2	2
2	1016342	BASE, FORWARD AND REVERSE SHIFTER	1
3	0008057	NUT, HEX HEAD, #4 - 40	4
4	1012431	WASHER, FLAT, #4	2
5	1014808	SWITCH, LIMIT	1
6	1014727	WASHER, NYLON FLAT, #4	2
7	1014807	SWITCH, LIMIT	1
8	0008058	WASHER, LOCK, #4	2
9	1014145	BUSHING, BRONZE	2
10	1014089	KIT, NEUTRAL LOCK-OUT CAM (INCLUDES ITEM 11)	1
11	1014065	WASHER, FLAT	1
12	1013590	SPRING, FORWARD AND REVERSE CAM	1
13	1013589	RING, RETAINING	1
14	1013587	WELDMENT, FORWARD AND REVERSE BELL CRANK	1
15	1013591	PIN, ROLL, 1/8	1
16	0008717	NUT, NYLON LOCK, 1/4 - 28	1
17	1010954	STUD, BALL, 1/4 - 28 x 1/4	1
18	1016727-01	CABLE, TRANSMISSION (INCLUDES ITEMS 19 - 21)	1
19	N/A	BRACE, SHIFTER CABLE	1
20	0007893	NUT, HEX, #10 - 32	2
21	1012333	JOINT, BALL	2
22	1013198	SCREW, PHILLIPS OVAL COUNTERSUNK MACHINE, #8 - 32 x 5/8	1
23	1012987	HANDLE, FORWARD AND REVERSE SWITCH	1
24	0008248	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 3/4	4
25	0008233	NUT, NYLON LOCK, 1/4 - 20	4
26	1014065	WASHER, FLAT	1
27	1010954	STUD, BALL, 1/4 - 28 x 1/4	1
28	0008717	NUT, NYLON LOCK, 1/4 - 28	1

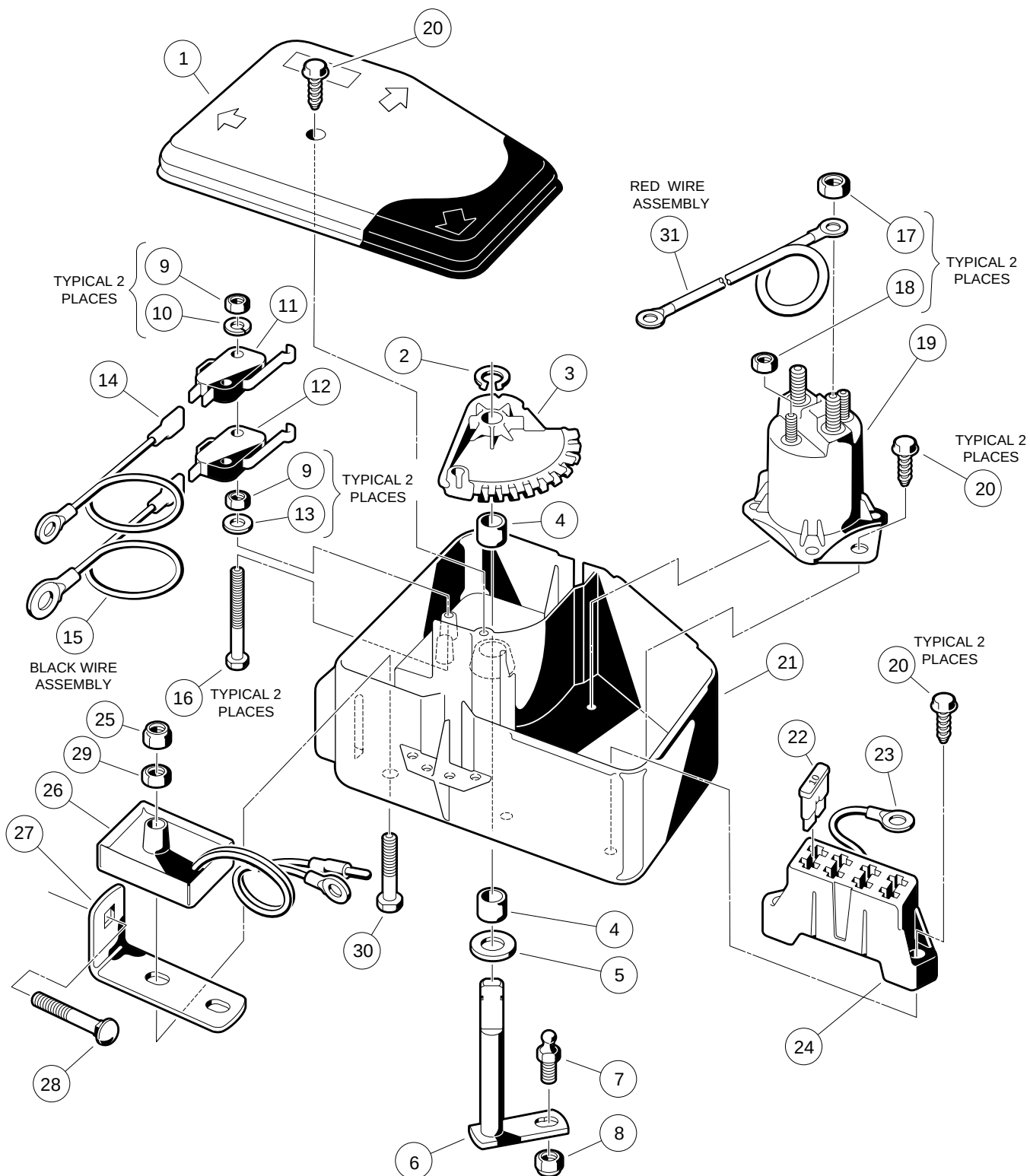


WIRING - GASOLINE VEHICLE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
	1017355-02	ASSEMBLY, WIRE HARNESS (INCLUDES ITEMS 1 - 10)	1
1	N/A	WIRE ASSEMBLY, #18 YELLOW	1
2	N/A	WIRE ASSEMBLY, #18 YELLOW, #18 BLUE	1
3	N/A	WIRE ASSEMBLY, #18 WHITE/BLACK, #18 WHITE	1
4	N/A	WIRE ASSEMBLY, #18 RED/WHITE	1
5	N/A	WIRE ASSEMBLY, #18 BLACK	1
6	N/A	WIRE ASSEMBLY, #18 GREEN	1
7	1015769	WIRE ASSEMBLY, #6 WHITE	1
8	N/A	WIRE ASSEMBLY, #18 YELLOW	1
9	N/A	WIRE ASSEMBLY, #16 RED, #16 ORANGE	1
10	N/A	WIRE ASSEMBLY, #16 YELLOW	1
11	N/A	WIRE ASSEMBLY, #18 BLACK	1
12	N/A	WIRE ASSEMBLY, #18 BLACK (PART OF REVERSE BUZZER KIT)	2
13	N/A	WIRE ASSEMBLY, #16 ORANGE	1
14	N/A	WIRE ASSEMBLY, #16 BLACK	1
15	N/A	WIRE ASSEMBLY, #18 RED	1
16	N/A	WIRE ASSEMBLY, #18 BLACK	1
17	1016380	WIRE ASSEMBLY, #6 BLACK GROUND	1
18	1015332	WIRE ASSEMBLY, #10 BRAIDED GROUND	1
19	1015737	WIRE ASSEMBLY, #10 RED	1
20	1018373-01	WIRE ASSEMBLY, #6 GREEN	1
21	1012382	WIRE ASSEMBLY, #6 BLACK	1
22	1014119	WIRE ASSEMBLY, #6 RED	1

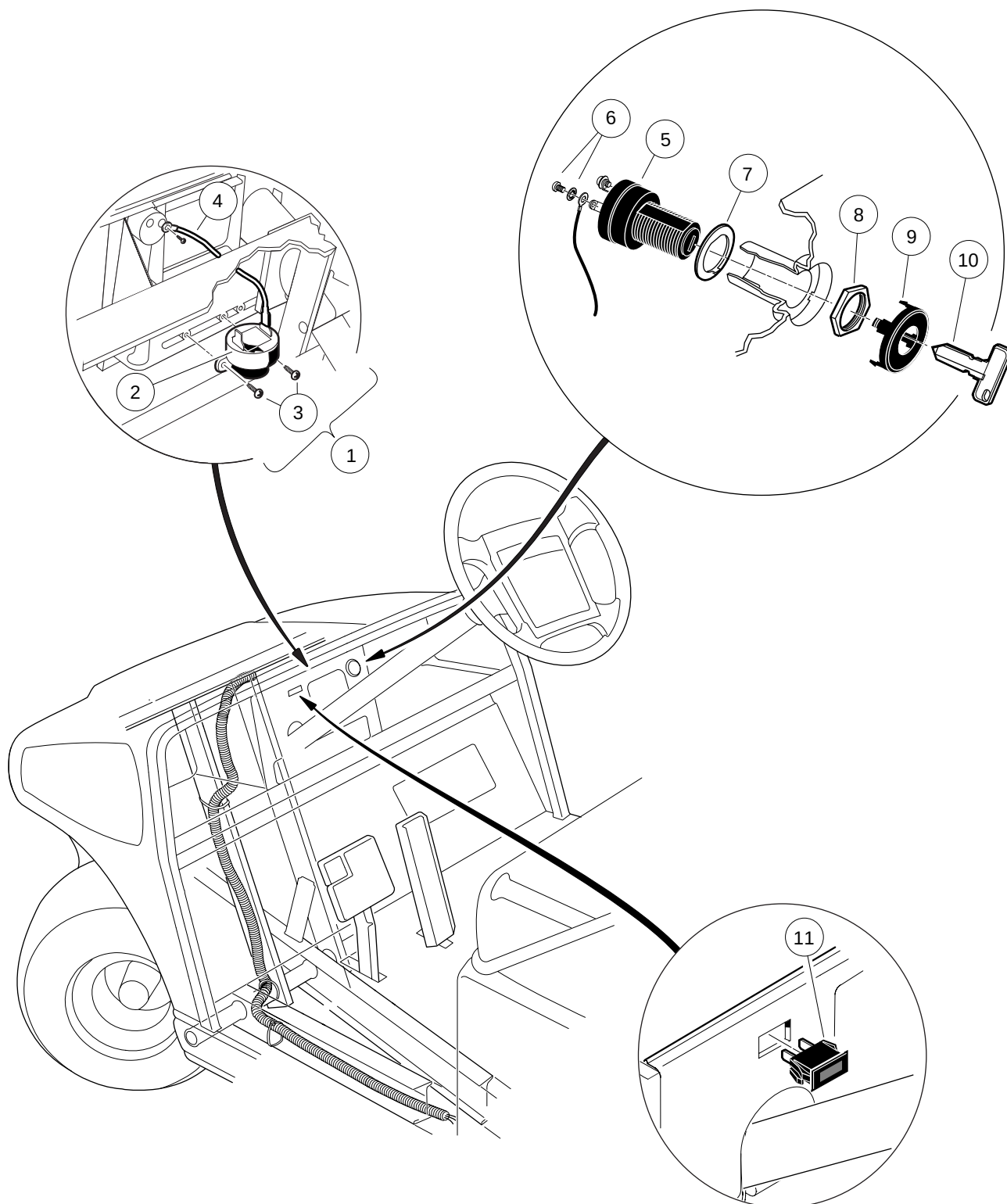


ELECTRICAL COMPONENT BOX - GASOLINE VEHICLE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
	1018276-03	BOX, ELECTRICAL COMPONENT, COMPLETE (INCLUDES ITEMS 1 - 31 AND 1017355-02 - SEE PAGE 6-5 OF THIS SUPPLEMENT)	1
1	1015372	COVER, ELECTRICAL COMPONENT BOX	1
2	1013589	RING, RETAINING	1
3	1015373	CAM, ELECTRICAL BOX	1
4	1014145	BUSHING, BRONZE	2
5	1014065	WASHER, FLAT	1
6	1015345	ASSEMBLY, BELL CRANK SHAFT	1
7	1010954	STUD, BALL, 1/4 - 28	1
8	0008717	NUT, NYLON LOCK, 1/4 - 28	1
9	0008057	NUT, HEX, #4 - 40	4
10	0008058	WASHER, LOCK, #4	2
11	1014807	SWITCH, LIMIT	1
12	1014808	SWITCH, LIMIT	1
13	1012431	WASHER, FLAT, #4	2
14	1016401	WIRE ASSEMBLY, #16 ORANGE	1
15	1016402	WIRE ASSEMBLY, #16 BLACK	1
16	1015878	SCREW, HEX HEAD MACHINE, #4 - 40 x 1 5/8	2
17	0001242	NUT, HEX, 5/16 - 18	2
18	0007893	NUT, HEX, #10 - 32	2
19	1013609	SOLENOID, 12 VOLT	1
20	1015752	SCREW, HI-LO, #12 - 16 x 5/8	5
21	1015371	BOX, ELECTRICAL COMPONENT	1
22	1012295	FUSE, 10 AMP	1
23	1015737	WIRE ASSEMBLY, #10 RED	1
24	1015741	BLOCK, FUSE	1
25	0008233	NUT, NYLON LOCK, 1/4 - 20	1
26	1015777	ASSEMBLY, VOLTAGE REGULATOR	1
27	1015343	STRAP, GROUND	1
28	1015405	BOLT, CARRIAGE, 5/16 - 18 x 2	1
29	1015919	NUT, HEX JAM, 1/4 - 20	1
30	1013509	SCREW, HEX HEAD CAP, 1/4 - 20 x 1 3/4	1
31	1014119	WIRE ASSEMBLY, #6 RED	1

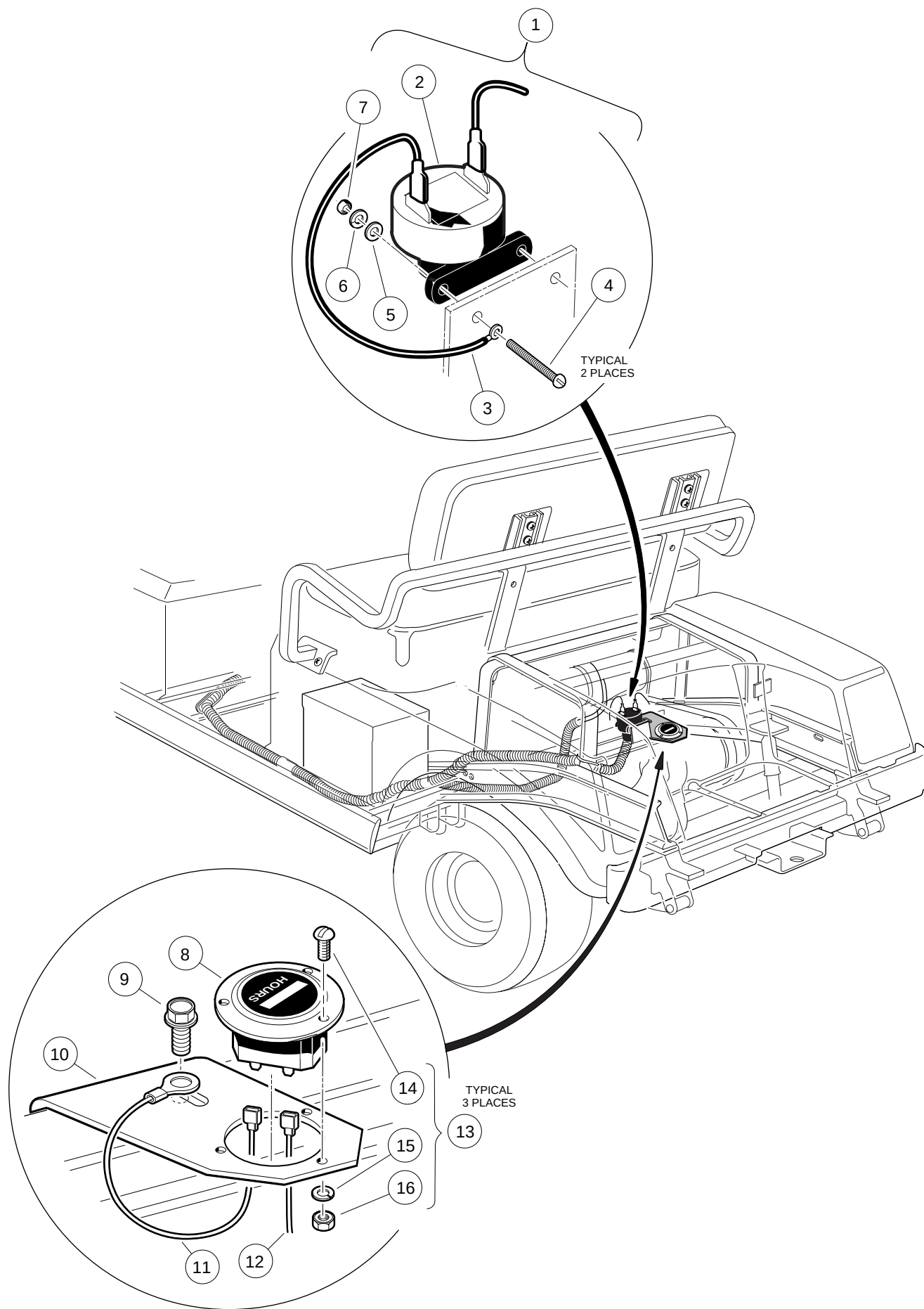


ELECTRICAL COMPONENTS, FRONT BODY GASOLINE VEHICLE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016859	KIT, REVERSE BUZZER (INCLUDES ITEMS 2, 3 AND 4)	1
2	1016851	BUZZER, REVERSE	1
3	1016849	SCREW, PAN HEAD HI-LO, #4 - 24 x 5/16	2
4	N/A	WIRE ASSEMBLY, #18 BLACK	1
5	1018263-01	SWITCH, KEY	1
6	1018306-01	ASSEMBLY, SCREW AND WASHER	4
7	1018511-01	WASHER	1
8	1018307-01	NUT, KEY SWITCH	1
9	1018345-02	CAP, KEY SWITCH	1
10	1012505	KEY (PAIR)	1
11	1016630	LIGHT, OIL WARNING (WITH INTERNAL RESISTOR)	1

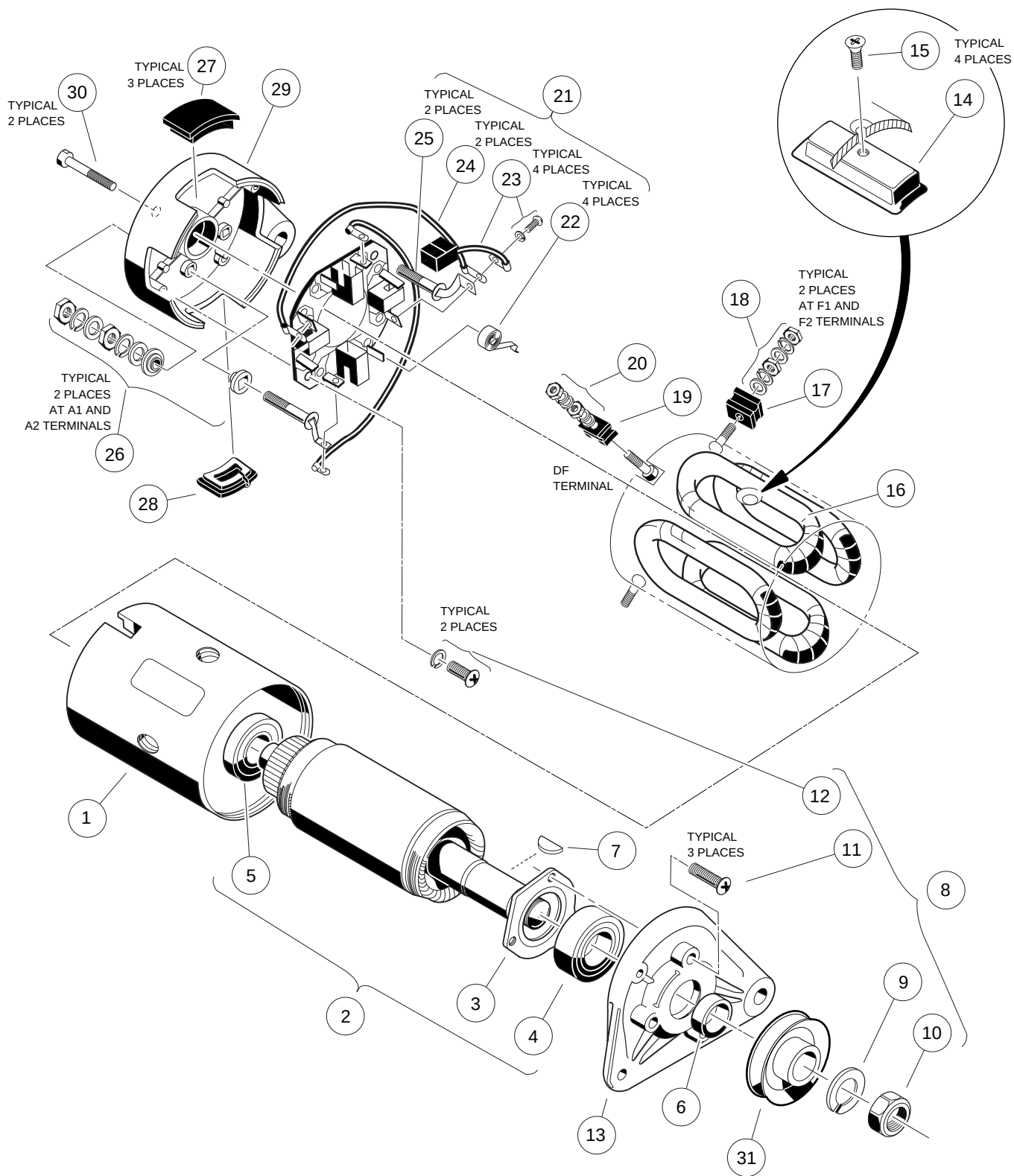


ELECTRICAL COMPONENTS, REAR BODY GASOLINE VEHICLE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016859	KIT, REVERSE BUZZER (INCLUDES ITEMS 1 - 7)	1
2	1016851	BUZZER, REVERSE	1
3	N/A	WIRE ASSEMBLY, #18 BLACK	1
4	0008056	SCREW, ROUND HEAD, #4 - 40 x 3/4	2
5	1012431	WASHER, FLAT, #4	2
6	0008058	WASHER, LOCK, #4	2
7	0008057	NUT, HEX, #4 - 40	2
8	1013578	KIT, HOUR METER, 12 VOLT (INCLUDES ITEMS 9 - 16)	1
9	1012285	SCREW, THREAD-ROLLING, #1/4 - 20 x 5/8	1
10	1013547	BRACKET, HOUR METER MOUNTING	1
11	N/A	WIRE ASSEMBLY, #18 BLACK	1
12	N/A	WIRE ASSEMBLY, #18 RED	1
13	1016862	KIT, HARDWARE, HOUR METER MOUNTING (INCLUDES ITEMS 14 - 16)	1
14	N/A	SCREW, ROUND HEAD, #6 - 32 x 1/2	3
15	N/A	WASHER, LOCK, #6 - 32	3
16	N/A	NUT, HEX, #6 - 32	3

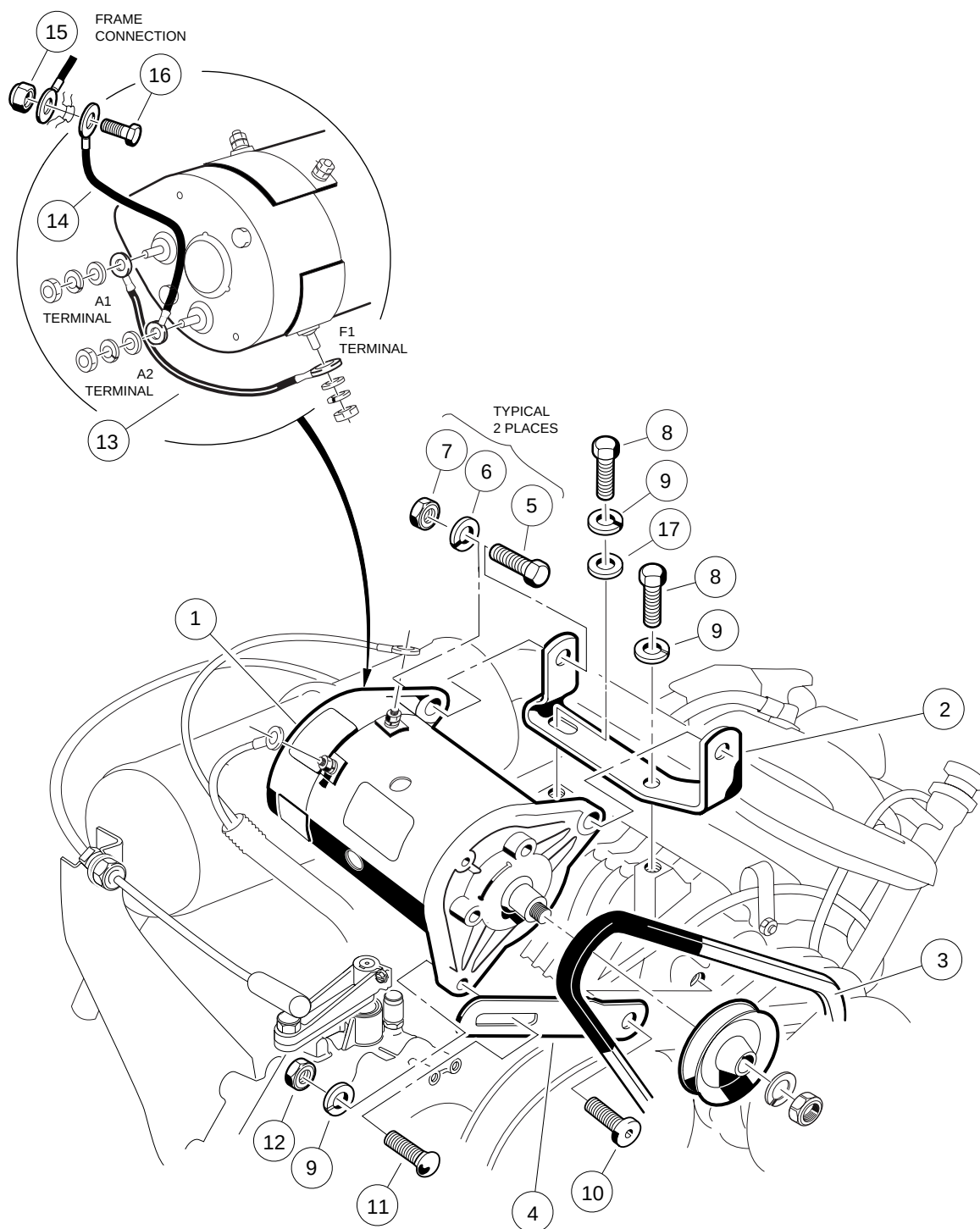


STARTER/GENERATOR ASSEMBLY

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G

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE ii AT THE BEGINNING OF THIS MANUAL.	
	1018337-01	STARTER/GENERATOR (CLOCKWISE ROTATION) (INCLUDES ITEMS 1 - 30)	1
1	1018752-01	HOUSING, FIELD COIL	1
2	1018751-01	ASSEMBLY, ARMATURE (INCLUDES ITEMS 3, 4 AND 5)	1
3	1018750-01	RETAINER, BEARING	1
4	1013001	BALL BEARING, OUTPUT SHAFT	1
5	1013005	COMMUTATOR, BALL BEARING	1
6	1018748-01	SPACER	1
7	1013003	KEY, WOODRUFF	1
8	1018765-01	KIT, PULLEY NUT AND SCREW (INCLUDES ITEMS 9 - 12)	1
9	N/A	WASHER, LOCK, M14	1
10	N/A	NUT, HEX, M14 x 2	1
11	N/A	SCREW, CROSS - RECESSED, M5 x .8 x 18MM	3
12	1018965-01	SCREW, CROSS - RECESSED, M5 x .8 x 16MM (WITH LOCK WASHER)	2
13	1018749-01	END BELL, OUTPUT SHAFT	1
14	1018753-01	SET, POLE (SET OF 4)	1
15	1018754-01	SCREW, POLE PIECE (SET OF 4)	1
16	1018755-01	ASSEMBLY, FIELD COIL	1
17	1018756-01	SET, F MOLD	2
18	1018776-01	PACKAGE, TERMINAL HARDWARE (F1 AND F2)	2
19	1018757-01	SET, DF MOLD	1
20	1018777-01	PACKAGE, TERMINAL HARDWARE (DF)	1
21	1013011-02	HOLDER, BRUSH (INCLUDES ITEMS 22 - 25)	1
22	1018781-01	SPRING, BRUSH	4
23	1018693-02	PACKAGE, BRUSH (INCLUDES 4 BRUSHES, 4 SCREWS, 4 WASHERS)	1
24	1018762-02	ASSEMBLY, BRUSH CONNECTOR	2
25	1018758-02	A CONNECTOR (SET OF 2)	1
26	1018760-01	PACKAGE, TERMINAL HARDWARE (A1 AND A2)	2
27	1018763-01	COVER, BRUSH INSPECTION PORT (SET OF 4) (INCLUDES ITEM 28)	1
28	1017653	COVER, BRUSH INSPECTION PORT, WITH DRAIN	1
29	1018764-02	END BELL, COMMUTATOR	1
30	1018790-01	BOLT, CLAMP, M6 x 1 x 180MM	2
31	1014289	PULLEY	1

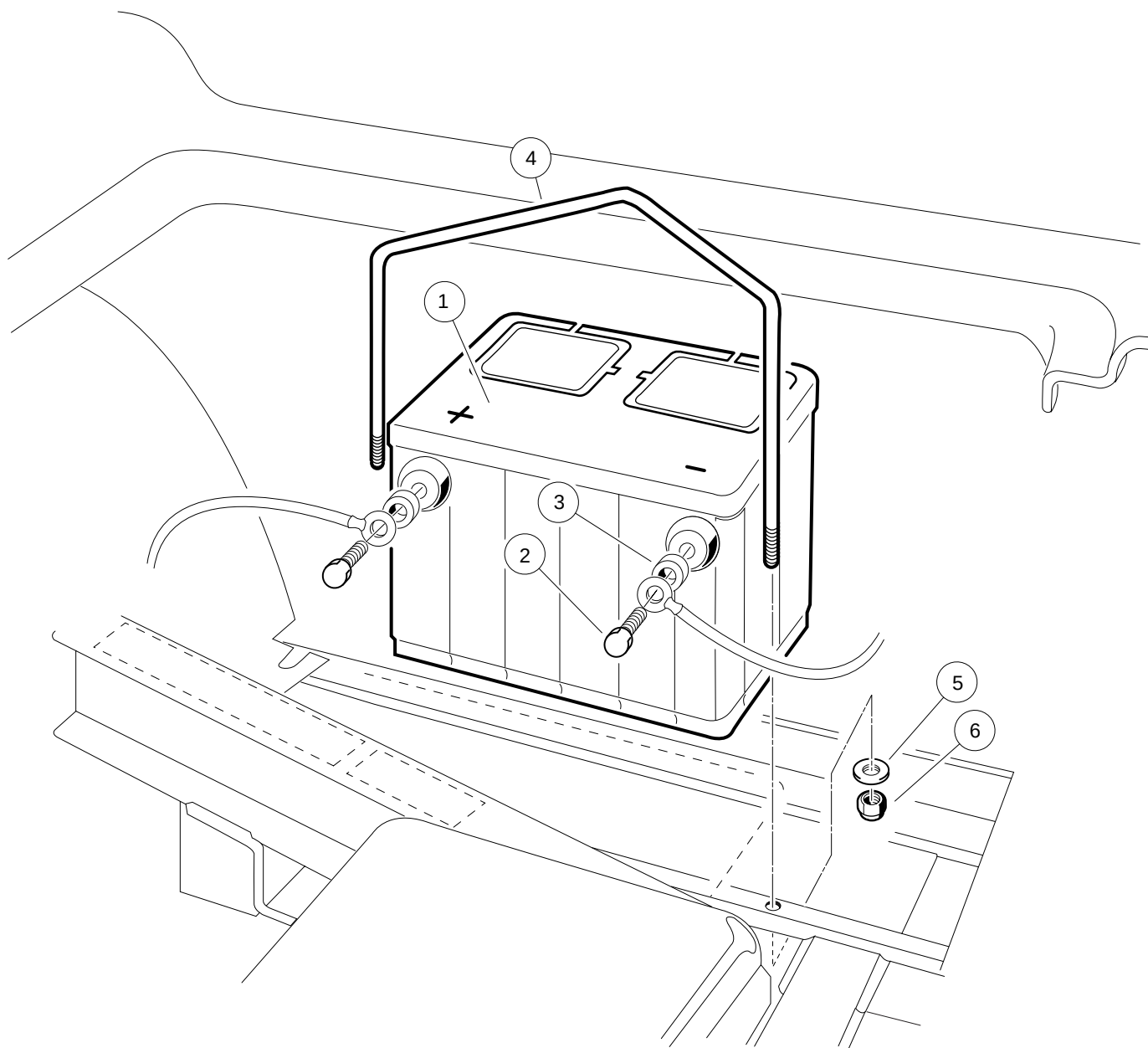


STARTER/GENERATOR MOUNTING

6

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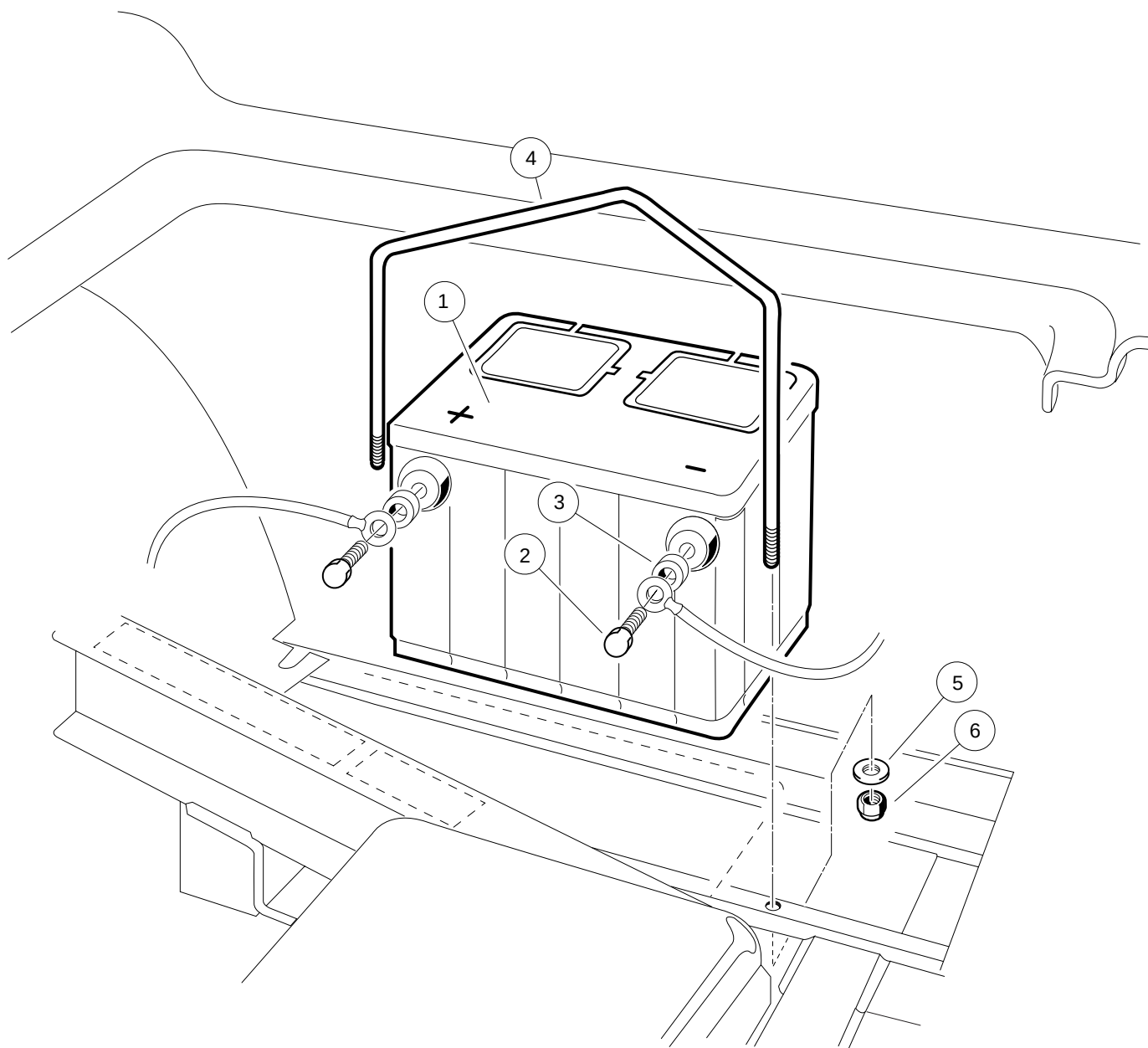
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1018337-01	STARTER/GENERATOR (CLOCKWISE ROTATION)	1
2	1015240-02	BRACKET, MOUNTING, FE 350	1
3	1019167-01	BELT	1
4	1016883	BRACKET, ADJUSTING	1
5	0000705	SCREW, HEX HEAD CAP, 3/8 - 16 x 1 1/4	2
6	0000357	WASHER, LOCK, 3/8	2
7	0000706	NUT, HEX, 3/8 - 16	2
8	1019035-01	SCREW, HEX HEAD CAP, M8 x 1.25 x 24MM	2
9	0007174	WASHER, LOCK, 5/16	3
10	1016074	SCREW, TORX HEAD, M8 x 1.25 x 18MM	1
11	1015932	BOLT, CARRIAGE, 5/16 - 18 x 1	1
12	0001242	NUT, HEX, 5/16 - 18	1
13	1018373-01	WIRE ASSEMBLY, #6 GREEN	1
14	1016380	WIRE ASSEMBLY, #6 BLACK GROUND	1
15	0007473	NUT, NYLON LOCK, 5/16 - 18	1
16	0007173	SCREW, HEX HEAD CAP, 5/16 - 18 x 3/4	1
17	0001241	WASHER, FLAT, 5/16	1



BATTERY MOUNTING - GASOLINE VEHICLE

6
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012328	BATTERY, 12 VOLT	1
2	1014375	SCREW, HEX HEAD CAP, STAINLESS STEEL, 3/8 - 16 x 1/2	2
3	1014374	SPACER, BATTERY TERMINAL BOLT, STAINLESS STEEL	2
4	1013882	HOLD-DOWN, BATTERY, STAINLESS STEEL	1
5	1011964	WASHER, FLAT, STAINLESS STEEL, 1/4	2
6	1015068	NUT, NYLON LOCK, STAINLESS STEEL, 1/4 - 20	2

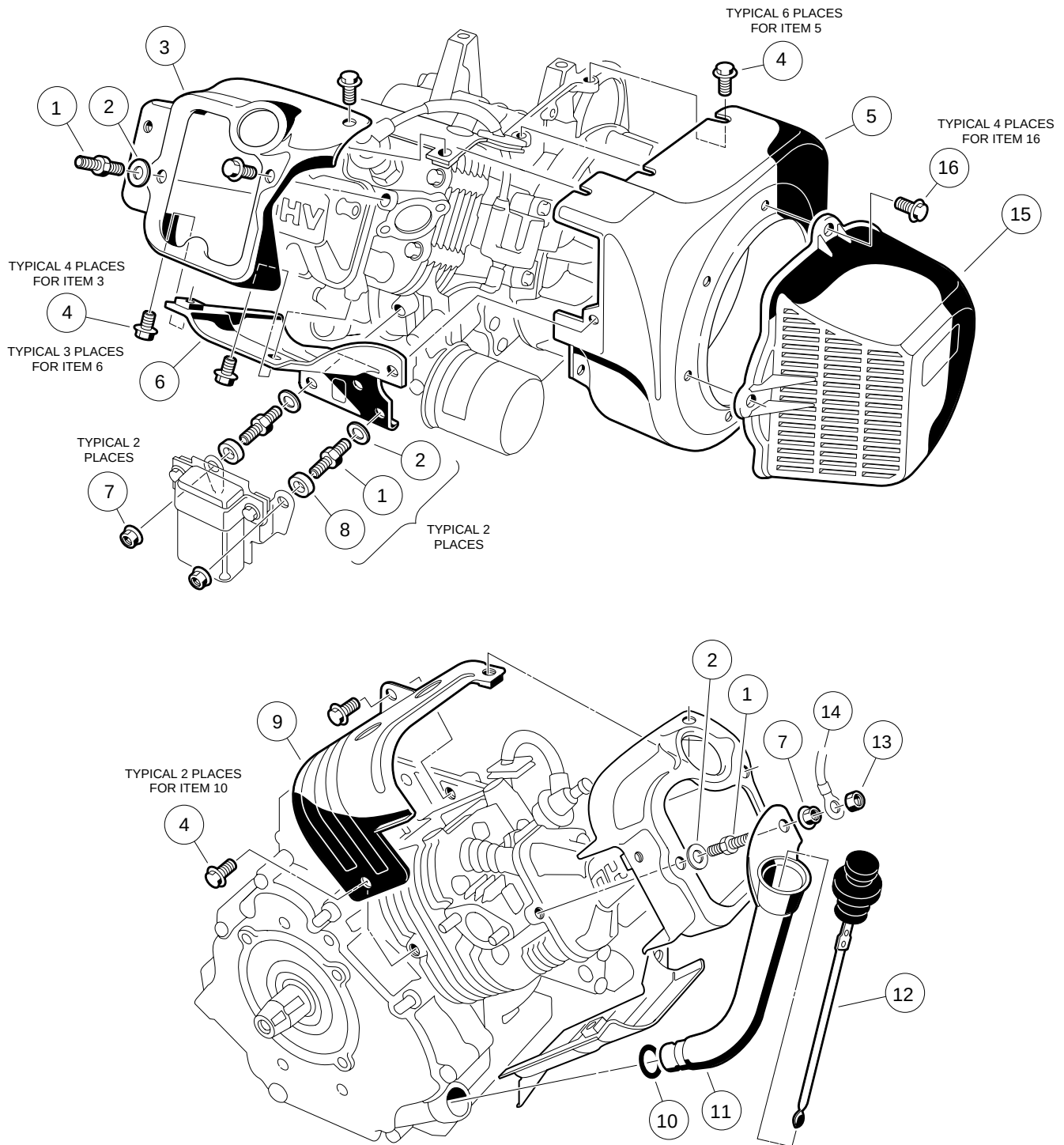


BATTERY MOUNTING - GASOLINE VEHICLE

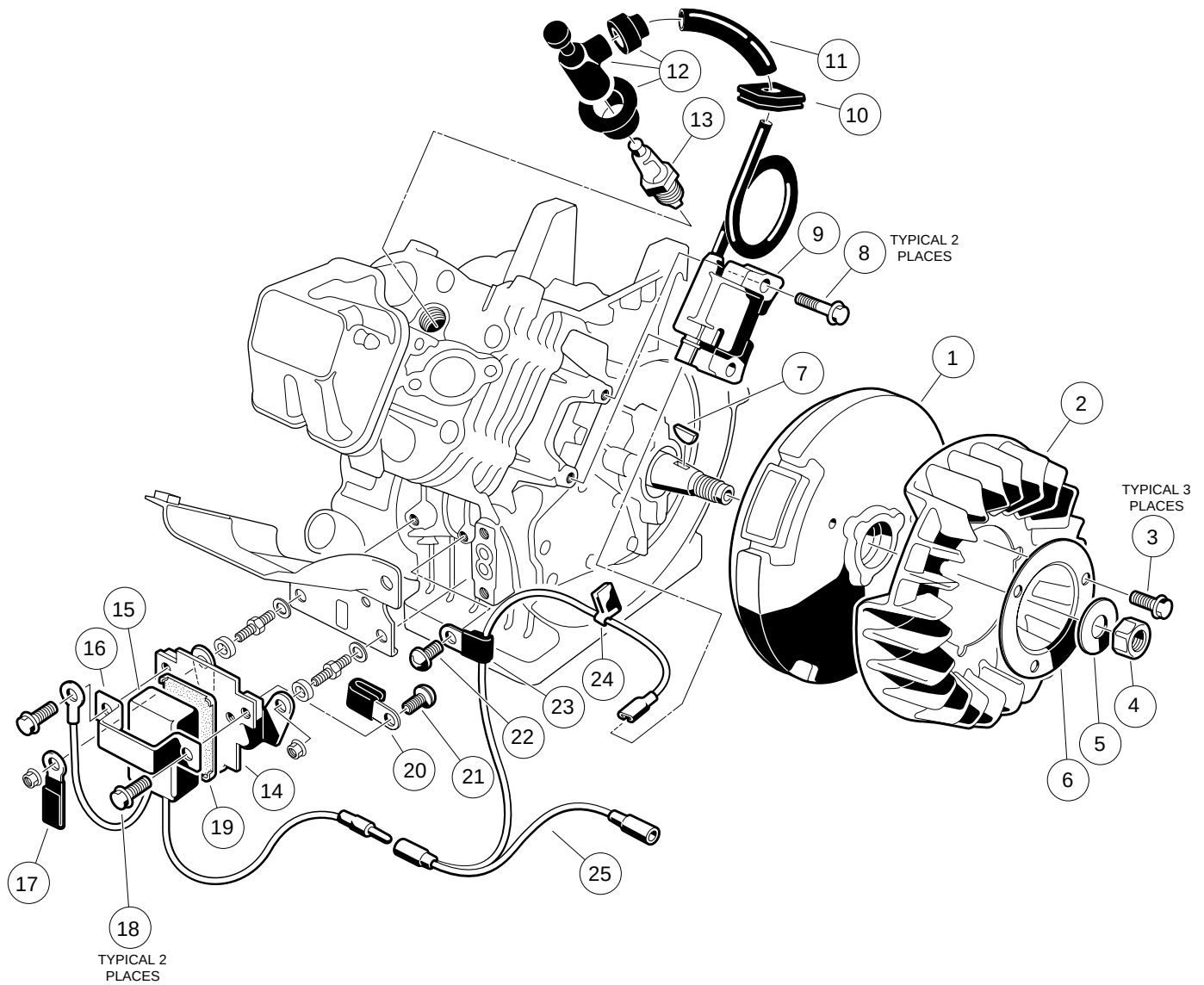
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012328	BATTERY, 12 VOLT	1
2	1014375	SCREW, HEX HEAD CAP, STAINLESS STEEL, 3/8 - 16 x 1/2	2
3	1014374	SPACER, BATTERY TERMINAL BOLT, STAINLESS STEEL	2
4	1013882	HOLD-DOWN, BATTERY, STAINLESS STEEL	1
5	1011964	WASHER, FLAT, STAINLESS STEEL, 1/4	2
6	1015068	NUT, NYLON LOCK, STAINLESS STEEL, 1/4 - 20	2

FE 350 ENGINE

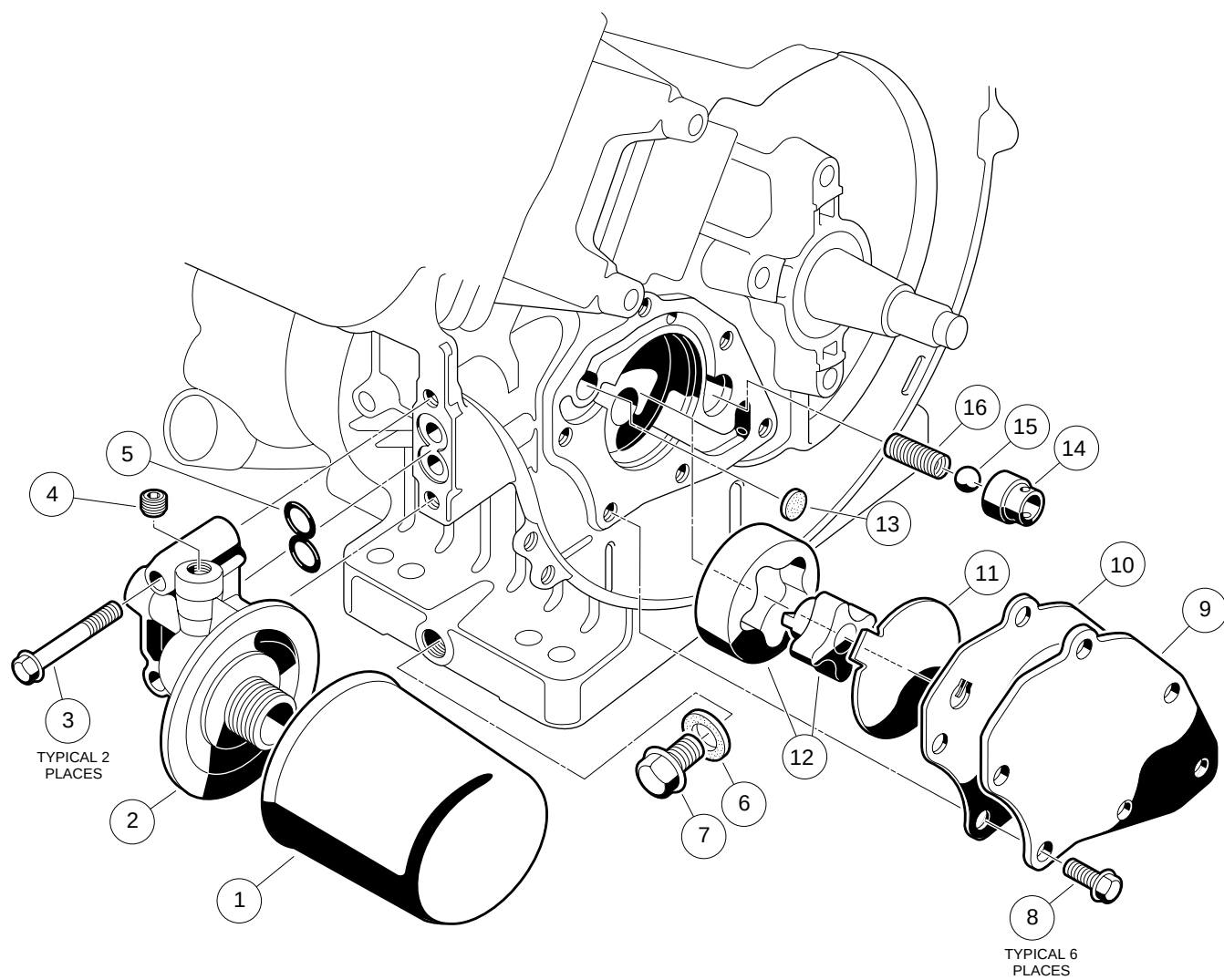


ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
	1018338-02	FE 350 OHV GASOLINE ENGINE, COMPLETE (WITHOUT COMPRESSION RELEASE) (CLOCKWISE) (DOES NOT INCLUDE ITEMS 13 - 16)	1
1	1016507	SCREW, 2-ENDED, M6 x 1 x 29MM	3
2	1016512	WASHER, FLAT, 6 MM	3
3	1017474	SHROUD, CYLINDER HEAD	1
4	1016456	BOLT, FLANGED, M6 x 1 x 12MM	15
5	1019161-01	HOUSING, FAN	1
6	1017476	SHROUD, LOWER CYLINDER	1
7	1016547	NUT, M6 x 1	3
8	1017500	SPACER	2
9	1017475	SHROUD, UPPER CYLINDER	1
10	1016539	O-RING	1
11	1017486	TUBE, OIL FILLER	1
12	1016531	DIPSTICK	1
13	1011114	NUT, M6 x 1	1
14	1015332	WIRE ASSEMBLY, #10 BRAIDED GROUND	1
15	1015649	SHROUD, FAN	1
16	1015969	SCREW, PAN HEAD, M6 x 1 x 14 MM	4



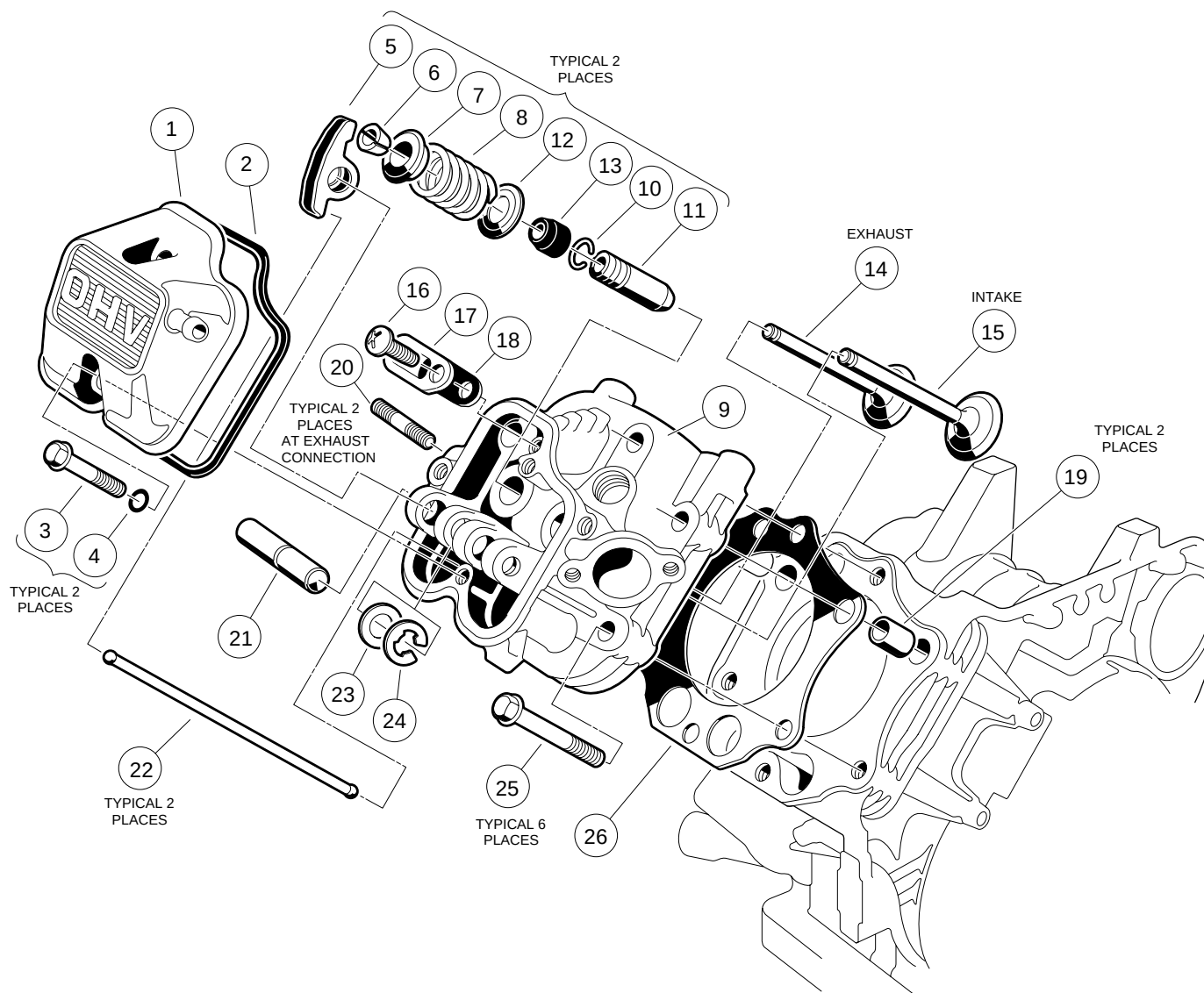
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1019162-01	FLYWHEEL	1
2	1019163-01	FAN, FLYWHEEL	1
3	1017448	SCREW, FLANGED HEX HEAD, M6 x 1 x 10MM	3
4	1017467	NUT, HEX, 18MM FINE	1
5	1017490	WASHER, FLAT, 18MM	1
6	1017455	PLATE, FLYWHEEL FAN	1
7	1016562	KEY	1
8	1016455	SCREW, HEX HEAD FLANGED, M5 x 0.8 x 25MM	2
9	1019092-01	COIL, IGNITION (WITH INTERNAL IGNITER)	1
10	1016578	GROMMET	1
11	1016588	TUBE, 7MM I.D. x 10MM O.D. x 70MM LG.	1
12	1017463	ASSEMBLY, PLUG CAP	1
13	1018811-01	PLUG, SPARK	1
14	1016445	BRACKET, RPM LIMITER	1
15	1019094-01	LIMITER, RPM	1
16	1016579	BAND, RPM LIMITER MOUNT	1
17	1012981	CLAMP	1
18	1016456	SCREW, FLANGED HEX HEAD, M6 x 1 x 12MM	2
19	1016586	DAMPER	1
20	1019095-01	CLAMP	1
21	1016497	SCREW, CROSS PAN HEAD, M5 x .08 x 8MM	1
22	1016544	SCREW, CROSS PAN HEAD SELF-TAPPING, M5 x 12MM	1
23	1016561	CLAMP	1
24	1016587	CLAMP	1
25	1019093-01	WIRE, LEAD	1

FE 350 ENGINE



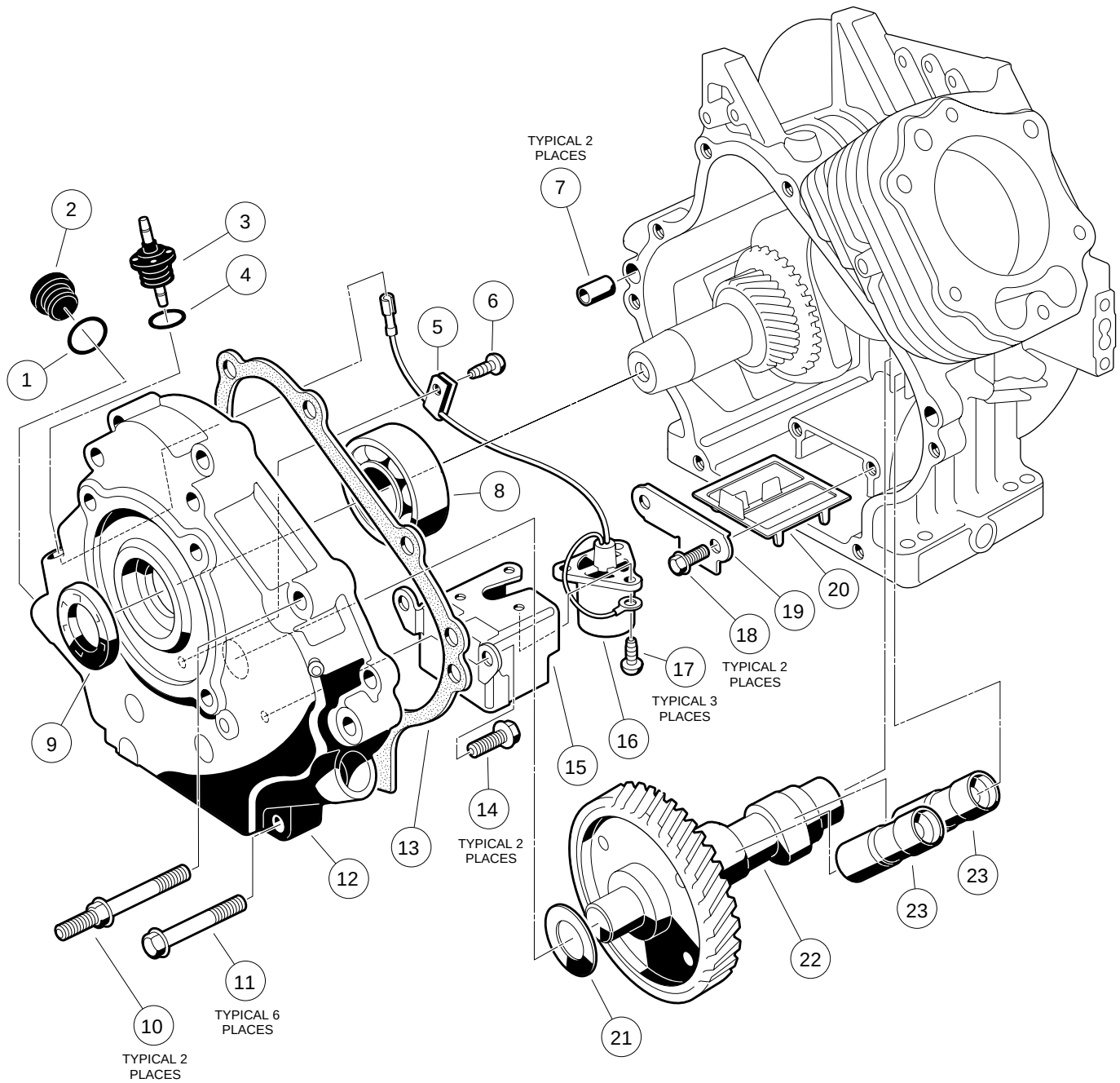
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1016467	OIL FILTER	1
2	1016502	BRACKET, OIL FILTER	1
3	1016457	BOLT, FLANGED HEX HEAD, M6 x 1 x 40MM	2
4	1017507	PLUG	1
5	1016570	O-RING	1
6	1016432	GASKET, DRAIN PLUG	1
7	1016576	PLUG, DRAIN	1
8	1017456	SCREW, FLANGED HEX HEAD, M6 x 1 x 12MM	6
9	1017460	COVER, PUMP	1
10	1017442	GASKET, OIL PUMP	1
11	1016473	PLATE, OIL PUMP	1
12	1016482-03	PUMP, OIL, AND ROTOR	1
13	1017458	FILTER	1
14	1016429	SEAT, VALVE	1
15	1016537	BALL, STEEL, PRESSURE RELIEF	1
16	1016581	SPRING	1

FE 350 ENGINE



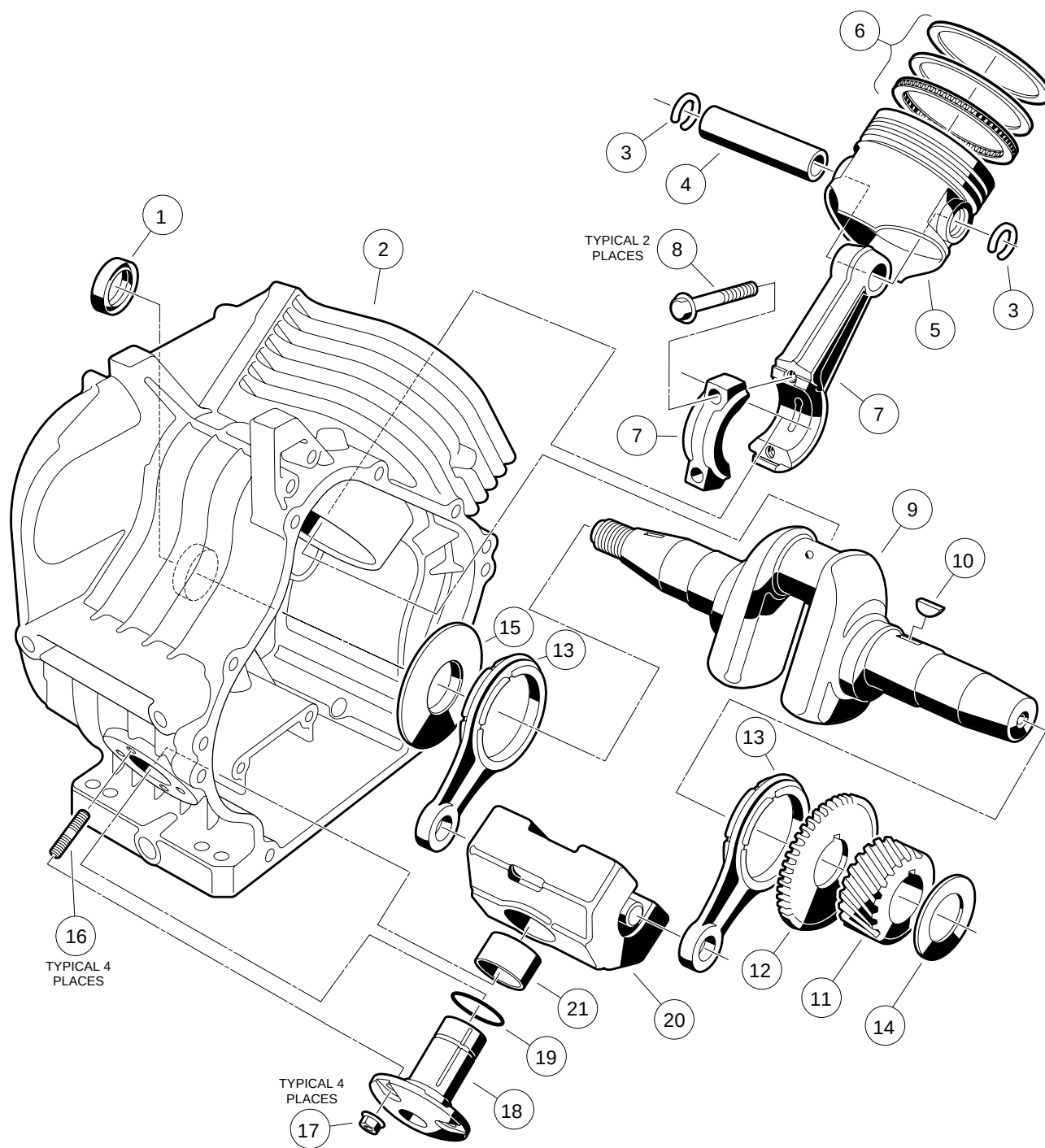
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1016442	CASE, ROCKER	1
2	1016436	GASKET, ROCKER CASE	1
3	1016583	BOLT, FLANGED, M6 x 1 x 35MM	2
4	1016569	O-RING	2
5	1017446	ARM, ROCKER	2
6	1016450	COLLET	4
7	1016449	RETAINER, VALVE SPRING	2
8	1017473	SPRING, ENGINE VALVE	2
9	1017435	ASSEMBLY, CYLINDER HEAD, FE 350 (INCLUDES ITEMS 10 AND 11)	1
10	1016560	RING, SNAP	2
11	1016519	GUIDE, VALVE	2
12	1016479	SEAT, SPRING	2
13	1016566	SEAL, VALVE	2
14	1017445	VALVE, EXHAUST	1
15	1017444	VALVE, INTAKE	1
16	1016544	SCREW, CROSS PAN HEAD SELF-TAPPING, M5 x .8 x 12MM	1
17	1016474	PLATE	1
18	1016483	VALVE	1
19	1016563	PIN	2
20	1016489	BOLT, STUD, M8 x 1.25 x 29MM	2
21	1016452	SHAFT, ROCKER	1
22	1017454	ROD, PUSH	2
23	1016549	WASHER, FLAT, M12	1
24	1016517	CIRCLIP, TYPE-E	1
25	1016458	BOLT, FLANGED, M8 x 1.25 x 45MM	6
26	1017434	GASKET, HEAD	1

FE 350 ENGINE

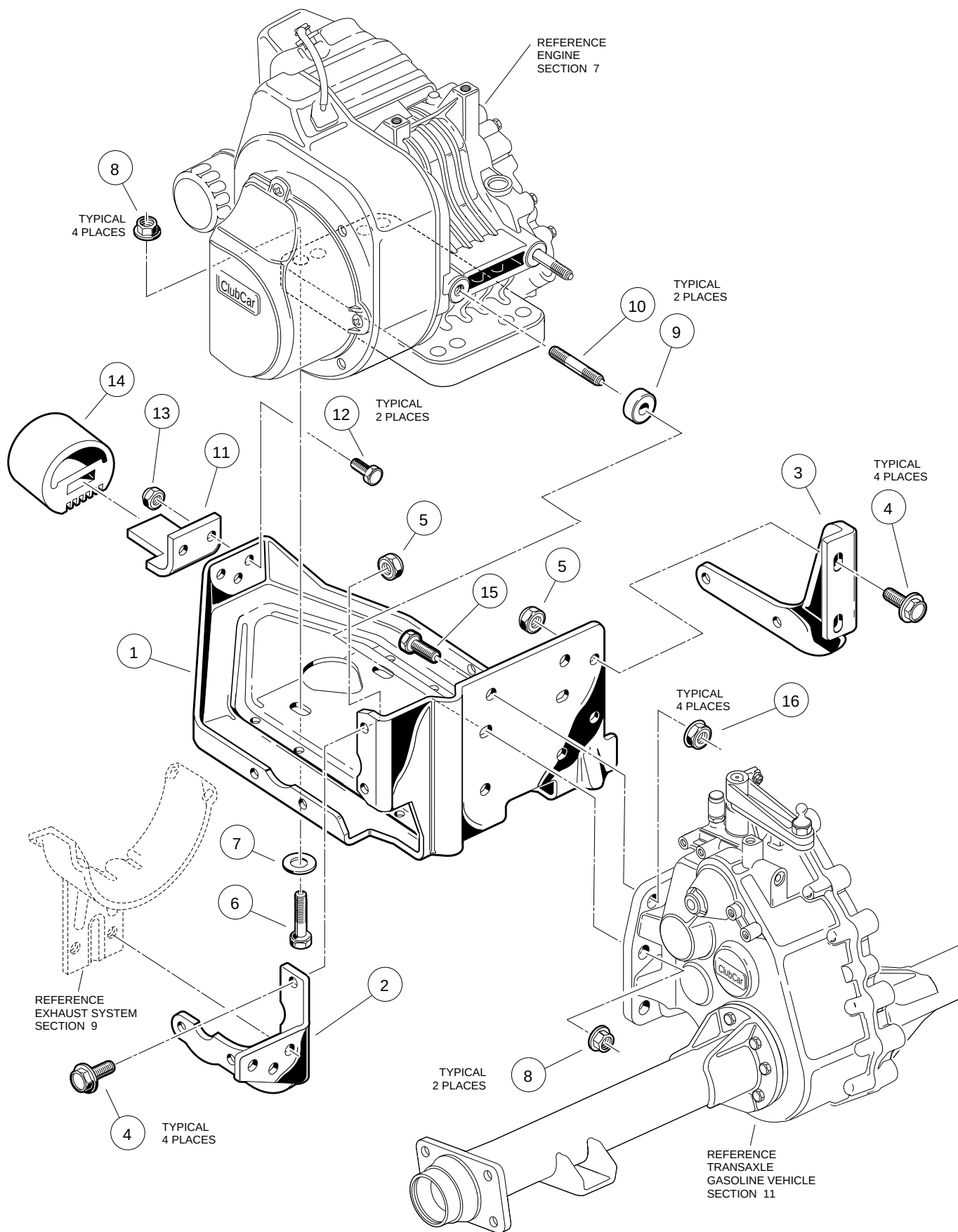


ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1016538	O-RING	1
2	1017508	PLUG	1
3	1016535	CONNECTOR, OIL SENDING UNIT	1
4	1016538	O-RING	1
5	1016506	CLAMP	1
6	1016544	SCREW, CROSS PAN HEAD SELF-TAPPING, M5 x .8 x 12MM	1
7	1016564	PIN	2
8	1017487	BEARING, CRANKSHAFT	1
9	1017504	SEAL, CRANKSHAFT	1
10	1016584	SCREW, 2-ENDED FLANGED, M8 x 1.25 x 69MM	2
11	1017514	BOLT, FLANGED, M8 x 1.25 x 45MM	6
12	1017472	COVER, CRANKCASE	1
13	1017443	GASKET, CRANKCASE COVER	1
14	1017513	BOLT, FLANGED, M6 x 1 x 12MM	2
15	1016510	BRACKET, OIL LEVEL SWITCH	1
16	1016494	SENSOR, OIL LEVEL	1
17	1016496	SCREW, CROSS PAN HEAD, M4 x .7 x 8MM	3
18	1016454	BOLT, FLANGED, M5 x .8 x 8MM	2
19	1016472	PLATE, OIL FILTER SCREEN	1
20	1016521	SCREEN, OIL FILTER	1
21	1017518-01	SHIM, 0.3MM THICK	A/R
21	1017518-02	SHIM, 0.4MM THICK	A/R
21	1017518-03	SHIM, 0.5MM THICK	A/R
22	1019476-01	CAMSHAFT, FE 350	1
23	1017447	LIFTER, HYDRAULIC	2

FE 350 ENGINE



ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1017503	SEAL, OIL	1
2	1019160-01	CRANKCASE, COMPLETE, FE 350 (CLOCKWISE)	1
3	1017502	RING, SNAP	2
4	1017450	PIN, PISTON	1
5	1017449-01	PISTON, STANDARD	1
5	1017449-02	PISTON, .50MM OVERSIZED	1
6	1017451-01	RING SET, PISTON, STANDARD	1
6	1017451-02	RING SET, PISTON, .50MM OVERSIZED	1
7	1017457-01	ASSEMBLY, CONNECTING ROD, STANDARD (INCLUDES 2 EACH OF ITEM 8)	1
7	1017457-02	ASSEMBLY, CONNECTING ROD, .50MM UNDERSIZED) (INCLUDES 2 EACH OF ITEM 8)	1
8	1017512	BOLT, HEX HEAD, M7 x 1 x 36MM	2
9	1019223-02	CRANKSHAFT, COMPLETE, FE 350 (INCLUDES ITEMS 10 - 13)	1
10	1016562	KEY	1
11	1016533	GEAR, HELICAL	1
12	1016532	GEAR, SPUR	1
13	1017471	ROD	2
14	1017733-01	SHIM, CRANKSHAFT, 1.18MM THICK	A/R
14	1017733-02	SHIM, CRANKSHAFT, 1.25MM THICK	A/R
14	1017733-03	SHIM, CRANKSHAFT, 1.32MM THICK	A/R
14	1017733-04	SHIM, CRANKSHAFT, 1.39MM THICK	A/R
14	1017733-05	SHIM, CRANKSHAFT, 1.46MM THICK	A/R
14	1017733-06	SHIM, CRANKSHAFT, 1.53MM THICK	A/R
14	1017733-07	SHIM, CRANKSHAFT, 1.60MM THICK	A/R
14	1017733-08	SHIM, CRANKSHAFT, 1.67MM THICK	A/R
14	1017733-09	SHIM, CRANKSHAFT, 1.74MM THICK	A/R
14	1017733-10	SHIM, CRANKSHAFT, 1.11MM THICK	A/R
14	1017733-11	SHIM, CRANKSHAFT, 1.81MM THICK	A/R
15	1017502	SPACER	1
16	1016541	BOLT, STUD, M6 x 1 x 22MM	4
17	1016547	NUT, FLANGED, M6 x 1	4
18	1016470	SHAFT, GUIDE COUNTERBALANCE	1
19	1016571	O-RING	1
20	1017453	WEIGHT, COUNTERBALANCE (INCLUDES ITEM 21)	1
21	1017510	BEARING	1

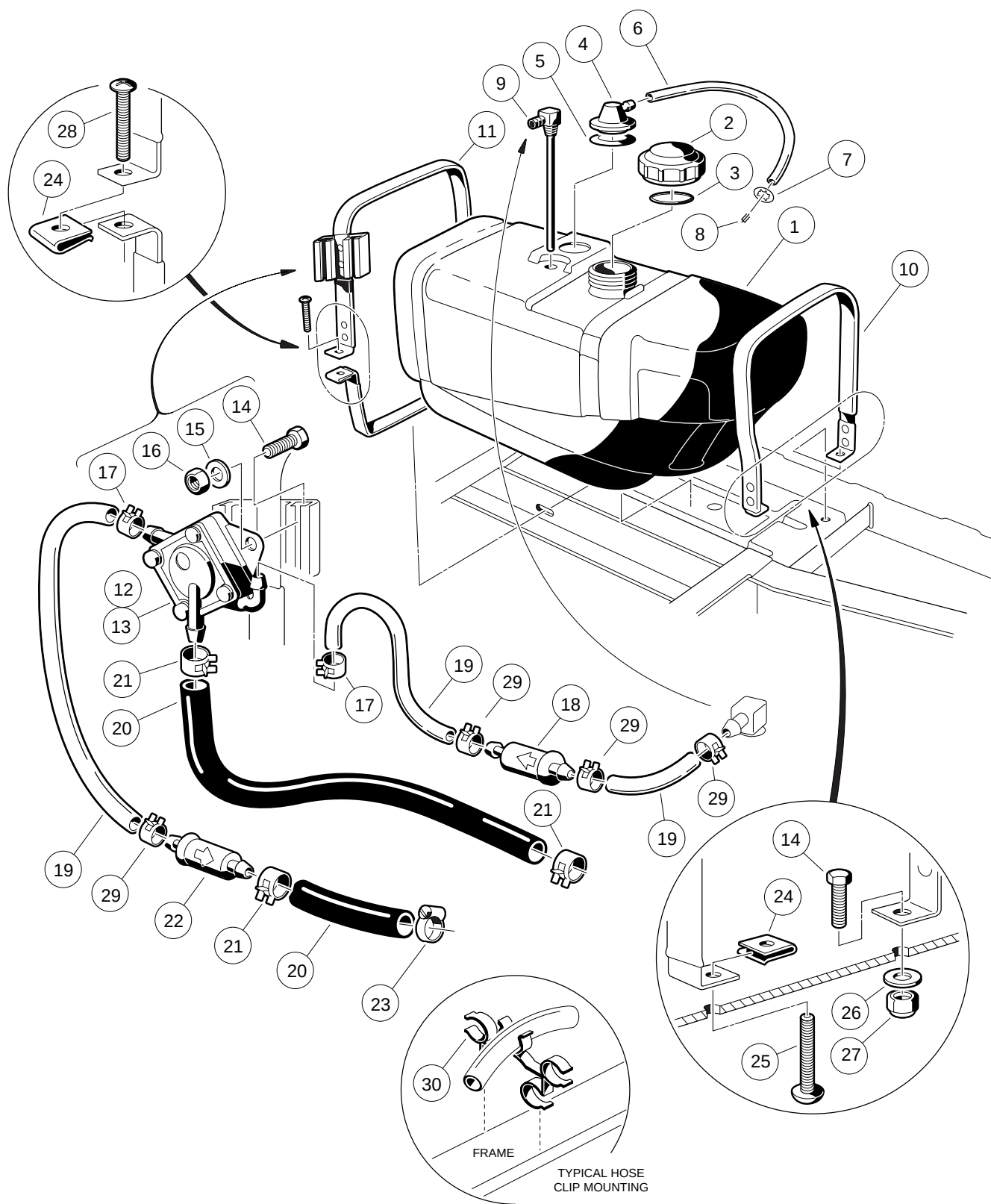


ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1018271-01	PLATE, MOUNTING	1
2	1018327-01	STIFFENER, FLYWHEEL SIDE	1
3	1018326-01	STIFFENER, DRIVE CLUTCH SIDE	1
4	1018848-01	SCREW, HEX HEAD, 5/16 - 24 x 7/8	8
5	1013924	NUT, HEX LOCK, CONE, 5/16 - 24	8
6	1018559-01	SCREW, HEX HEAD CAP, M8 x 1.25 x 43MM	4
7	1012571	WASHER, HEAVY FLAT, 5/16	4
8	1018330-01	NUT, FLANGE, M8 x 1.25	6
9	1018321-01	SPACER	2
10	1018332-01	STUD, M8	2
11	1018346-01	BRACKET, SNUBBER	1
12	1018347-01	SCREW, HEX HEAD CAP, 5/6 - 18 x 7/8	2
13	0007473	NUT, NYLON LOCK, 5/16 - 18	2
14	1012164	SNUBBER, INNER FRAME	1
15	1018333-01	SCREW, HEX HEAD CAP, M10 x 1.5 x 30MM	4
16	1018329-01	NUT, FLANGE, M10 x 1.25	4

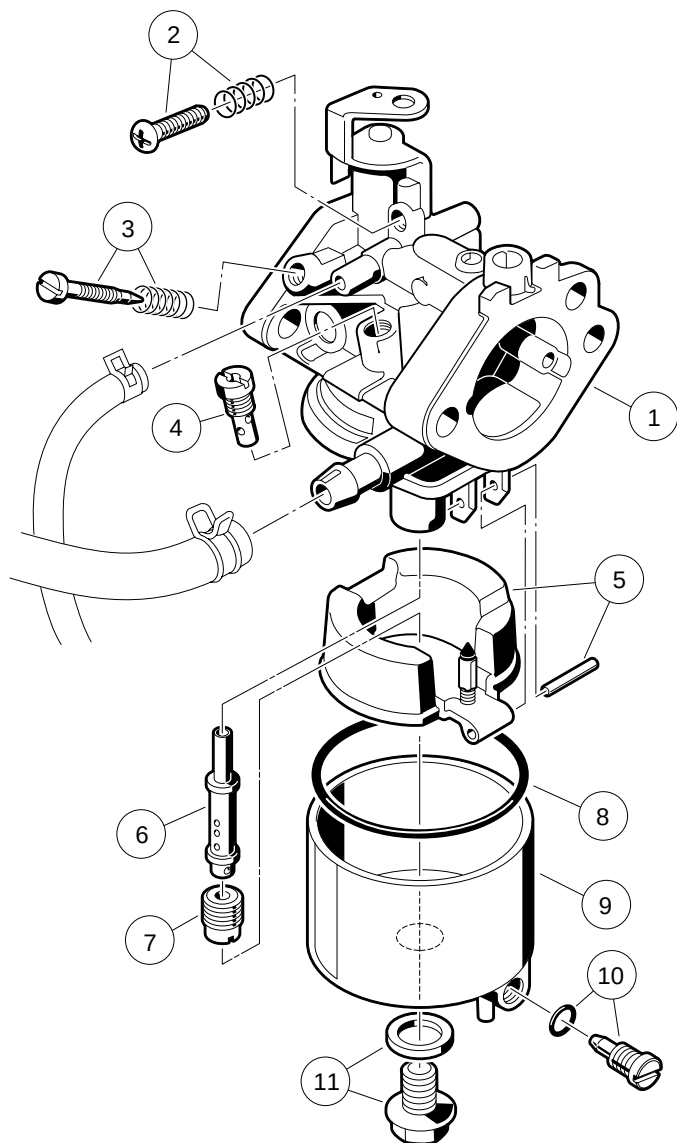
FUEL, INTAKE, AND GOVERNOR SYSTEMS

8

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016003	KIT, FUEL TANK, (INCLUDES ITEMS 2 - 9)	1
2	1015188	CAP, FUEL TANK, NON-VENTED (INCLUDES GASKET)	1
3	1014535	GASKET, FUEL CAP	1
4	1015143	ASSEMBLY, FUEL TANK VENT	1
5	1015139	GROMMET, INSULATION	1
6	1015137	LINE, BULK (FUEL TANK VENT)	A/R
7	1016059	CLIP, STUD	1
8	1018244-01	BARB, VENT	1
9	1012619	TUBE, FUEL PICK-UP	1
10	1014928	ASSEMBLY, REAR FUEL STRAP	1
11	1014927	ASSEMBLY, FRONT FUEL STRAP	1
12	1014523	PUMP, FUEL IMPULSE, SQUARE BODY	1
13	1014524	PUMP, FUEL IMPULSE, SQUARE BODY REBUILD KIT	1
14	0007847	SCREW, HEX HEAD CAP, 1/4 - 20 x 3/4	3
15	0000451	WASHER, LOCK, 1/4	2
16	0001028	NUT, HEX, 1/4 - 20	2
17	1013134-01	CLAMP, HOSE (BLACK)	2
18	1013684	FILTER, PRIMARY FUEL (WHITE)	1
19	1012293	LINE, BULK FUEL (YELLOW)	A/R
20	1013692	LINE, BULK FUEL (BLACK)	A/R
21	1012649	CLAMP, HOSE (RED)	3
22	1014522	FILTER, SECONDARY FUEL (BLUE)	1
23	1013687	CLAMP, HOSE, 3/8	1
24	1014116	NUT, U-TYPE SPEED, 1/4 - 20	2
25	1013176	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 2 1/2	1
26	0000332	WASHER, FLAT, 1/4	1
27	0008233	NUT, NYLON LOCK, 1/4 - 20	1
28	1011988	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 2	1
29	1013134-02	CLAMP, HOSE (GREEN)	4
30	1016666	CLIP, BLACK FUEL	2
	1015014	KIT, FUEL TANK SERVICE (INCLUDES ITEMS 10, 11, 14, 15, 16, 19, 20, 24, 26, 27 AND 28)	A/R



CARBURETOR ASSEMBLY

8

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1017459	ASSEMBLY, CARBURETOR (INCLUDES ITEMS 2 - 11)	1
2	1017465	ASSEMBLY, IDLE SCREW	1
3	1016500	ASSEMBLY, PILOT AIR SCREW	1
4	1016574	JET, PILOT, #45	1
5	1016486	ASSEMBLY, FLOAT	1
6	1017480	NOZZLE, MAIN	1
7	1016425-92	JET, MAIN, 0 - 3000 FEET	A/R
7	1016425-90	JET, MAIN, 3000 - 5000 FEET	A/R
7	1016425-88	JET, MAIN, 5000 - 8000 FEET	A/R
7	1016425-85	JET, MAIN, 8000 - 10,000 FEET	A/R
7	1016425-82	JET, MAIN, 10,000 FEET AND HIGHER	A/R
8	1016437	GASKET, FLOAT CHAMBER	1
9	1017461	ASSEMBLY, FLOAT CHAMBER (INCLUDES ITEM 10)	1
10	1016499	ASSEMBLY, SCREW	1
11	1016585	ASSEMBLY, BOLT	1

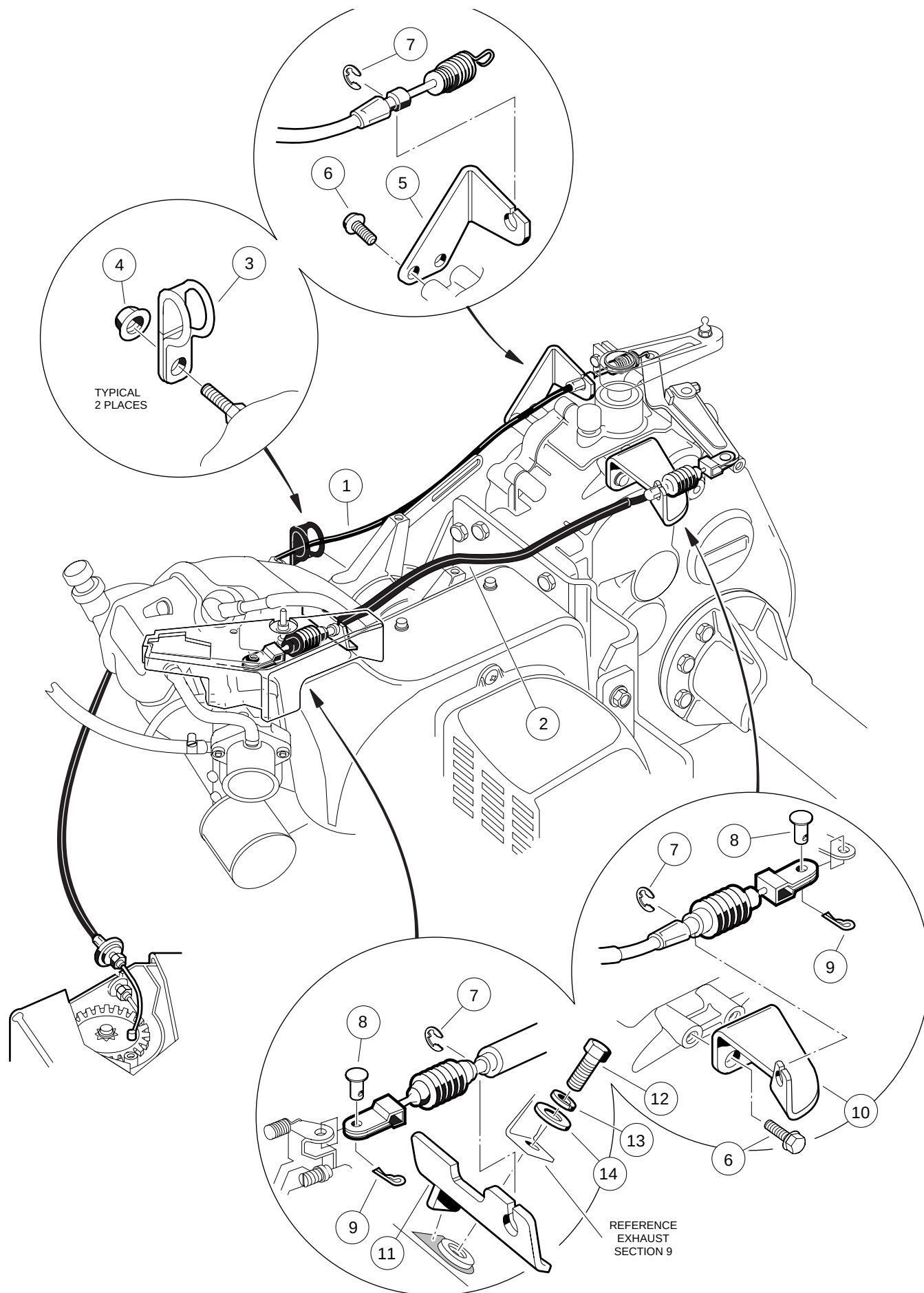


CARBURETOR INSTALLATION

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016440	GASKET, INSULATOR	1
2	1016481	INSULATOR, CARBURETOR	1
3	1016439	GASKET, CARBURETOR INSULATOR TO THROTTLE BRACKET	1
4	1016444	BRACKET, THROTTLE	1
5	1016441	GASKET, THROTTLE BRACKET TO CARBURETOR	1
6	1016582	SPRING, THROTTLE RETURN	1
7	1017459	ASSEMBLY, CARBURETOR	1
8	1017466	CLAMP, HOSE	2
9	1015137	LINE, BULK VENT	1
10	1016572	TUBE, CRANKCASE VENT	1
11	1016438	GASKET, CARBURETOR TO INTAKE MANIFOLD	1
12	1016480	PIPE, INTAKE	1
13	1016490-02	SCREW, 2-ENDED STUD, M6 x 1 x 92MM	2
14	1016547	NUT, FLANGED, M6 x 1	2
15	1016059	CLIP, STUD	1
16	1013746	CLAMP, HOSE	1

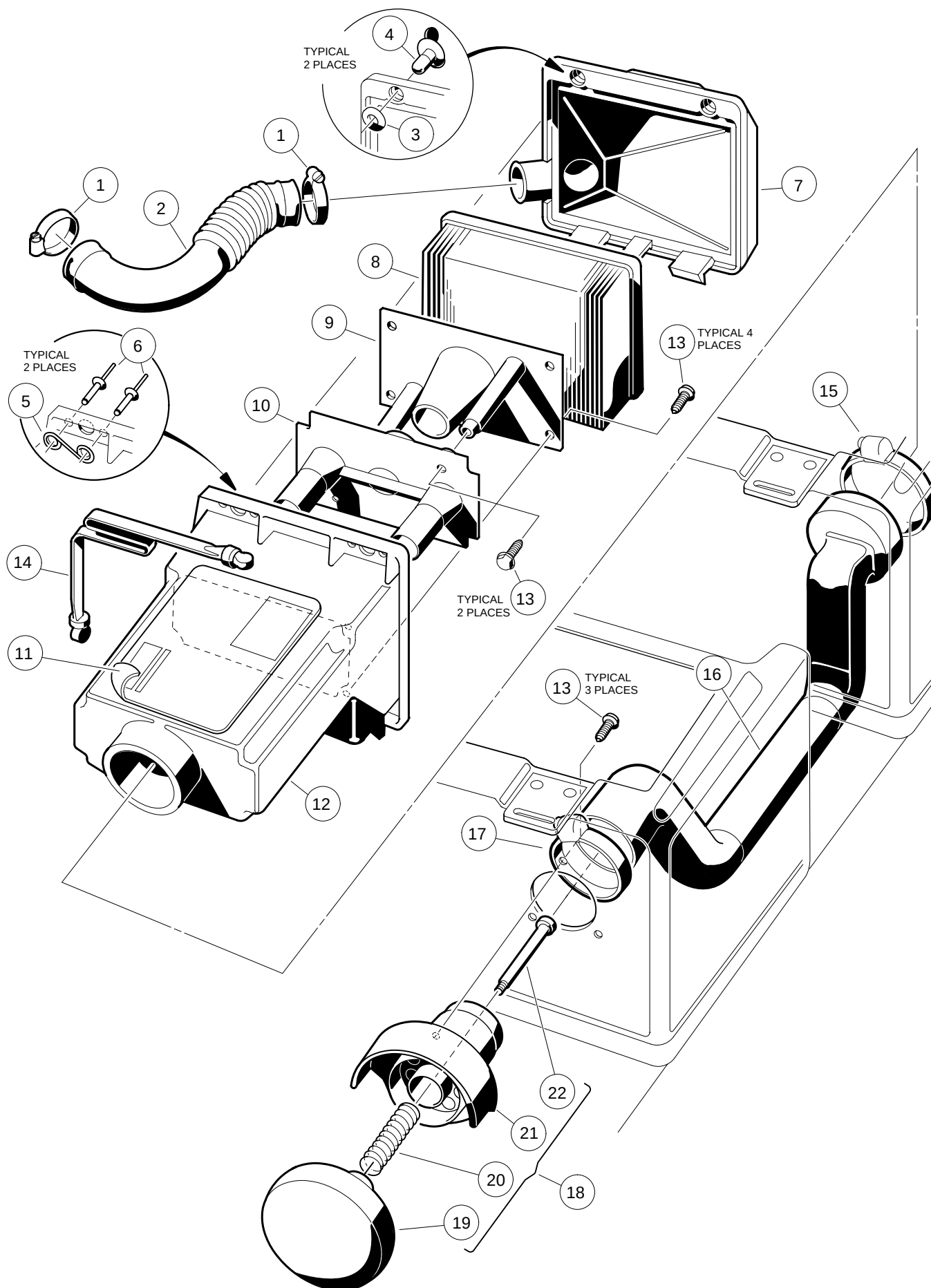


GOVERNOR AND ACCELERATOR CABLES

8

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1018325-01	CABLE, ACCELERATOR	1
2	1018324-02	CABLE, GOVERNOR	1
3	1013700	CLAMP, CABLE RETAINING	2
4	1016546	NUT, FLANGED HEX, M8 x 1.25	2
5	1018323-01	BRACKET, ACCELERATOR SUPPORT	1
6	1012285	SCREW, HEX HEAD THREAD-ROLLING, 1/4 - 20 x 5/8	4
7	1016202	"E" RING	3
8	1015408	PIN, GOVERNOR CABLE CLEVIS	2
9	1014413	PIN, HAIR SPRING COTTER, 1/8 I.D. x 5/8	2
10	1018322-01	BRACKET, SUPPORT	1
11	1015845	BRACKET, GOVERNOR CABLE ENGINE	1
12	1019035-01	SCREW, HEX HEAD CAP, M8 x 1.25 x 24 MM	1
13	0007174	WASHER, LOCK, 5/16	1
14	1011697	WASHER, FLAT, 5/16	1



EXPANSION CHAMBER, CHOKE, AND FILTER

8

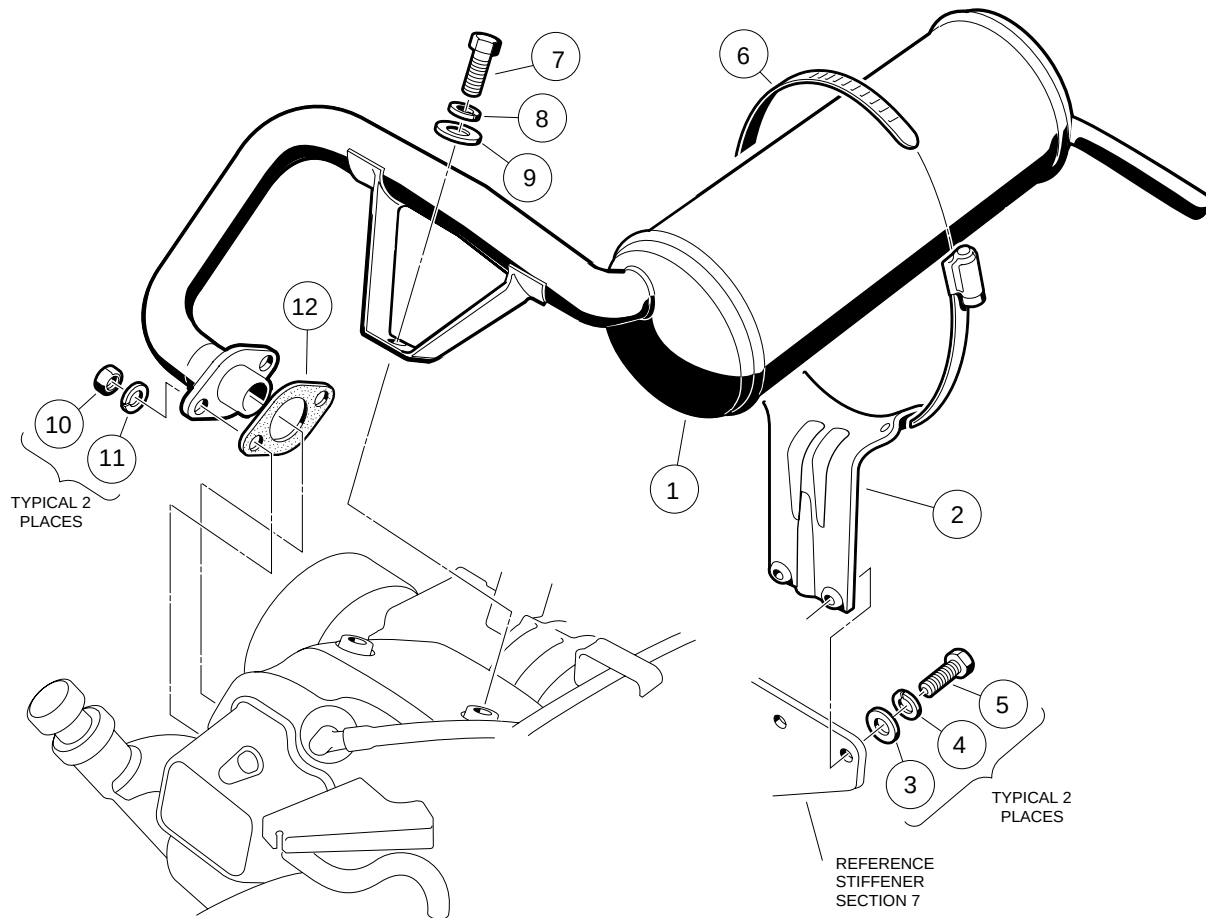
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1015430	CLAMP, AIR INTAKE HOSE	2
2	1016228	HOSE, INTAKE	1
	1016787	ASSEMBLY, INTAKE EXPANSION CHAMBER (INCLUDES ITEMS 3 - 13)	1
3	1015291	RETAINER, STUD, #6	2
4	1015290	STUD, WING HEAD, #6	2
5	1015292	SPRING, RECEPTACLE, #6	2
6	1015727	RIVET, POP, 1/8	4
7	1015293	COVER, EXPANSION CHAMBER	1
8	1015426	ELEMENT, AIR FILTER	1
9	1015542	BAFFLE, SECONDARY AIR BOX	1
10	1015541	BAFFLE, PRIMARY AIR BOX	1
11	1016062	DECAL, SERVICE	1
12	1016788	CHAMBER, EXPANSION	1
13	1015289	SCREW, HI-LO HEX HEAD, #10 - 16 x 5/8	9
14	1015577	STRAP, EXPANSION CHAMBER RETENSION	1
15	1015716	CLAMP, AIR INTAKE HOSE	1
16	1016786	PLENUM, AIR INTAKE	1
17	1012349	CLAMP, HOSE	1
18	1015745	ASSEMBLY, CHOKE (INCLUDES ITEMS 19 - 22)	1
19	1012629	COVER, CHOKE	1
20	1012633	SPRING, CHOKE	1
21	1015485	BASE, CHOKE	1
22	1012634	SCREW, HEX SOCKET HEAD SHOULDER, 1/4 - 20 x 2	1

EXHAUST SYSTEM

9

G



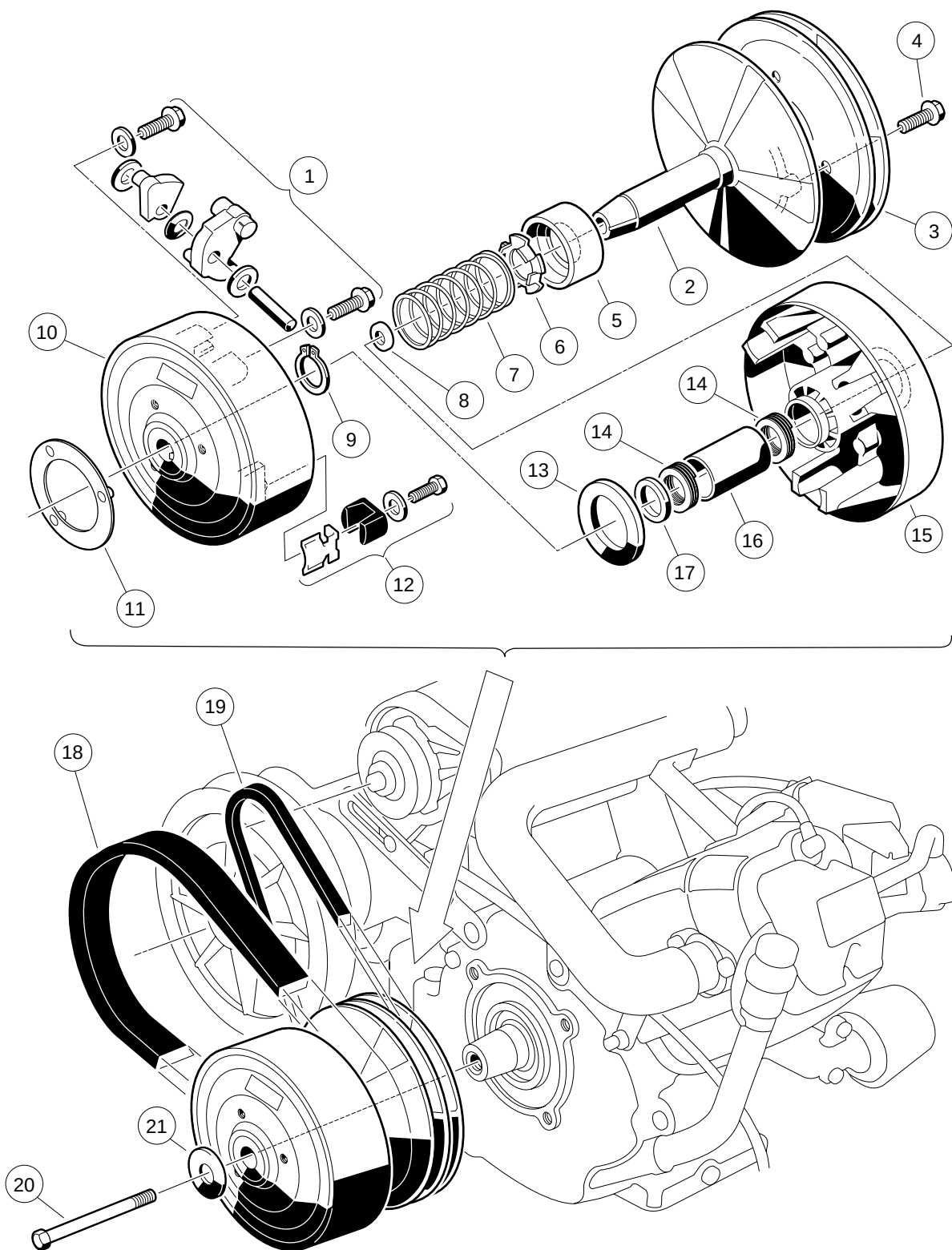
EXHAUST SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1018594-01	SYSTEM, EXHAUST	1
2	1015814	BRACKET, MUFFLER MOUNTING	1
3	0000332	WASHER, FLAT, 1/4	2
4	0000451	WASHER, LOCK, 1/4	2
5	0007847	SCREW, HEX HEAD, 1/4 - 20 x 3/4	2
6	1017689	CLAMP, MUFFLER	1
7	1019035-01	SCREW, HEX HEAD CAP, M8 x 1.25 x 24MM	1
8	0007174	WASHER, LOCK, 5/16	1
9	1011697	WASHER, FLAT, 5/16	1
10	1012528	NUT, HEX, M8 x 1.25	2
11	1013734	WASHER, LOCK, 8MM	2
12	1016904	GASKET, EXHAUST	1

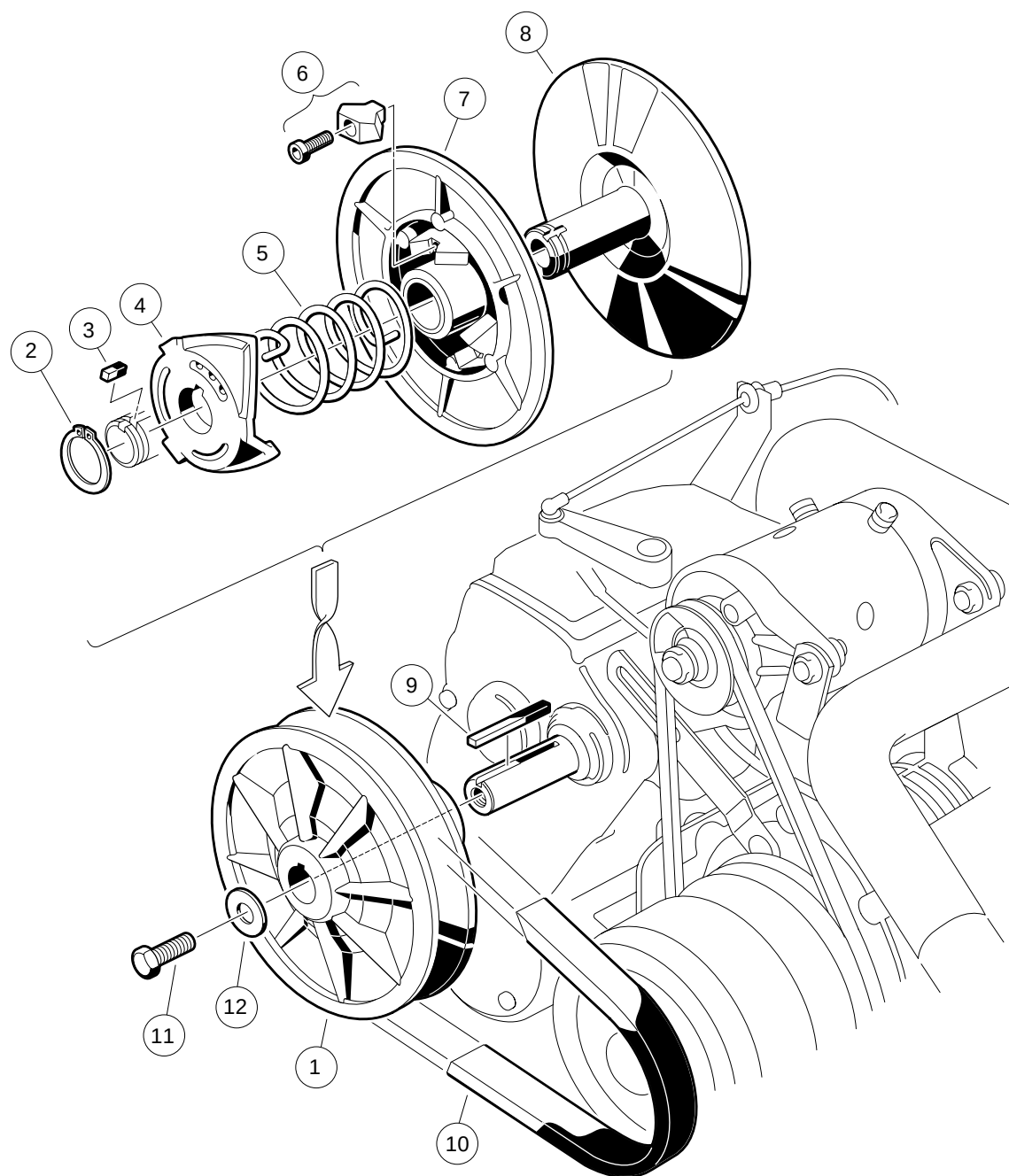
TORQUE CONVERTER

10

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE ii AT THE BEGINNING OF THIS MANUAL.	
	1018339-02	ASSEMBLY, DRIVE CLUTCH (INCLUDES ITEMS 1 - 17)	1
1	1016801	KIT, DRIVE CLUTCH WEIGHT	1
2	1017383-01	ASSEMBLY, FIXED FACE (INCLUDES ITEMS 3 AND 4)	1
3	N/A	PULLEY	1
4	N/A	SCREW, WASHER HEAD HEX MACHINE	3
5	1014049	BEARING, IDLER	1
6	1014050	SPRING, RETAINER	1
7	1014051	SPRING, DRIVE CLUTCH - BLACK	1
8	1016289	SPACER, FIXED FACE SHAFT	1
9	1014057	RING, RETAINING	1
10	1014059	ASSEMBLY, DRIVE HUB	1
11	1019256-01	PLUG, DRIVE CLUTCH	1
12	1014453	KIT, DRIVE CLUTCH BUTTON	1
13	1014058	WASHER, THRUST	1
14	1014056	RING, SPIRAL BACK-UP	2
15	1014052	ASSEMBLY, MOVABLE FACE (INCLUDES ITEMS 16 AND 17)	1
16	N/A	BUSHING	1
17	1014055	RETAINER	1
18	1017188	BELT, DRIVE	1
19	1019167-01	BELT, STARTER/GENERATOR	1
20	1019165-01	SCREW, HEX HEAD CAP, 3/8 - 24 x 5 1/2 (LEFT HAND THREADS)	1
21	1017328	WASHER, MOUNTING - GREEN	1

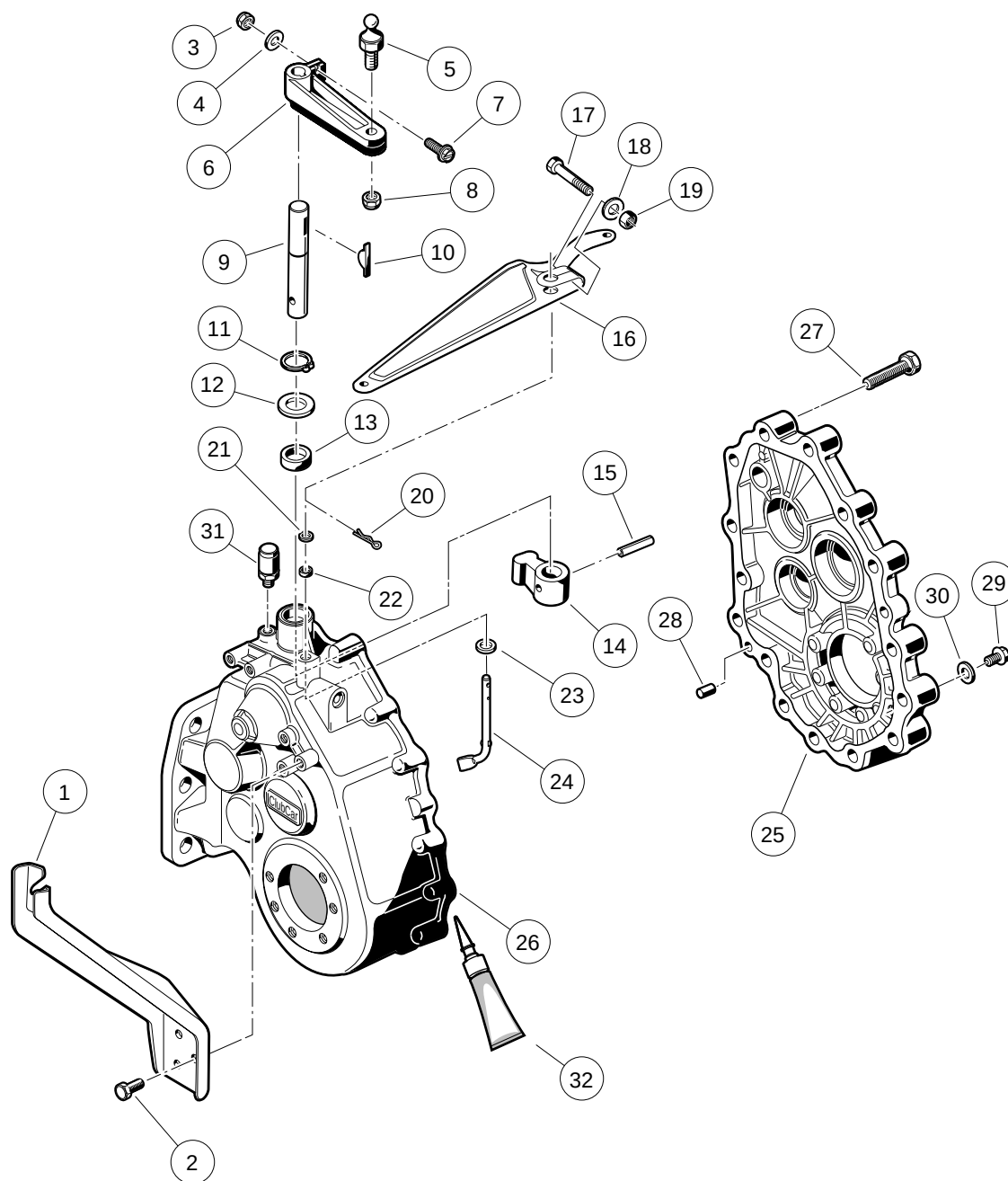


ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4 BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1018340-01	ASSEMBLY, DRIVEN CLUTCH (INCLUDES ITEMS 2 - 8)	1
2	1014080	RING, RETAINING	1
3	1014078	KEY	1
4	1017686	CAM	1
5	1018362-01	SPRING - GREEN	1
6	1014454	KIT, BUTTON (INCLUDES THREE BUTTONS AND THREE SCREWS)	1
7	1014072	ASSEMBLY, MOVABLE FACE, WITH BUSHING	1
8	1014070	ASSEMBLY, FIXED FACE	1
9	1018334-01	KEY, SQUARE TRANSMISSION	1
10	1017188	BELT, DRIVE	1
11	0007173	SCREW, HEX HEAD CAP, 5/16 - 18 x 3/4	1
12	1017327	WASHER, MOUNTING - YELLOW	1

UNITIZED TRANSAXLE GASOLINE VEHICLE

11

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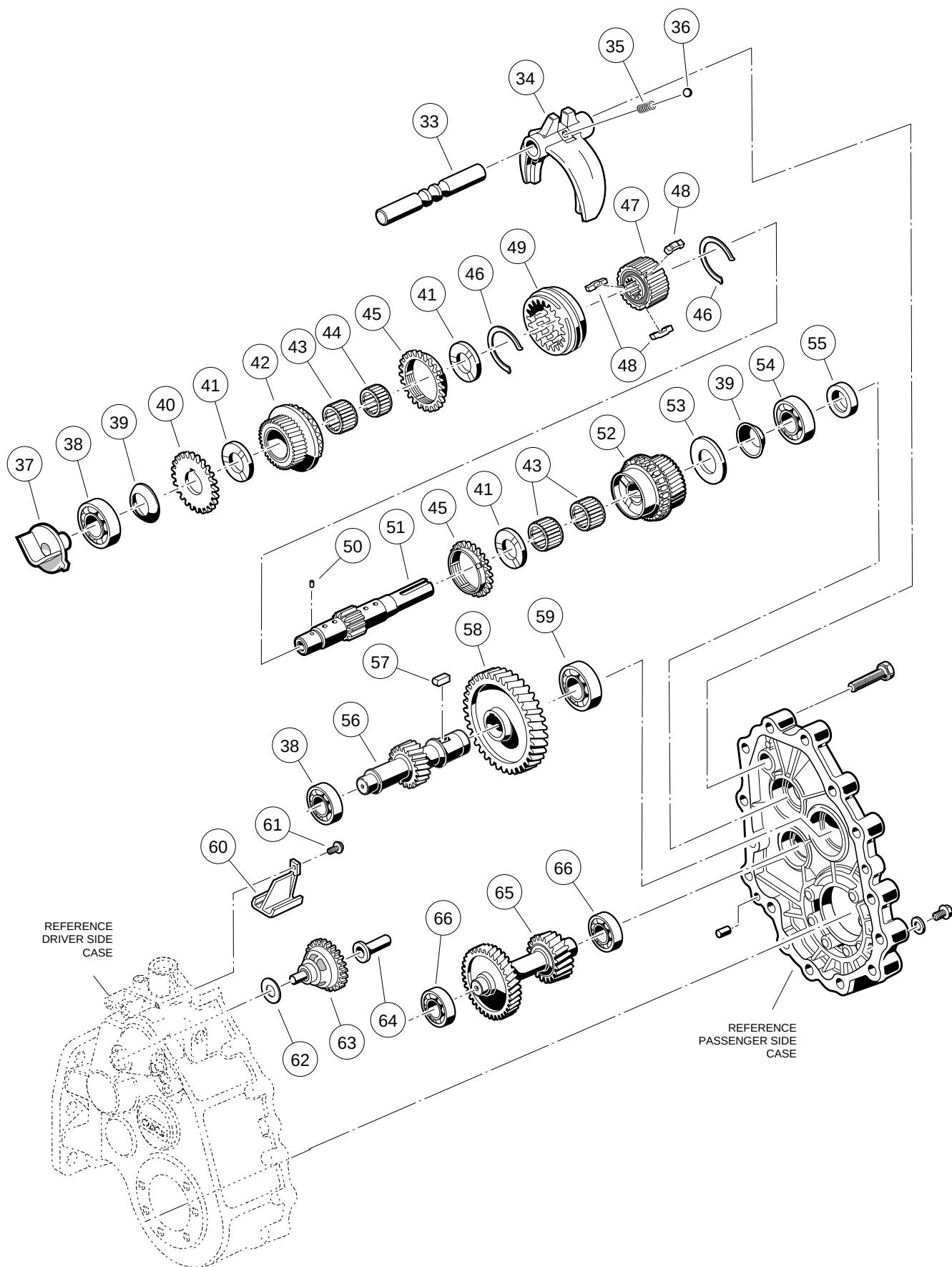


UNITIZED TRANSAXLE - GASOLINE VEHICLE

11

G

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
1	1019226-01	BRACKET, TRANSMISSION CABLE SUPPORT	1
2	1012285	SCREW, THREAD ROLLING, 1/4 - 20 x 5/8	3
	1018336-02	TRANSAXLE, UNITIZED (INCLUDES ITEMS 3 - 90)	1
3	1013061	NUT, NYLON LOCK, #10 - 32	1
4	0000183	WASHER, FLAT, #10	1
5	1010954	STUD, BALL, 1/4 - 28 x 9/16	1
6	1016341	LEVER, TRANSMISSION SHIFTER	1
7	1017082	SCREW, HEX WASHER HEAD, #10 - 32 x 3/4	1
8	0008717	NUT, NYLON LOCK, 1/4 - 28	1
9	1018902-01	SHAFT, SHIFTER	1
10	1017231	KEY, WOODRUFF	1
11	1019273-01	RING, SNAP	1
12	1018929-01	WASHER, FLAT	1
13	1019272-01	SEAL, OIL	1
14	1018901-01	LEVER, SHIFTER	1
15	1012752	PIN, ROLL	1
16	1018348-01	ARM, GOVERNOR LEVER	1
17	1018861-01	SCREW, SQUARE HEAD, 1/4 - 20 x 1	1
18	0000332	WASHER, FLAT	1
19	0008233	NUT, NYLON LOCK, 1/4 - 20	1
20	1019286-01	PIN, COTTER	1
21	1016513	WASHER, FLAT	1
22	1019271-01	SEAL, OIL	1
23	1018938-01	WASHER	1
24	1018913-01	ARM, PIVOT	1
25	1018906-01	GEAR CASE (RIGHT)	1
26	1018905-01	GEAR CASE (LEFT)	1
27	1019269-01	BOLT, FLANGED, M8 x 1.25 x 40MM	15
28	1012896	PIN, DOWEL	2
29	1013759	PLUG, DRAIN (INCLUDES ITEM 30)	2
30	1016432	GASKET	1
31	1012711	BREATHER	1
32	1019287-01	GASKET, LIQUID, 8.8 OZ. (250 GRAMS)	A/R

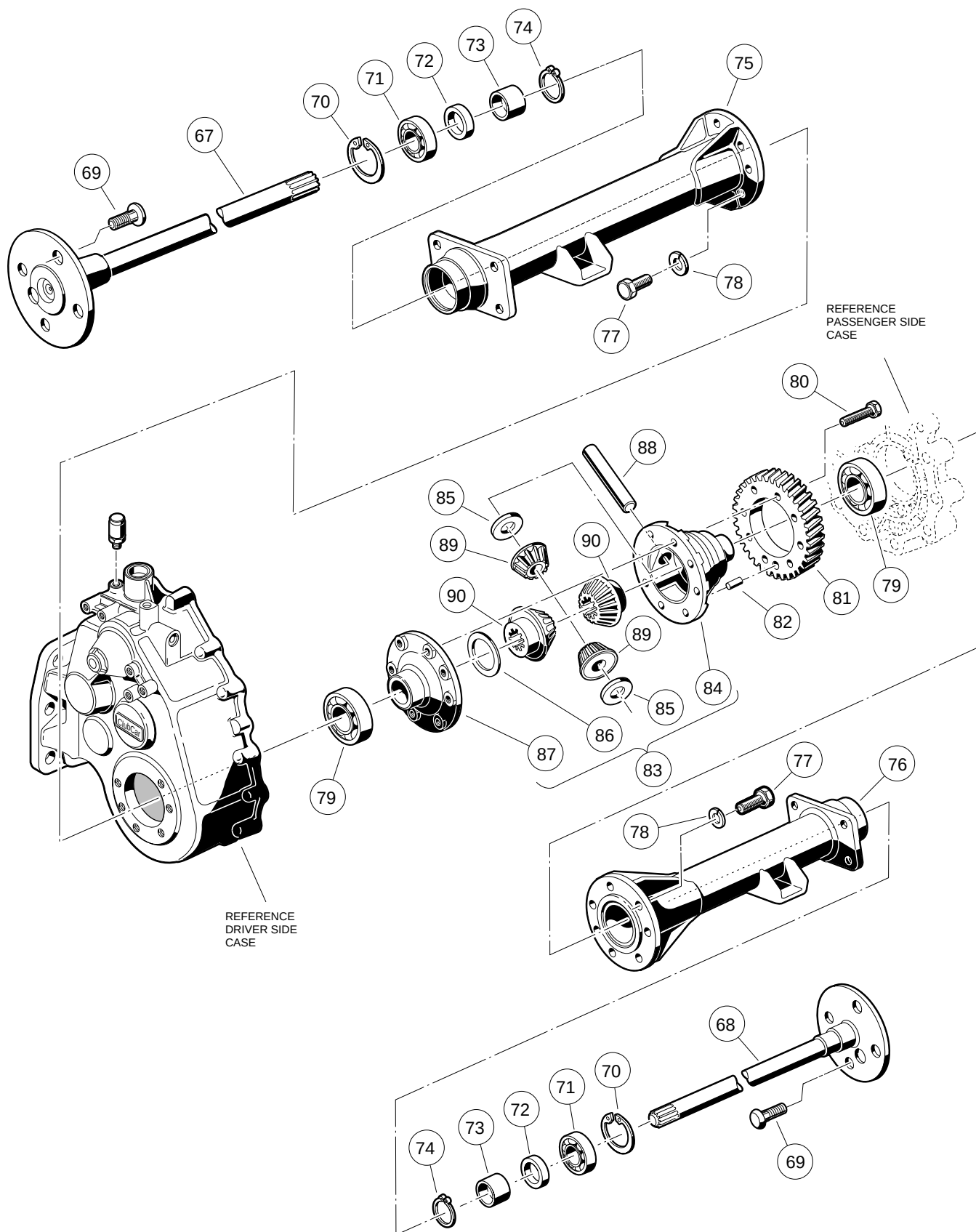


UNITIZED TRANSAXLE - GASOLINE VEHICLE

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G

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
33	1018920-01	ROD, SHIFT	1
34	1018900-01	FORK, SHIFT	1
35	1012748	SPRING	1
36	1012747	BALL, STEEL	1
37	1018894-01	GUIDE	1
38	0007336	BEARING, BALL	4
39	1016338	WASHER, SPRING	2
40	1018924-01	GEAR, SPUR	1
41	1018922-01	PLATE, THRUST	3
42	1018897-01	ASSEMBLY, GEAR, INPUT, 28 TOOTH	1
43	1019276-01	BEARING, NEEDLE	3
44	1019275-01	BEARING, NEEDLE	1
45	1012742	RING, SYNCHRONIZER	2
46	1012741	SPRING, SYNCHRONIZER	2
47	1019279-01	SLEEVE, SYNCHRONIZER	1
48	1012740	INSERT, SYNCHRONIZER	3
49	1019280-01	HUB, SYNCHRONIZER CLUTCH	1
50	1019277-01	PIN, DOWEL	1
51	1018899-01	SHAFT, INPUT	1
52	1018896-01	ASSEMBLY, GEAR, INPUT, 25 TOOTH	1
53	1016337	WASHER, THRUST	1
54	1019278-01	BEARING, BALL	1
55	1012714	SEAL, OIL, INPUT SHAFT	1
56	1018926-01	GEAR, 17 TOOTH	1
57	1018932-01	KEY	1
58	1018925-01	GEAR, 61 TOOTH	1
59	1019281-01	BEARING, BALL	1
60	1018895-01	GUIDE, OIL	1
61	1019282-01	SCREW, M8 x 1.25 x 10 MM	1
62	1018939-01	WASHER	1
63	1018923-01	ASSEMBLY, GOVERNOR	1
64	1018916-01	SLEEVE	1
65	1018919-01	GEAR, CLUSTER IDLER	1
66	0007335	BEARING, BALL	2



UNITIZED TRANSAXLE - GASOLINE VEHICLE

11

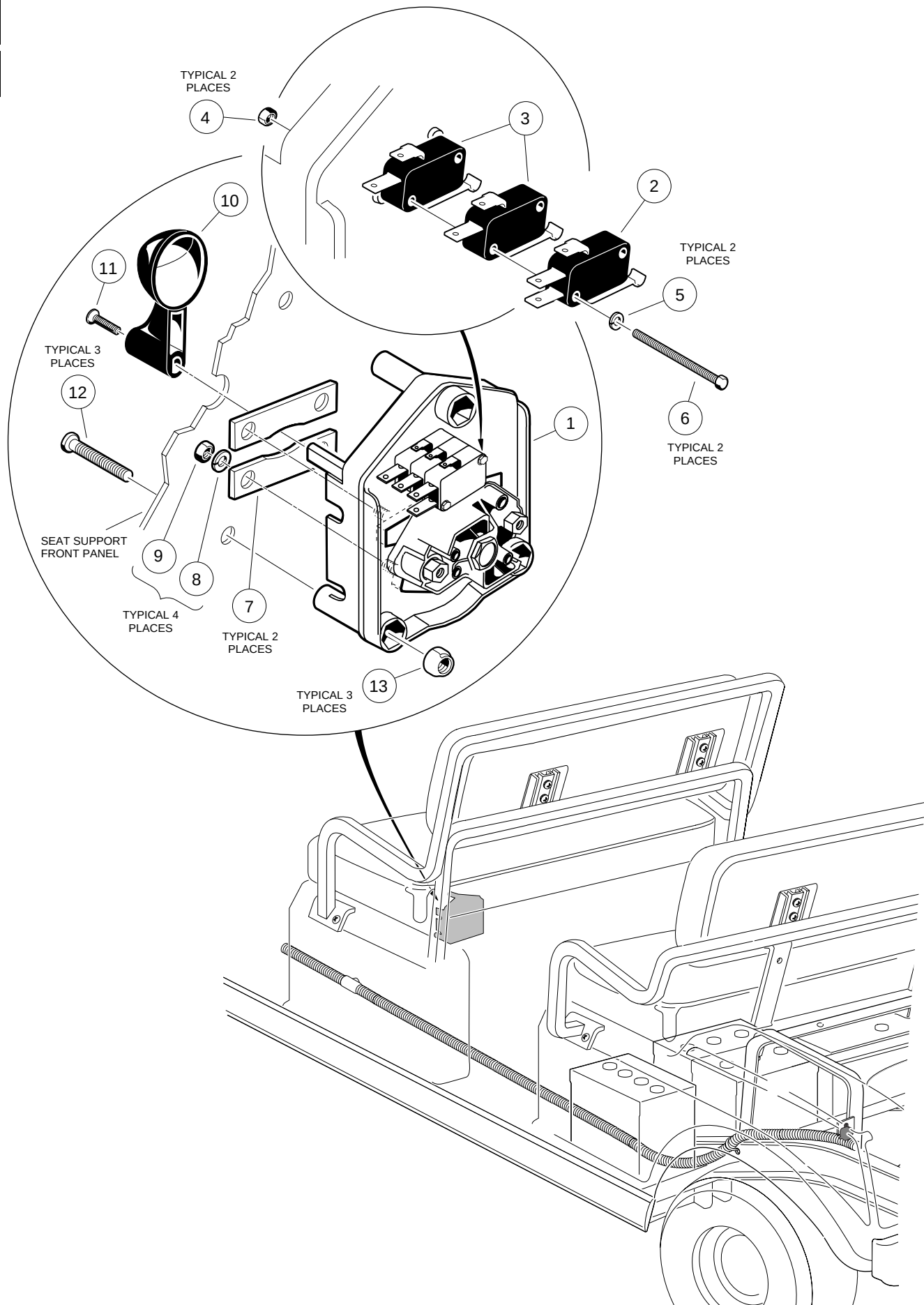
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
		BEFORE ORDERING FROM THIS PAGE, SEE NOTE ON PAGE <i>ii</i> AT THE BEGINNING OF THIS MANUAL.	
67	1018914-01	ASSEMBLY, AXLE, LEFT (INCLUDES ITEMS 69 - 74)	1
68	1018915-01	ASSEMBLY, AXLE, RIGHT (INCLUDES ITEMS 69 - 74)	1
69	1013787	STUD, LUG	4
70	1013792	RING, RETAINING	1
71	1011291	BEARING, OUTER AXLE TUBE	1
72	1013794	SEAL, OIL	1
73	1014207	BUSHING, 25 MM I. D.	1
74	1016672	RING, RETAINING	1
75	1018912-01	ASSEMBLY, AXLE TUBE, LEFT SIDE	1
76	1018911-01	ASSEMBLY, AXLE TUBE, RIGHT SIDE	1
77	1013790	BOLT, M10 x 1.5 x 30MM	14
78	1013791	WASHER, LOCK, M10	14
79	0007330	BEARING, INNER AXLE TUBE	2
80	1019283-01	BOLT, M8 x 1.25 x 37MM	8
81	1018927-01	GEAR, OUTPUT	1
82	1014193	PIN, DOWEL	1
83	1019105-01	KIT, DIFFERENTIAL GEAR CASE (INCLUDES ITEMS 84 - 87)	1
84	1013768	CASE, GEAR CARRIER	1
85	1013774	PLATE, THRUST (IDLER GEAR)	2
86	1013773	PLATE, THRUST (DIFFERENTIAL GEAR)	1
87	1013769	COVER, GEAR CASE	1
88	1013772	PIN, DIFFERENTIAL	1
89	1013770	GEAR, DIFFERENTIAL IDLER	2
90	1013771	GEAR, DIFFERENTIAL	2

ELECTRICAL SYSTEM POWERDRIVE ELECTRIC VEHICLE

12

E

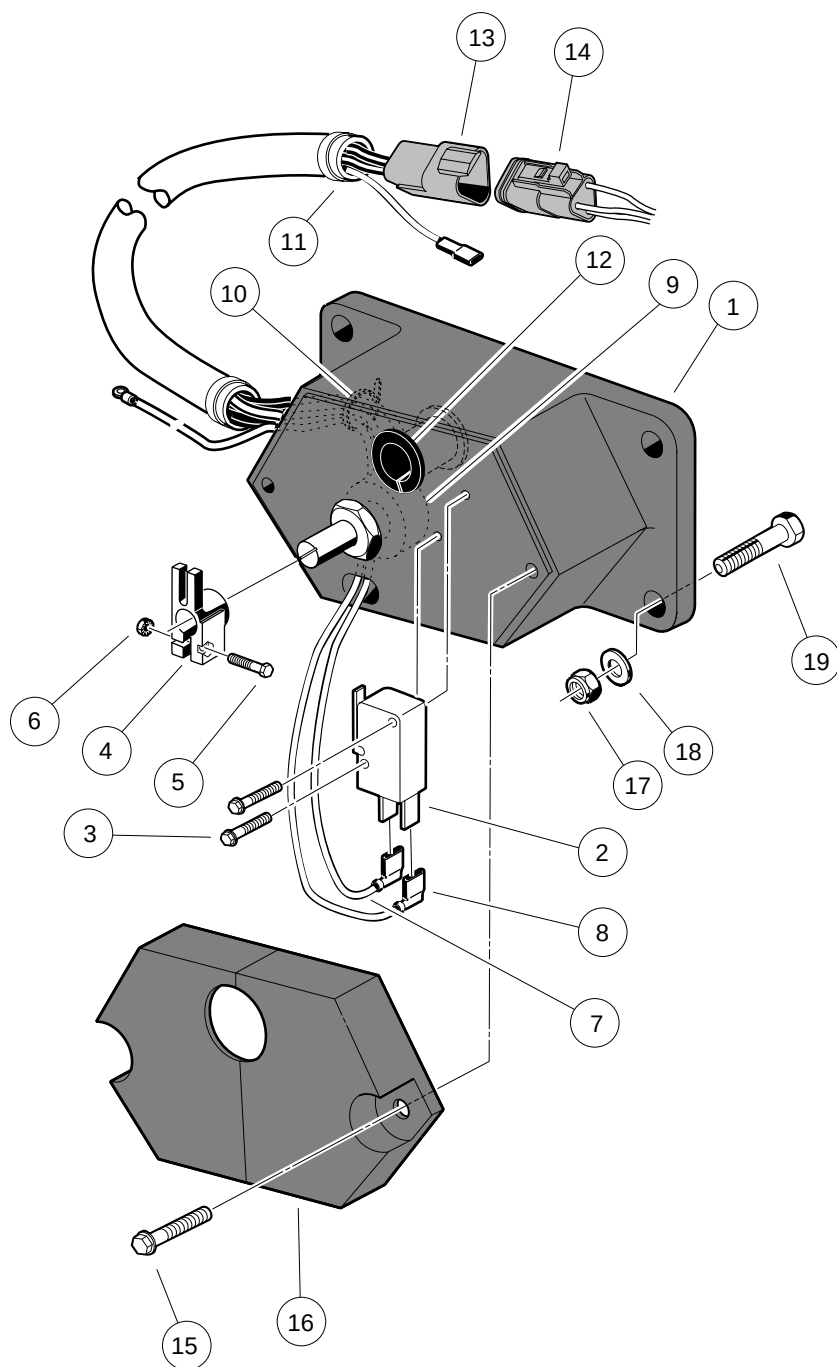


FORWARD AND REVERSE SWITCH POWERDRIVE ELECTRIC VEHICLE

12

E

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1017530-05	ASSEMBLY, FORWARD AND REVERSE SWITCH (INCLUDES ITEMS 2 - 9)	1
2	1014807	SWITCH, LIMIT	1
3	1014808	SWITCH, LIMIT	2
4	0008057	NUT, HEX, #4 - 40	2
5	0008058	WASHER, LOCK, #4	2
6	1014871	SCREW, HEX WASHER HEAD, #4 - 40 x 2	2
7	1017799	BAR, BUS.....	2
8	0000451	WASHER, LOCK, 1/4	4
9	0001028	NUT, HEX, 1/4 - 20	4
10	1012987	HANDLE, FORWARD AND REVERSE SWITCH	1
11	1013198	SCREW, PHILLIPS HEAD MACHINE, #8 - 32 x 5/8	1
12	1016845	SCREW, PHILLIPS TRUSS HEAD, 1/4 - 20 x 2 1/8	3
13	0008233	NUT, NYLON LOCK, 1/4 - 20	3



CONTINUOUSLY VARIABLE POTENTIOMETER

12

E

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
	1017392-01	ASSEMBLY, POTENTIOMETER HOUSING WITH GRAY PLUG (INCLUDES ITEMS 1 - 13)	1
1	N/A	HOUSING, ACCELERATOR	1
2	1017830	SWITCH, LIMIT	1
3	1018226-01	SCREW, HEX WASHER HEAD THREAD-ROLLING, #4 - 24	2
4	1018090-01	LEVER, POTENTIOMETER	1
5	1017853	SCREW, HEX HEAD, #6 - 32 x 3/4	1
6	1011229	NUT, LOCK, "K", #6 - 32	1
7	1017393	WIRE ASSEMBLY, #18 BLUE	1
8	1017394	WIRE ASSEMBLY, #18 GREEN/WHITE	1
9	N/A	POTENTIOMETER	1
10	0008168	WRAP, TIE	3
11	N/A	CONDUIT, ELECTRICAL	1
12	1017424	BEARING, PIVOT SUPPORT	1
13	1018951-01	HOUSING, FEMALE, 3-WIRE, GRAY	1
14	1019201-01	HOUSING, MALE, 3-WIRE, GRAY	1
15	1018043-01	SCREW, HI-LO HEX HEAD, #8 - 18 x 1/2	2
16	1017743	COVER, ACCELERATOR	1
17	0008233	NUT, NYLON LOCK, 1/4 - 20	4
18	0000332	WASHER, FLAT, 1/4	4
19	1018619-01	SCREW, HEX HEAD CAP, 1/4 - 20 x 1 1/8	4

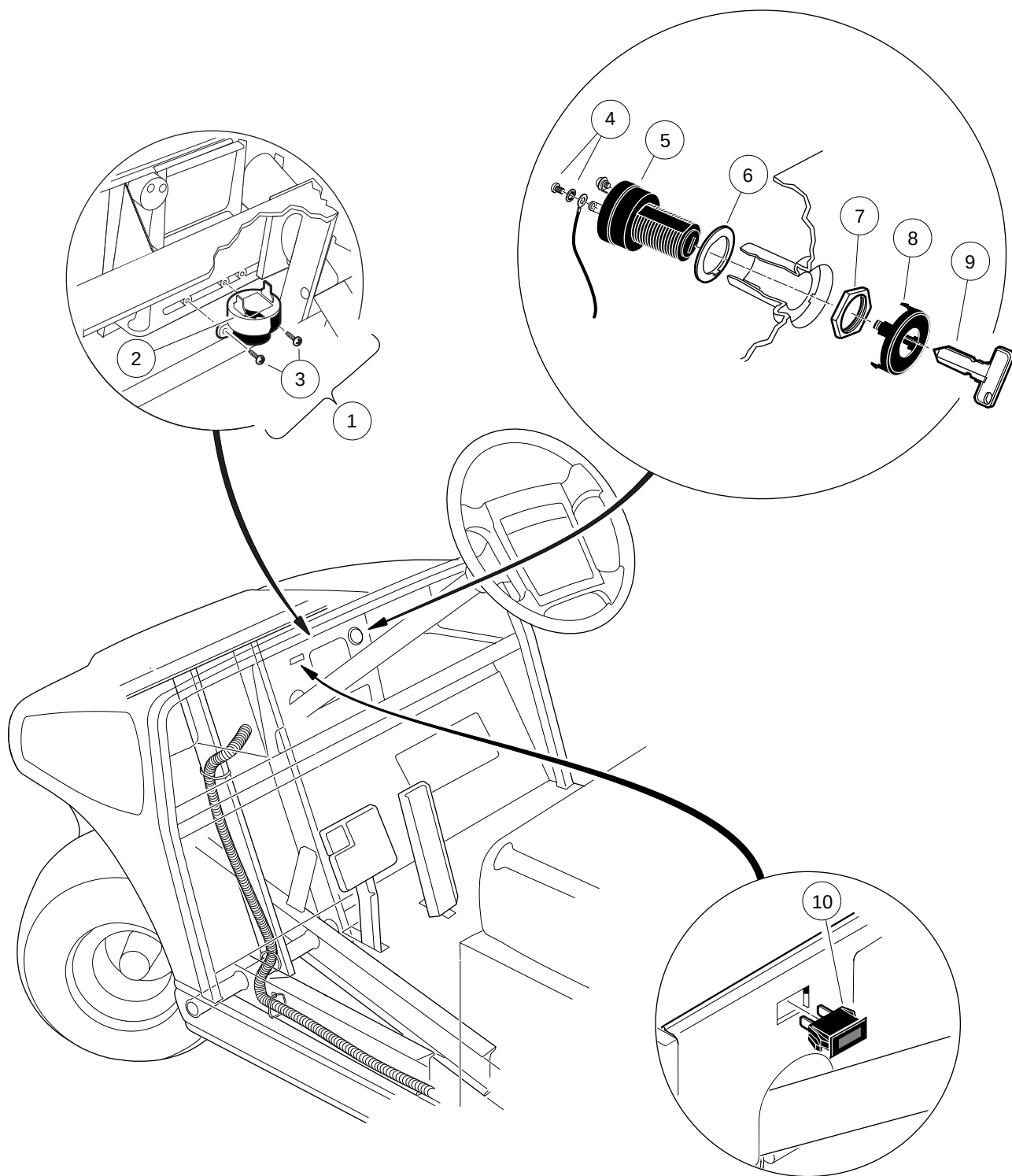


WIRING - POWERDRIVE ELECTRIC VEHICLE

12

E

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
	1019116-01	WIRE HARNESS, POWER (INCLUDES ITEMS 1 - 9)	1
1	N/A	WIRE ASSEMBLY, #18 GREEN	1
2	N/A	WIRE ASSEMBLY, #18 ORANGE	1
3	N/A	WIRE ASSEMBLY, #18 WHITE/BLACK	1
4	1018651-06	ASSEMBLY, 3-PIN PLUG (INCLUDES #18 PURPLE, #18 YELLOW AND ITEM 5)	1
5	1018830-01	WIRE ASSEMBLY, #18 BLACK (INCLUDES RESISTOR AND #18 WHITE WIRE) ..	1
6	N/A	WIRE ASSEMBLY, #18 GREEN	1
7	N/A	WIRE ASSEMBLY, #18 RED/WHITE	1
8	1019308-01	ASSEMBLY, 3-PIN PLUG (INCLUDES #18 BROWN, #18 YELLOW, AND #18 RED)...	1
9	N/A	WIRE ASSEMBLY, #18 RED	1
	1019101-02	WIRE HARNESS, POWER (INCLUDES ITEMS 10-19)	1
10	1019629-02	COMPUTER, ON-BOARD (SEE PAGE 12-13) (INCLUDES ITEMS 11-14)	1
11	1018278-02	KIT, WIRE AND TERMINAL, #6 BLACK	1
12	N/A	WIRE ASSEMBLY, #10 BLACK	1
13	N/A	WIRE ASSEMBLY, #18 GREY	1
14	N/A	WIRE ASSEMBLY, #10 BLACK	1
15	1019045-02	WIRE ASSEMBLY, #6 RED	1
16	1019047-02	WIRE ASSEMBLY, #6 ORANGE	1
17	1019089-02	WIRE ASSEMBLY, #6 WHITE	1
18	1019044-02	WIRE ASSEMBLY, #6 GREEN	1
19	1019046-02	WIRE ASSEMBLY, #6 BLUE	1
20	N/A	WIRE ASSEMBLY, #18 ORANGE/WHITE (PART OF BATTERY LIGHT)	1
21	N/A	WIRE ASSEMBLY, #18 GREEN/WHITE	1
22	N/A	WIRE ASSEMBLY, #18 RED	1
23	N/A	WIRE ASSEMBLY, #18 BLUE (PART OF POTENTIOMETER ASSEMBLY)	1
24	1016729	WIRE ASSEMBLY, #6 WHITE	1
25	1019088-01	WIRE ASSEMBLY, #6 BLUE	1
26	N/A	WIRE ASSEMBLY, #18 BLACK	1
27	1016732	WIRE ASSEMBLY, #6 YELLOW	1
28	1014948	ASSEMBLY, DIODE	1
29	1014947	ASSEMBLY, RESISTOR	1
30	N/A	WIRE ASSEMBLY, #18 RED	1
31	1017957-01	WIRE ASSEMBLY, #6 BLACK	5
32	N/A	WIRE ASSEMBLY, #10 RED (PART OF FUSE AND RECEPTACLE ASSEMBLY)	1
33	1019190-01	WIRE HARNESS, REAR REVERSE BUZZER	1

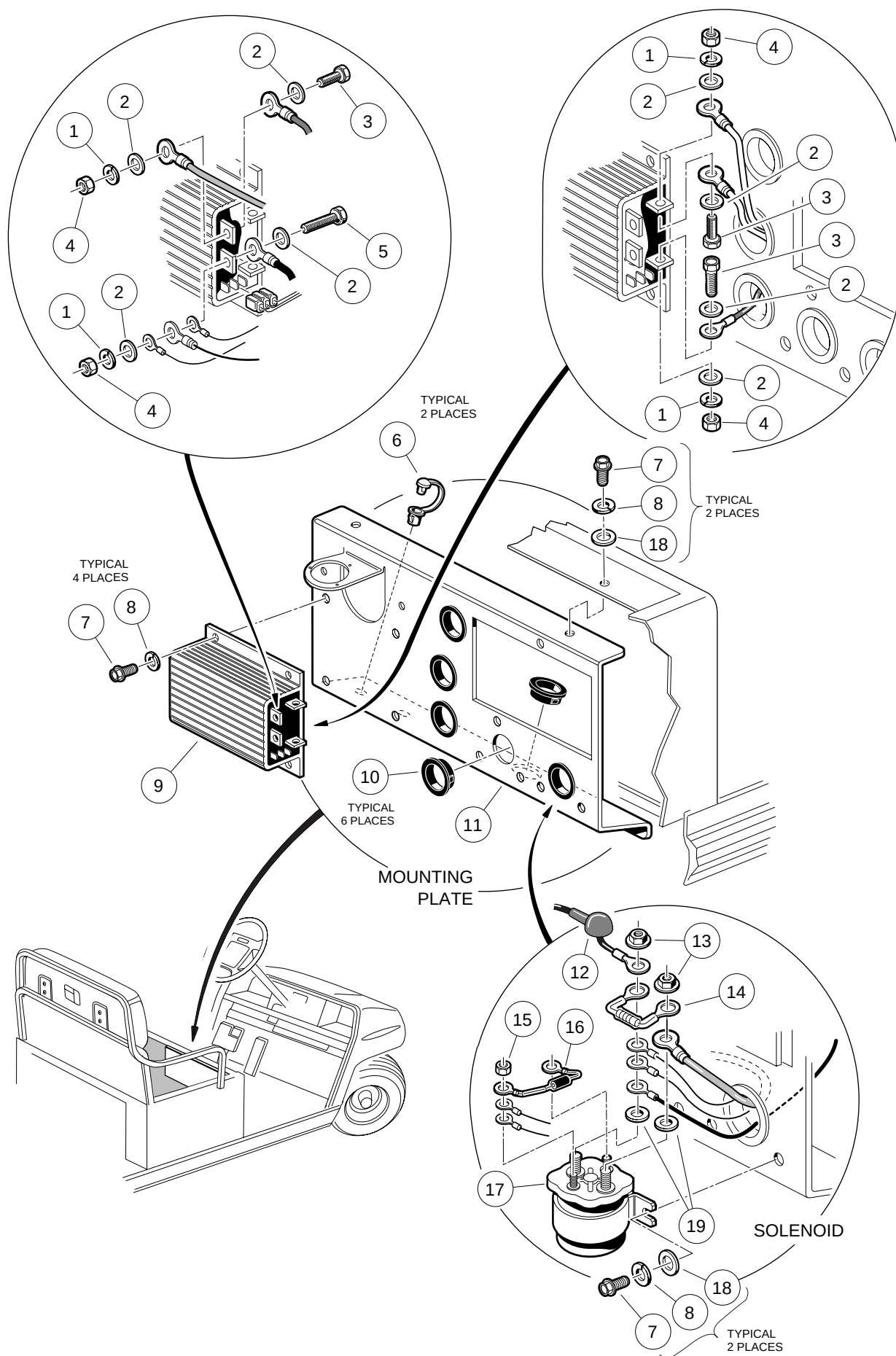


ELECTRICAL COMPONENTS, FRONT BODY POWERDRIVE ELECTRIC VEHICLE

12

E

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016859	KIT, REVERSE BUZZER (INCLUDES ITEMS 2 AND 3)	1
2	1016851	BUZZER, REVERSE	1
3	1016849	SCREW, PAN HEAD HI-LO, #4 - 24 x 5/16	2
4	1018306-01	ASSEMBLY, SCREW AND WASHER	2
5	1018262-01	SWITCH, KEY	1
6	1018511-01	WASHER	1
7	1018307-01	NUT, KEY SWITCH	1
8	1018345-02	CAP, KEY SWITCH	1
9	1012505	KEY (PAIR)	1
10	1018025-01	LIGHT, BATTERY WARNING	1



ELECTRICAL COMPONENTS, CENTER BODY POWERDRIVE ELECTRIC VEHICLE

12

E

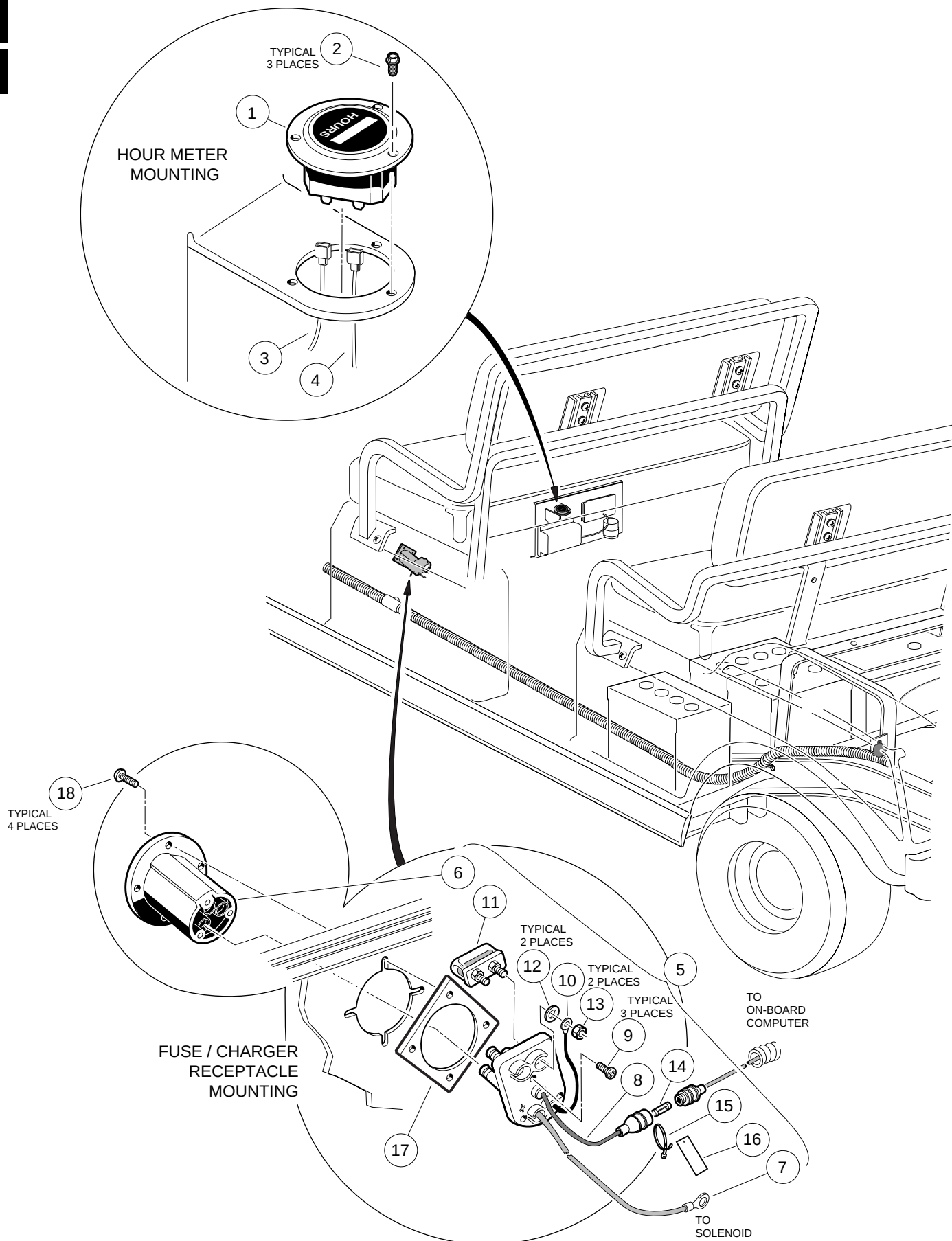
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	0007174	WASHER, LOCK, 5/16	4
2	0001241	WASHER, FLAT, 5/16	8
3	0007173	BOLT, HEX HEAD, 5/16 - 18 x 3/4	3
4	0001242	NUT, HEX, 5/16 - 18	4
5	0001218	BOLT, HEX HEAD, 5/16 - 18 x 1 1/4	1
6	1019183-01	CLAMP, WIRE	2
7	1012285	SCREW, HEX HEAD THREAD-ROLLING, 1/4 - 20 x 5/8	8
8	0000451	WASHER, LOCK, 1/4	8
9	1018402-03	CONTROLLER, 48 VOLT (300 AMP)	1
10	1019243-01	BUSHING, SNAP	6
11	1019117-01	PLATE, MOUNTING	1
12	1019026-01	BOOT, WIRE	1
13	1017237	NUT, FLANGED LOCK, 5/16 - 24	2
14	1014947	ASSEMBLY, RESISTOR	1
15	0007893	NUT, HEX, #10 - 32	2
16	1014948	ASSEMBLY, DIODE	1
17	1018836-01	SOLENOID, 48 VOLT	1
18	0000332	WASHER, FLAT, 1/4	4
19	1019344-01	WASHER, FLAT BRASS, 5/16	2

ELECTRICAL COMPONENTS, CENTER BODY POWERDRIVE ELECTRIC VEHICLE

12

E

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1019629-02	COMPUTER, ON-BOARD (INCLUDES ITEMS 2 - 13)	1
2	N/A	WIRE ASSEMBLY, #18 BROWN	1
3	N/A	WIRE ASSEMBLY, #18 GRAY	1
4	N/A	WIRE ASSEMBLY, #10 BLACK	1
5	N/A	WIRE ASSEMBLY, #10 BLACK	1
6	N/A	WIRE ASSEMBLY, #18 RED	1
7	N/A	WIRE ASSEMBLY, #18 YELLOW	1
8	1018949-01	FUSE ASSEMBLY, 3/8 AMP	3
9	1019324-01	CONNECTOR, FOUR WIRE	1
10	1018278-02	KIT, WIRE AND TERMINAL, #6 BLACK	1
11	0008168	WRAP, TIE	2
12	1018844-01	LABEL	1
13	1019349-01	LABEL	1
14	1012285	SCREW, HEX HEAD THREAD ROLLING, 1/4 - 20 x 5/8	4
15	0000451	WASHER, LOCK, 1/4	4
16	0000332	WASHER, FLAT, 1/4	3
17	1019117-01	PLATE, MOUNTING	1
18	1019243-01	BUSHING, SNAP	6

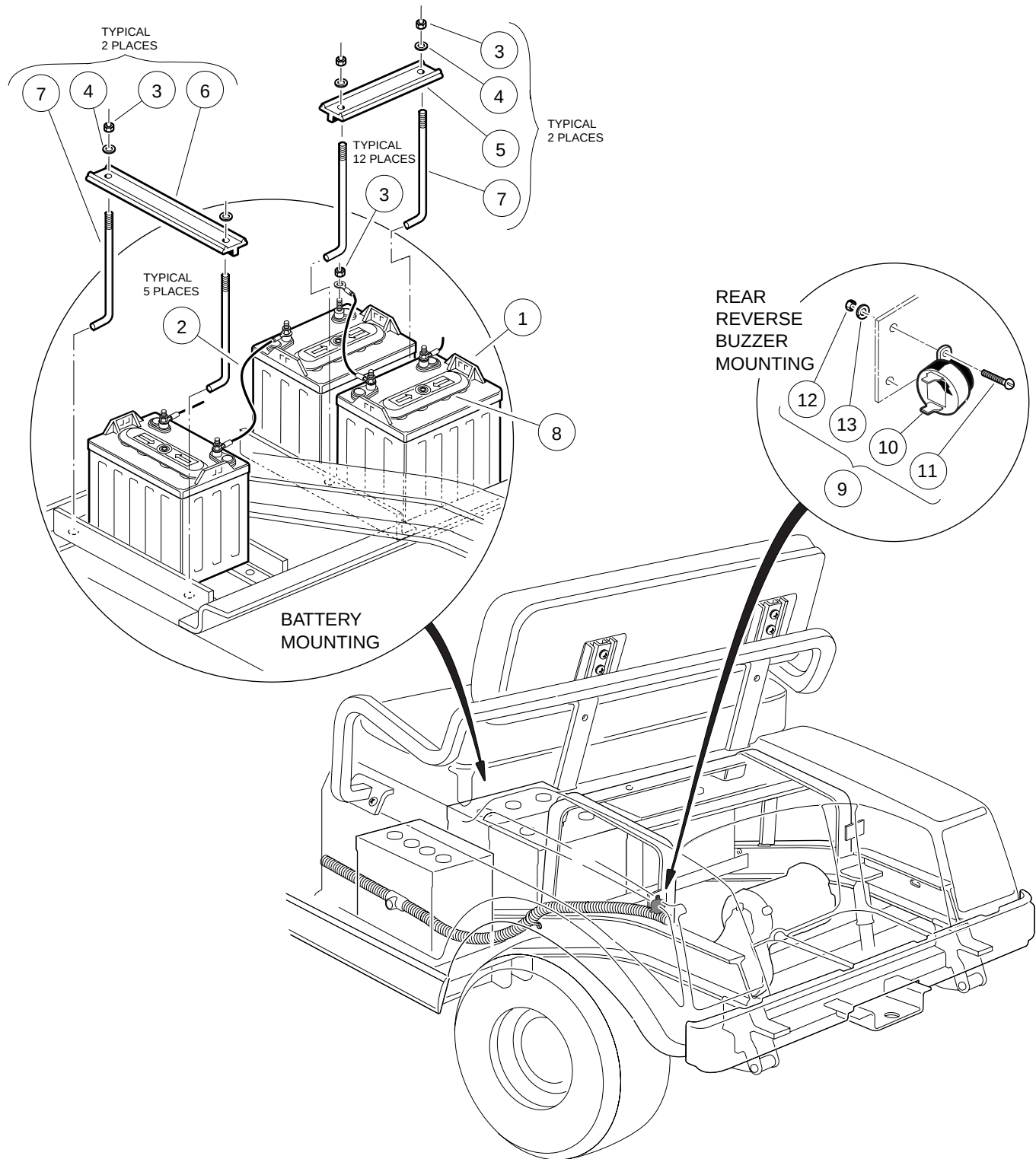


ELECTRICAL COMPONENTS, CENTER BODY POWERDRIVE ELECTRIC VEHICLE

12

E

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1013579	KIT, HOUR METER, 48 VOLT (INCLUDES ITEMS 2, 3 AND 4)	1
2	1014540	SCREW, THREAD-ROLLING, #6 - 32 x 3/8	3
3	N/A	WIRE ASSEMBLY, #18 RED	1
4	N/A	WIRE ASSEMBLY, #18 BLACK	1
5	1018021-01	KIT, FUSE AND RECEPTACLE (INCLUDES ITEMS 6 - 16)	1
6	1017965-01	BEZEL, RECEPTACLE	1
7	N/A	WIRE ASSEMBLY, #10 RED	1
8	N/A	WIRE ASSEMBLY, SENSE LEAD, GREY	1
9	1017705	SCREW, PHILLIPS PAN HEAD, #8 TYPE AB	3
10	N/A	WIRE ASSEMBLY, #10 BLACK	1
11	1017968-01	FUSE ASSEMBLY (INCLUDES ITEMS 12 AND 13)	1
12	1018038	WASHER, NARROW TYPE 13, #10	2
13	1018028	NUT, SERRATED, #10 - 32	2
14	1018949-01	FUSE ASSEMBLY, 3/8 AMP	1
15	0008168	WRAP, TIE	1
16	1019349-01	LABEL	1
17	1018010-01	PLATE, RECEPTACLE BACKING	1
18	1018320-01	SCREW, PHILLIPS PAN HEAD, #7 - 18 x 3/4	4



ELECTRICAL COMPONENTS, REAR BODY POWERDRIVE ELECTRIC VEHICLE

12

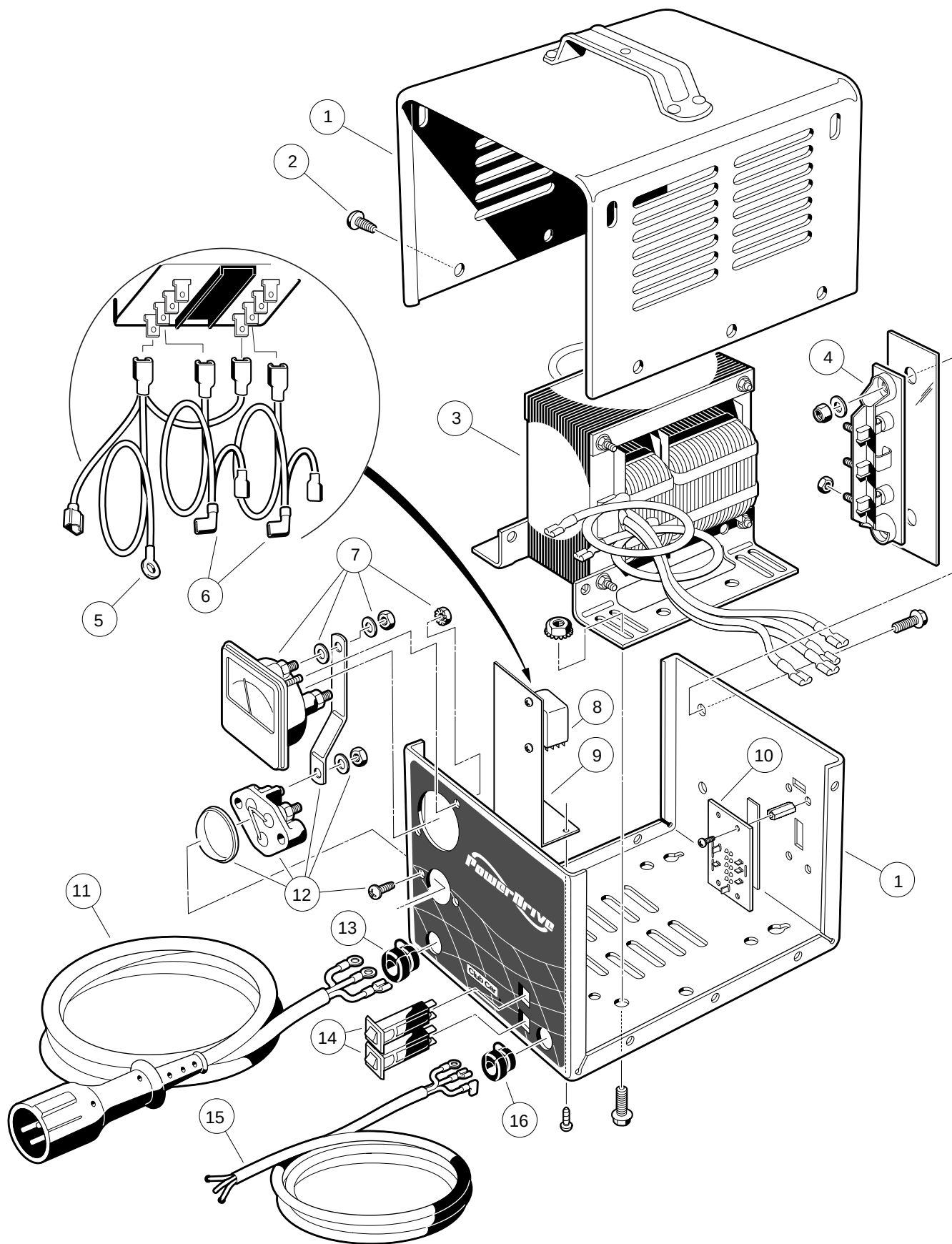
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1017977-01	BATTERY, 8-VOLT	6
1	1017977-02	BATTERY, 8-VOLT, DRY	6
2	1017957-01	WIRE ASSEMBLY, #6 BLACK	5
3	1014304	NUT, HEX, STAINLESS STEEL, 5/16 -18	20
4	1011578	WASHER, FLAT, TYPE B WIDE, 5/16	8
5	1018030-01	HOLD-DOWN, BATTERY, SHORT	2
6	1018030-02	HOLD-DOWN, BATTERY, LONG	2
7	1016682-01	ROD, BATTERY HOLD-DOWN	8
8	1017978-01	CAP, BATTERY, 4 PORT GANG	6
9	1016859	KIT, REVERSE BUZZER (INCLUDES ITEMS 10 - 13)	1
10	1016851	BUZZER, REVERSE	1
11	0008056	SCREW, MACHINE, #4 - 40 x 3/4	2
12	0008057	NUT, HEX, #4 - 40	2
13	0008058	WASHER, LOCK, #4	2

BATTERY CHARGER

13

E



POWERDRIVE BATTERY CHARGER - EXPORT

13

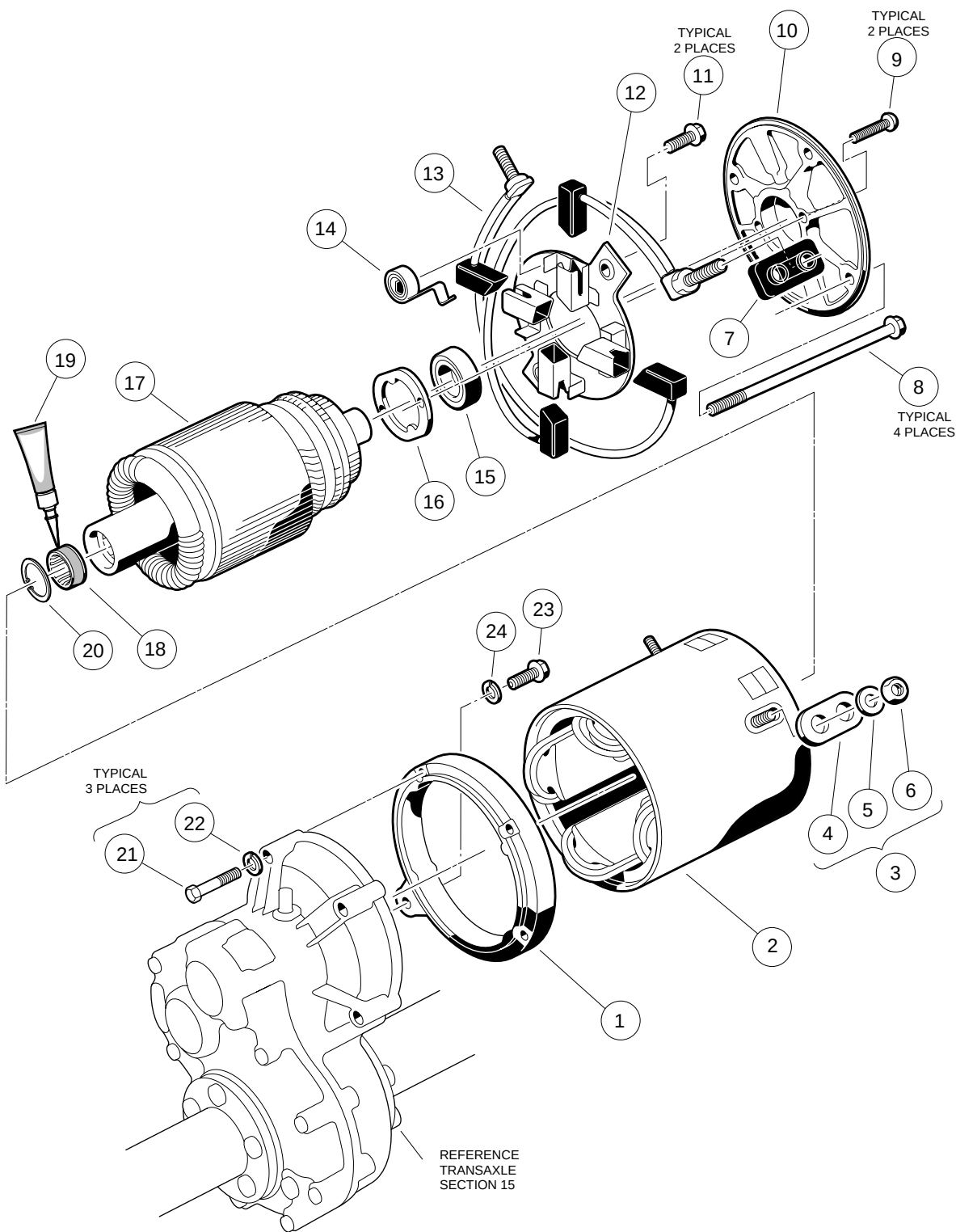
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
	1018315-03	CHARGER, BATTERY, POWERDRIVE, EXPORT WITH 4-POSITION SWITCH 100 - 200 - 220 - 240 VAC, 48 VDC 50/60 HZ (MODEL NUMBER 18780-11) (INCLUDES ITEMS 1 - 16) 103 INCH DC CORD WITH MALE 3-PIN PLUG, 12 AWG 74 INCH AC CORD WITH NO PLUG	1
	1018315-04	CHARGER, BATTERY, POWERDRIVE EXPORT WITH 4-POSITION SWITCH 100 - 200 - 220 - 240 VAC, 48 VDC 50/60 HZ (MODEL NUMBER 18780-18) (INCLUDES ITEMS 1 - 16) 144 INCH DC CORD WITH MALE 3-PIN PLUG, 12 AWG 108 INCH AC CORD WITH NO PLUG	1
1	1018381-01	ASSEMBLY, CASE (INCLUDES ITEM 2)	1
2	0007577	SCREW, PAN HEAD, SELF-TAPPING, #10 - 16 x 1/2	10
3	1018382-01	ASSEMBLY, TRANSFORMER	1
4	1015914	ASSEMBLY, HEATSINK, WITH DIODES (INCLUDES MOUNTING HARDWARE)	1
5	1019144-01	ASSEMBLY, VOLTAGE SUPPRESSOR	1
6	1018385-01	KIT, WIRE ASSEMBLY	1
7	1018285-01	AMMETER (INCLUDES HARDWARE)	1
8	1018383-01	RELAY, POWER, 48 VDC (INCLUDES MOUNTING HARDWARE)	1
9	1018387-01	BRACKET, POWER RELAY MOUNTING	1
10	1018386-01	SWITCH, 4-POSITION, SLIDE	1
11	1018289-01	CORDSET, DC, 113 INCHES LONG WITH MALE 3-PIN PLUG, 12 AWG	1
11	1018289-02	CORDSET, DC, 154 INCHES LONG WITH MALE 3-PIN PLUG, 12 AWG	1
11	1018289-03	CORDSET, DC, 250 INCHES LONG WITH MALE 3-PIN PLUG, 12 AWG	1
12	1012101	ASSEMBLY, FUSE (INCLUDES HARDWARE)	1
13	1012098	BUSHING, STRAIN RELIEF, DC CORD, 12 AWG	1
14	1018384-01	BREAKER, CIRCUIT, 15 AMP	2
15	1018317-01	CORDSET, AC, 80 INCHES LONG, WITH LEADS (NO PLUG)	1
15	1018317-02	CORDSET, AC, 116 INCHES LONG, WITH LEADS (NO PLUG)	1
16	1015917	BUSHING, STRAIN RELIEF, AC CORD	1

MOTOR POWERDRIVE ELECTRIC VEHICLE

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MOTOR - POWERDRIVE ELECTRIC VEHICLE

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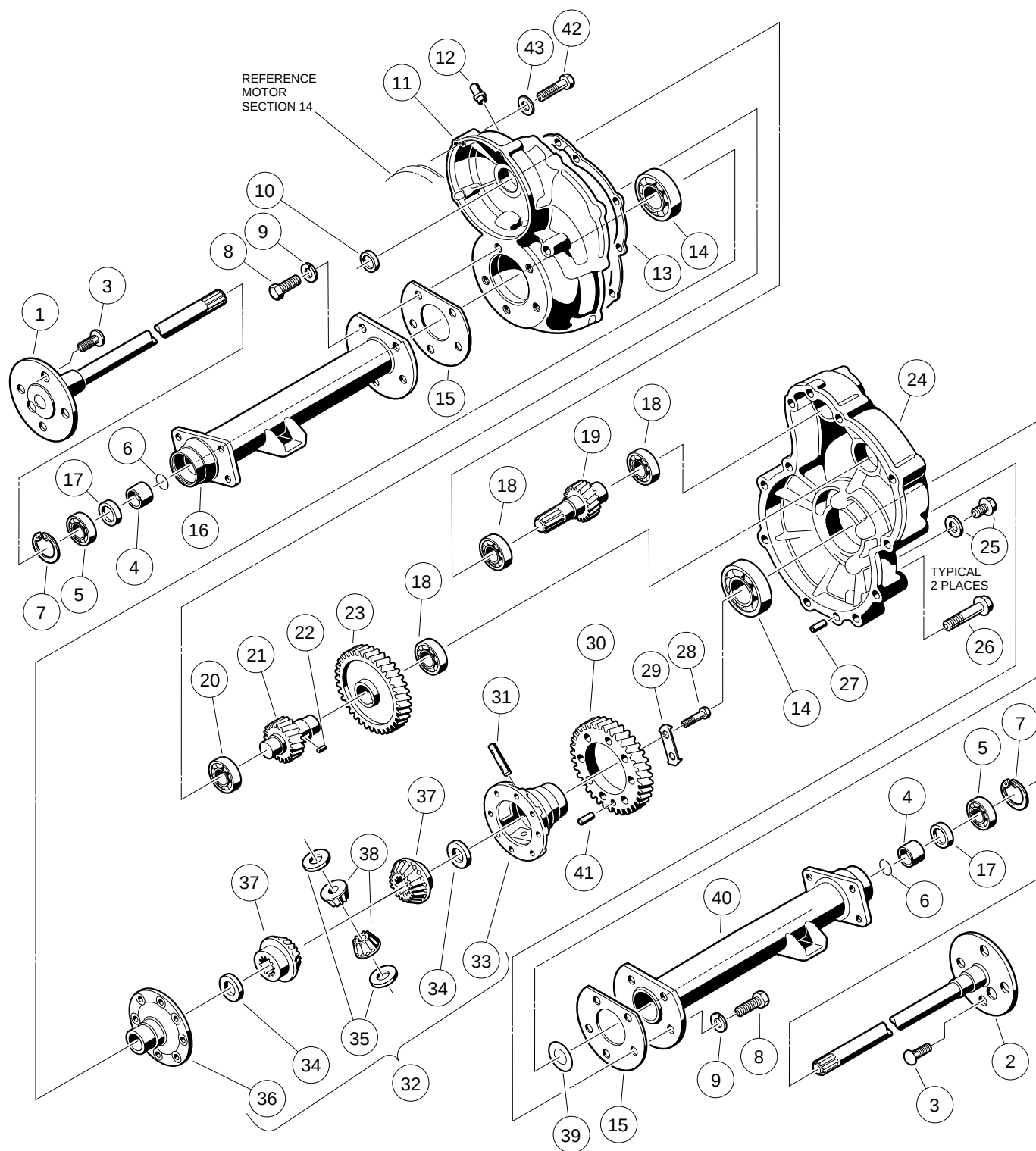
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
	1018133-01	ASSEMBLY, 48 VOLT MOTOR, 3.10 HP (INCLUDES ITEMS 1 - 20)	1
1	1017944	SHIELD, END	1
2	1017958	ASSEMBLY, STATOR SHELL AND WINDING	1
3	1017947	PACKAGE, HARDWARE (INCLUDES ITEMS 4 - 7)	1
4	N/A	BUSHING, INSULATOR	2
5	N/A	WASHER, FLAT, 5/16	4
6	N/A	NUT, HEX, 5/16 - 18	4
7	N/A	BUSHING, INSULATOR	2
8	1017961	SCREW, CLAMP	4
9	1017953	SCREW, BEARING RETAINER	2
10	1017951	SHIELD, END	1
11	1017949	SCREW, BRUSH HOLDER	2
12	1017948	RIGGING, BRUSH	1
13	1017946	PACKAGE, BRUSH (2 PIECES)	1
14	1011411	PACKAGE, BRUSH SPRING (4 PIECES)	1
15	1011290	BEARING, BALL	1
16	1017950	RETAINER, BEARING	1
17	N/A	ARMATURE	1
18	1017891-01	RING, GUIDE	1
19	1018132-02	ADHESIVE, GUIDE RING, 3 GRAM TUBE	A/R
20	1018228-01	RING, INTERNAL RETAINING	1
21	1014201	BOLT, HEX HEAD, 1/4 - 20 x 2 1/4	3
22	0000451	WASHER, LOCK, 1/4	3
23	1010934	BOLT, HEX HEAD, 5/16 - 18 x 1	1
24	0007174	WASHER, LOCK, 5/16	1

TRANSAXLE POWERDRIVE ELECTRIC VEHICLE

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TRANSAXLE - POWERDRIVE ELECTRIC VEHICLE

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
	1017683-02	TRANSAXLE (INCLUDES ITEMS 1 - 41)	1
1	1013785	AXLE ASSEMBLY, RIGHT (INCLUDES ITEMS 3 - 7)	1
2	1013786	AXLE ASSEMBLY, LEFT (INCLUDES ITEMS 3 - 7)	1
3	1013787	STUD, LUG	8
4	1014207	BUSHING, 25 MM I. D.	1
5	1011291	BEARING, OUTER AXLE TUBE	2
6	1016672	RING, RETAINING	2
7	1013792	CIRCLIP, TYPE C	2
8	1013790	BOLT, M10 x 1.5 x 30MM	10
9	1013791	WASHER, LOCK, 13/32	10
10	1013775	SEAL, OIL, INPUT SHAFT	1
11	1013756	GEAR CASE, RIGHT	1
12	1012711	BREATHER	1
13	1013758	GASKET, CASE	1
14	0007330	BEARING, INNER AXLE TUBE	2
15	1013789	GASKET, AXLE TUBE	2
16	1017704	ASSEMBLY, AXLE TUBE, RIGHT SIDE	1
17	1013794	SEAL, OIL, AXLE SHAFT	2
18	0007335	BEARING, INPUT GEAR	3
19	1013764	SHAFT, INPUT	1
20	0007336	BEARING, INTERMEDIATE GEAR	1
21	1013766	GEAR, INTERMEDIATE, SMALL	1
22	1013780	KEY, SUNK	1
23	1013765	GEAR, INTERMEDIATE, LARGE	1
24	1013757	GEAR CASE, LEFT	1
25	1013759	PLUG, FILL, WITH GASKET	2
26	1013763	BOLT, M6 x 1 x 50MM	10
27	1012710	PIN, DOWEL	2
28	1013779	BOLT, M8 x 1.25 x 37MM	8
29	1013782	PLATE, LOCK	4
30	1013767	GEAR, OUTPUT	1
31	1013772	PIN, DIFFERENTIAL	1
32	1019105-01	KIT, DIFFERENTIAL GEAR CASE (INCLUDES ITEMS 33 - 36)	1
33	1013768	GEAR CASE, DIFFERENTIAL (LEFT)	1
34	1013773	PLATE, THRUST (DIFFERENTIAL GEAR)	2
35	1013774	PLATE, THRUST (IDLER GEAR)	2
36	1013769	GEAR CASE, DIFFERENTIAL (RIGHT)	1
37	1013771	GEAR, DIFFERENTIAL	2
38	1013770	GEAR, DIFFERENTIAL IDLER	2
39	1013781	SHIM	1
40	1017703	ASSEMBLY, AXLE TUBE, LEFT SIDE	1
41	1014193	PIN, DOWEL	1
42	1014201	BOLT, HEX HEAD, 1/4 - 20 x 2 1/4	3
43	0000451	WASHER, LOCK, 1/4	3



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